



The Talbot Manual

Technical Resource

Appendix

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TECHNICAL SERVICE DATA

AX 65—1935

ENGINE.

1. No. of Cylinders ... 6
2. Treasury Rating ... 13.8 h.p.
3. C.C. ... 1,666
4. B.H.P. ... 45 at 4,500 r.p.m.
5. Bore ... 61 mm.
6. Stroke ... 95 mm.
7. Compression Ratio ... 5.5:1
8. Compression Pressure lbs. 154
sq. in.
9. 1st O.S. Bore ... 61.25 mm.
10. Max. O.S. for boring ... 62.25 mm.
11. Firing order ... 1-5-3-6-2-4
12. Piston clearance top ... Dead fit for Hepolite Pistons } *
13. Piston clearance bottom ... Dead fit for Hepolite Pistons } *
14. Ring Gap ... Butt fit *NO .002" PER IN*
577 .004 / .008
15. No. of compression rings 2
16. Width of compression rings 1.5 mm.
17. No. of oil rings ... 2
18. Width of oil rings ... 3 mm.
19. Oil pressure, lbs. sq. in. ... 35-40
20. Gudgeon pin type ... Floating in pistons
21. Fit in piston ... Floating
22. Fit in con. rod ... Locked with bolt
23. Crankpin diam. ... 40 mm.
(standard)
24. Second standard ... —
25. Min. diam. for regrind ... 39 mm.
26. Type of bearing ... White metal run in rod
27. End clearance001in. — .002"
28. Diam. clearance ... Dead fit *NO .0015 CLEAR.*
29. No. of crankshaft bearings. 4
30. Type of bearing ... Plain white metal, detachable
31. Standard main journal diam. 54 mm.
32. Second standard ... —
33. Min. diam. for regrind ... 53 mm.
34. End clearance002in.
35. Diam. clearance ... Dead fit *NO .002" CLEAR.*
36. End thrust taken on ... Face of front main bearing with floating spacing washer between crank and bearing
37. No. of camshaft bearings. 4
38. Type of bearing ... Direct in block
39. Bearing clearance00075in. *NO .0015* } *PLUG TO .0015*
40. End thrust taken on ... Aluminium end pad *.004 / .006*
41. Camshaft drive (type) ... Helical fibre wheel
42. Valve timing markings ... Line scribed on camshaft wheel
43. Exhaust Valve diam. ... 31 mm.
44. Inlet Valve diam. ... 34 mm.
45. Valve seat angle ... 45° ? 30°
46. Tappet type ... Plunger
47. Inlet Valve Clearance for timing —
48. Inlet Valve opens—degs. 12° B.T.D.C.
49. In. Valve opens. No. of flywheel teeth —
50. Inlet Valve opens—piston traverse —
51. Inlet Valve working clearance .010in. hot
52. Exhaust Valve working clearance .010in. hot
53. Are guides removable? ... Yes
54. Carburettor make ... Zenith 30 V.E.R.
55. Choke setting ... 28
56. Main setting ... 90
57. Compensator setting ... 90
58. Idling setting ... 50
59. Starting setting ... 106

CLUTCH AND GEAR BOX.

60. Clutch type ... — (Later cars fitted with centrifugal traffic clutch)
61. Type of facing ... —
62. Gear ratio, top ... 5.87:1
63. Gear ratio, third ... 8.69:1 (Self-changing preselector gearbox)
64. Gear ratio, second ... 13.33:1
65. Gear ratio, first ... 23.10:1
66. Gear ratio, reverse ... 32.66:1

FRONT AXLE AND STEERING, ETC.

67. Camber ... 3°
68. Caster angle ... 3°
69. Toe-in ... 6 mm.
70. King pin inclination ... 4° 15'
71. Track ... 4ft. 8in.
72. Turning circle ... 37ft.
73. Wheel base ... 9ft. 6in.
74. Tyre size ... 5.50 x 19

REAR AXLE.

75. Type of axle ... Semi-floating
76. Type of drive ... Spiral bevel
77. Ratio ... 5.87 to 1
78. Adjustment ... Depth: Screw in torque tube. Side: By means of adjustable race nuts
79. End play—inches ... Easy mesh (no dimensions)
80. Lash—inches ... Easy mesh (no dimensions)

BRAKES.

81. Type ... Self servo
82. Type of linings ... Bonded material
83. Lining size—Front ... 1 Short 16½ x 1½ x ¼ in. 1 Long 90½ x 1½ x ¼ in. per wheel
84. Lining size—Rear ... 16½ x 1½ x ¼ in.

SPRINGS.

85. Type ... F. ½ Elliptic. R. ½ Cantilever
86. Length—Front ... 560 mm.
87. Width—Front ... 2in.
88. No. of leaves—Front ... 9
89. Thickness of leaves—Front 1½in.
90. Camber—Front ... 4in. to 5in.—free
91. Length—Rear ... 685 mm.
92. Width—Rear ... 8in.
93. No. of leaves—Rear ... 12
94. Thickness of leaves—Rear 2½in.
95. Camber—Rear ... 7in. to 8in.—free

ELECTRICAL.

96. Distributor rotation ... Clockwise
97. Manual advance ... No
98. Automatic advance ... Yes. 38° range
99. Breaker gap018in.
100. Plug make ... Champion No. 17—18 mm.
101. Plug gap020 to .023in.
102. Firing order ... 1-5-3-6-2-4
103. Ignition timing ... 1° Retard, T.D.C.
104. No. of teeth on flywheel —
105. Piston traverse ... —
106. Battery type ... Rotax 2638 B.T., 12V. 90A.H.
107. Battery earth—pos. or neg. Negative

CAPACITIES.

108. Sump pints ... 16
109. Gear Box pints ... 12
110. Rear Axle pints ... 9
111. Radiator gall. ... 3½
112. Radiator hose. Inlet ... Length 4½in. Int. dia. 2½in.
113. Radiator hose. Outlet ... None. Rad. mounted direct on crank-length; Int. diam. case
114. Petrol gall. ... 16

THIS REFERS TO HEPOLITE-JACKSON 2 PIECE ALLOY PISTONS — THESE WERE LOADED AND HAD TO BE INSERTED WITH HOSE CLIPS! NORMALLY BOU SIZE +0005 — —.0000

TALBOT 1

TECHNICAL SERVICE DATA

AW 75-1935

ENGINE.

- 1. No. of Cylinders ... 6
- 2. Torque Rating ... 17.9 h.p.
- 3. C.C. ... 2,276
- 4. B.H.P. ... 70 at 4,500 r.p.m.
- 5. Bore ... 69.5 mm.
- 6. Stroke ... 100 mm.
- 7. Compression Ratio ... 6.5:1
- 8. Compression Pressure lbs. 154
sq. in.
- 9. 1st O.S. Bore ... 97.5 mm.
- 10. Max. O.S. for boring ... 70.75 mm.
- 11. Firing order ... 1-5-3-6-2-4
- 12. Piston clearance top ... Dead fit for Hepolite pistons
- 13. Piston clearance bottom ... Dead fit for Hepolite pistons
- 14. Ring Gap ... Butt fit
- 15. No. of compression rings ... 2
- 16. Width of compression rings ... 15 mm.
- 17. No. of oil rings ... 2
- 18. Width of oil rings ... 1 mm.
- 19. Oil pressure, lbs. sq. in. ... 35-40
- 20. Gudgeon pin type ... Floating in pistons
- 21. Fit in piston ... Floating
- 22. Fit in con. rod ... Locked with bolt
- 23. Crankpin diam. ... 44 mm.
(standard)
- 24. Second standard ...
- 25. Min. diam. for regrind ... 48 mm.
- 26. Type of bearing ... White metal run in rod
- 27. End clearance001in. - .002"
- 28. Diam. clearance ... Dead fit No. 0015" CLEAR
- 29. No. of crankshaft bearings ... 7
- 30. Type of bearing ... Plain white metal detachable
- 31. Standard main journal diam. ... 60 mm.
- 32. Second standard ...
- 33. Min. diam. for regrind ... 59 mm.
- 34. End clearance002in. - .003"
- 35. Diam. clearance ... Dead fit No. 002" CLEAR
- 36. End thrust taken on ... Face of front main bearing with floating spacing washer between crank and bearing
- 37. No. of camshaft bearings ... 4
- 38. Type of bearing ... Direct in block
- 39. Bearing clearance00075in. No. .002/.004
- 40. End thrust taken on ... Aluminium end pad
- 41. Camshaft drive (type) ... Helical fibre wheel
- 42. Valve timing markings ... Line scribed on camshaft wheel
- 43. Exhaust Valve diam. ... 34 mm.
- 44. Inlet Valve diam. ... 36 mm.
- 45. Valve seat angle ... 30°
- 46. Tappet type ... Plunger
- 47. Inlet Valve Clearance for timing ...
- 48. Inlet Valve opens—degs. 12° R.T.D.C.
- 49. In. Valve opens. No. of flywheel teeth ...
- 50. Inlet Valve opens—piston traverse ...
- 51. Inlet Valve working clearance010in. hot
- 52. Exhaust Valve working clearance010in. hot
- 53. Are guides removable? ... Yes
- 54. Carburettor make ... Zenith 36 V.R.G.
- 55. Choke setting ... 29
- 56. Main setting ... 135
- 57. Compensator setting ... 65
- 58. Idling setting ... 70
- 59. Starting setting ... 110

CLUTCH AND GEAR BOX.

- 60. Clutch type ... Automatic coupling (traffic clutch)
- 61. Type of facing ...
- 62. Gear ratio, top ... 5.22:1
- 63. Gear ratio, third ... 7.15:1 (Self Changing Propselector)
- 64. Gear ratio, second ... 10.57:1 (Gearbox)
- 65. Gear ratio, first ... 19.76:1
- 66. Gear ratio, reverse ... 25.4:1

FRONT AXLE AND STEERING, ETC.

- 67. Camber ... 3°
- 68. Caster angle ... 3°
- 69. Toe-in ... 6 mm.
- 70. King pin inclination ... 4° 15'
- 71. Track ... 4ft. 7 1/2in.
- 72. Turning circle ... 37ft.
- 73. Wheel base ... 4ft. 6in.
- 74. Tyre size ... 5.50 x 19

REAR AXLE.

- 75. Type of axle ... Semi-floating
- 76. Type of drive ... Spiral Bevel
- 77. Ratio ... 5.22 to 1
- 78. Adjustment ... Depth: Screw in torque tube. Side: By means of adjustable race nuts.
- 79. End play—inches ... Easy mesh
- 80. Lash—inches ... Easy mesh } No dimensions

BRAKES.

- 81. Type ... Self-Servo
- 82. Type of linings ... Bonded material
- 83. Lining size—Front ... 1 Short: 16 1/2in. x 1 1/2in. x 1/2in. 1 Long: 21in. x 1 1/2in. x 1/2in. per wheel
- 84. Lining size—Rear ... 16 1/2in. x 1 1/2in. x 1/2in.

SPRINGS.

- 85. Type ... F. 1/2 Elliptic—R. 1/2 Cantilever
- 86. Length—Front ... 450 mm.
- 87. Width—Front ... 2in.
- 88. No. of leaves—Front ... 9
- 89. Thickness of leaves—Front ... 1 1/2in.
- 90. Camber—Front ... 5in.—free
- 91. Length—Rear ... 685 mm.
- 92. Width—Rear ... 3in.
- 93. No. of leaves—Rear ... 14
- 94. Thickness of leaves—Rear ... 2 1/2in.
- 95. Camber—Rear ... 9in.—free

ELECTRICAL.

- 96. Distributor rotation ... Clockwise
- 97. Manual advance ... No.
- 98. Automatic advance ... Yes, 35° range
- 99. Breaker gap018in.
- 100. Plug make ... Champion No. 17. 18 mm.
- 101. Plug gap020 to .022in.
- 102. Firing order ... 1-5-3-6-2-4
- 103. Ignition timing ... 1° Retard T.D.C.
- 104. No. of teeth on flywheel ...
- 105. Piston traverse ...
- 106. Battery type ... Two dv. 105 a.h. Rotax No. 207/1 and 2 (in series)
- 107. Battery earth—pos. or neg. Negative

CAPACITIES.

- 108. Sump pints ... 16
- 109. Gear Box pints ... 12
- 110. Rear Axle pints ... 2
- 111. Radiator galls ... 3 1/2
- 112. Radiator hose. Inlet ... Special metal pipe length: Int. diam.
- 113. Radiator hose. Outlet ... None. Rad. mounted direct on crankcase length: Int. diam.
- 114. Petrol galls ... 16

TALBOT 2

THIS REFERS TO HEPOLITE - JACKSON 2 PIECE ALLOY PISTONS - THESE WERE 51 LOADED AND HAD TO BE INSERTED WITH HOSE CLIPS & NORMALLY BORED TO 512 + .005 - - .0000

TECHNICAL SERVICE DATA

17-9 H.P. BD 75—1936/7

ENGINE.

1. No. of Cylinders ...	6
2. Treasury Rating ...	17.9 h.p.
3. C.C. ...	2,276
4. B.H.P. ...	70 at 4,500 r.p.m.
5. Bore ...	69.5 mm.
6. Stroke ...	100 mm.
7. Compression Ratio ...	7:1
8. Compression Pressure lbs. sq. in. ...	171.5
9. 1st O.S. Bore ...	69.75 mm.
10. Max. O.S. for boring ...	70.75 mm.
11. Firing order ...	1—5—3—6—2—4
12. Piston clearance top ...	Dead fit for Hepolite pistons
13. Piston clearance bottom ...	Dead fit for Hepolite pistons
14. Ring Gap ...	Butt fit
15. No. of compression rings ...	2
16. Width of compression rings ...	1.5 mm.
17. No. of oil rings ...	2
18. Width of oil rings ...	3 mm.
19. Oil pressure, lbs. sq. in. ...	35—40
20. Gudgeon pin type ...	Floating in piston
21. Fit in piston ...	Floating
22. Fit in con. rod ...	Locked with bolt
23. Crankpin diam. (standard) ...	44 mm.
24. Second standard ...	—
25. Min. diam. for regrind ...	43 mm.
26. Type of bearing ...	White metal run in rod
27. End clearance001in.
28. Diam. clearance ...	Dead fit
29. No. of crankshaft bearings ...	7
30. Type of bearing ...	Plain white metal, detachable
31. Standard main journal diam. ...	60 mm.
32. Second standard ...	—
33. Min. diam. for regrind ...	59 mm.
34. End clearance002in.
35. Diam. clearance ...	Dead fit
36. End thrust taken on ...	Face of front main bearing with floating spacing washer between crank and bearing
37. No. of camshaft bearings ...	4
38. Type of bearing ...	Direct in block
39. Bearing clearance00075in.
40. End thrust taken on ...	Aluminium end pad
41. Camshaft drive (type) ...	Helical fibre wheel
42. Valve timing markings ...	Line scribed on camshaft wheel
43. Exhaust Valve diam. ...	34 mm.
44. Inlet Valve diam. ...	36 mm.
45. Valve seat angle ...	45°
46. Tappet type ...	Plunger
47. Inlet Valve Clearance for timing ...	—
48. Inlet Valve opens—degs. ...	10° B.T.D.C.
49. In. Valve opens. No. of flywheel teeth ...	3
50. Inlet Valve opens—piston traverse ...	—
51. Inlet Valve working clearance006in. hot
52. Exhaust Valve working clearance006in. hot
53. Are guides removable? ...	Yes
54. Carburettor make ...	Zenith 36 V.1.2.
55. Choke setting ...	32
56. Main setting ...	180
57. Compensator setting ...	85
58. Idling setting ...	65
59. Progression setting ...	180
59a. Economy setting ...	170

CLUTCH AND GEAR BOX.

60. Clutch type ...	Single Dry Plate—B & B
61. Type of facing ...	Borg and Beck's composition
62. Gear ratio, top ...	5.22:1
63. Gear ratio, third ...	7.65:1
64. Gear ratio, second ...	12.9:1
65. Gear ratio, first ...	19.35:1
66. Gear ratio, reverse ...	19.35:1

FRONT AXLE AND STEERING, ETC.

67. Camber ...	3°
68. Caster angle ...	3°
69. Toe-in ...	6 mm.
70. King pin inclination ...	4° 15'
71. Track ...	4ft. 7½in.
72. Turning circle ...	39ft. 10in.
73. Wheel base ...	10ft. 0½in.
74. Tyre size ...	6.00 x 18

REAR AXLE.

75. Type of axle ...	Semi-floating
76. Type of drive ...	Spiral Bevel
77. Ratio ...	5.22 to 1
78. Adjustment ...	Depth; Screw in torque tube. Side: By means of adjustable race nuts
79. End play—inches ...	Easy mesh
80. Lash—inches ...	Easy mesh

BRAKES.

81. Type ...	Self Servo
82. Type of linings ...	Bonded material
83. Lining size—Front ...	1 Short: 16½in. x 1½in. x ½in. 1 Long: 21in. x 1½in. x ½in. per wheel
84. Lining size—Rear ...	16½in. x 1½in. x ½in.

SPRINGS.

85. Type ...	F.: ½ Elliptic—R.: ½ Cantilever
86. Length—Front ...	900 mm.
87. Width—Front ...	2½in.
88. No. of leaves—Front ...	11
89. Thickness of leaves—Front ...	2in.
90. Camber—Front ...	5in.—free
91. Length—Rear ...	790 mm.
92. Width—Rear ...	3in.
93. No. of leaves—Rear ...	12
94. Thickness of leaves—Rear ...	3½in.
95. Camber—Rear ...	9in.—free

ELECTRICAL.

96. Distributor rotation ...	Clockwise
97. Manual advance ...	No.
98. Automatic advance ...	Yes 35° range
99. Breaker gap018in.
100. Plug make ...	Champion No. 17—18 mm.
101. Plug gap020in.—.022in.
102. Firing order ...	1—5—3—6—2—4
103. Ignition timing ...	1° Retard T.D.C.
104. No. of teeth on flywheel ...	—
105. Piston traverse ...	—
106. Battery type ...	Rotax STW. 11A & 12. 6V 63AH (Two-in series)
107. Battery earth—pos. or neg. ...	Negative

CAPACITIES.

108. Sump pints ...	16
109. Gear Box pints ...	5
110. Rear Axle pints ...	2
111. Radiator galls. ...	2½ approx.
112. Radiator hose. Inlet length; Int. diam. ...	Special metal pipe
113. Radiator hose. Outlet length; Int. diam. ...	None. Rad. mounted direct on crankcase
114. Petrol galls. ...	19

TECHNICAL SERVICE DATA

AV95 - 1935

ENGINE.

1. No. of Cylinders ...	6
2. Treasury Rating ...	20.9 h.p.
3. C.C. ...	2,900
4. B.H.P. ...	100 at 4,500 r.p.m.
5. Bore ...	75 mm.
6. Stroke ...	112 mm.
7. Compression Ratio ...	5.5 : 1
8. Compression Pressure lbs. sq. in.	120.4
9. 1st O.S. Bore ...	75.25 mm.
10. Max. O.S. for boring ...	76.25 mm.
11. Firing order ...	1-5-3-6-2-4
12. Piston clearance top ...	Dead fit for Hepolite pistons
13. Piston clearance bottom ...	Dead fit for Hepolite pistons
14. Ring Gap ...	Butt fit
15. No. of compression rings	2
16. Width of compression rings	1.5 mm.
17. No. of oil rings ...	2
18. Width of oil rings ...	3 mm.
19. Oil pressure, lbs. sq. in. ...	35-40
20. Gudgeon pin type ...	Floating in piston
21. Fit in piston ...	Floating
22. Fit in con. rod ...	Locked with bolt
23. Crankpin diam. (standard)	48 mm.
24. Second standard ...	—
25. Min. diam. for regrind ...	47 mm.
26. Type of bearing ...	White metal run in rod
27. End clearance001in.
28. Diam. clearance ...	Dead fit
29. No. of crankshaft bearings.	7
30. Type of bearing ...	Plain white metal—detachable
31. Standard main journal diam.	64 mm.
32. Second standard ...	—
33. Min. diam. for regrind ...	63 mm.
34. End clearance002in.
35. Diam. clearance ...	Dead fit
36. End thrust taken on ...	Face of front main bearing with floating space washer between crank and bearing
37. No. of camshaft bearings.	4
38. Type of bearing ...	Direct in block
39. Bearing clearance00075in.
40. End thrust taken on ...	Aluminium end pad
41. Camshaft drive (type) ...	Helical fibre wheel
42. Valve timing markings ...	Line scribed on camshaft wheel
43. Exhaust Valve diam. ...	40 mm.
44. Inlet Valve diam. ...	44 mm.
45. Valve seat angle ...	45°
46. Tappet type ...	Plunger
47. Inlet Valve Clearance for timing	—
48. Inlet Valve opens—degs.	12° B.T.D.C.
49. In. Valve opens. No. of flywheel teeth	—
50. Inlet Valve opens—piston traverse	—
51. Inlet Valve working clearance	.010in. hot
52. Exhaust Valve working clearance	.010in. hot
53. Are guides removable?	Yes
54. Carburettor make ...	Zenith down draught
55. Choke setting ...	37 or 39
56. Main setting ...	185
57. Compensator setting ...	175
58. Idling setting ...	60
59. Economy setting ...	230

CLUTCH AND GEAR BOX.

60. Clutch type ...	Automatic coupling (traffic clutch)
61. Type of facing ...	—
62. Gear ratio, top ...	4.6 : 1
63. Gear ratio, third ...	6.256 : 1
64. Gear ratio, second ...	8.964 : 1
65. Gear ratio, first ...	15.64 : 1
66. Gear ratio, reverse ...	19.6 : 1

(Self-change Pre-selector Gearbox)

FRONT AXLE AND STEERING, ETC.

67. Camber ...	3°
68. Caster angle ...	3°
69. Toe-in ...	6 mm.
70. King pin inclination ...	4° 15'
71. Track ...	4ft. 7½in. L.W.B. 4ft. 7½in. S.W.B.
72. Turning circle ...	39ft. 10in. L.W.B. 37ft. S.W.B.
73. Wheel base ...	10ft. 0in. L.W.B. 9ft. 6in. S.W.B.
74. Tyre size ...	5.50 x 19

REAR AXLE.

75. Type of axle ...	Semi-floating
76. Type of drive ...	Spiral bevel
77. Ratio ...	4.6 to 1
78. Adjustment ...	Depth: Screw in torque tube. Side: By means of adjustable race nuts
79. End play—inches ...	Easy mesh (no dimensions)
80. Lash—inches ...	Easy mesh (no dimensions)

BRAKES.

81. Type ...	Self servo
82. Type of linings ...	Bonded material
83. Lining size—Front ...	1 Short, 18in. x 1½in. x ½in. 1 Long, 21in. x 1½in. x ½in. per wheel
84. Lining size—Rear ...	18in. x 1½in. x ½in.

SPRINGS.

85. Type ...	F. ¼ Elliptic. R. ¼ Cantilever
86. Length—Front ...	850 mm.
87. Width—Front ...	2½in.
88. No. of leaves—Front ...	12
89. Thickness of leaves—Front ...	1½in.
90. Camber—Front ...	5½in.—free
91. Length—Rear ...	685 mm.
92. Width—Rear ...	3in.
93. No. of leaves—Rear ...	11
94. Thickness of leaves—Rear ...	2½in.
95. Camber—Rear ...	10in.—free

ELECTRICAL.

96. Distributor rotation ...	Clockwise
97. Manual advance ...	No
98. Automatic advance ...	Yes. 35° range
99. Breaker gap018in.
100. Plug make ...	Champion No. 17, 18 mm.
101. Plug gap020—.022in.
102. Firing order ...	1-5-3-6-2-4
103. Ignition timing ...	1° Retard. T.D.C.
104. No. of teeth on flywheel	—
105. Piston traverse ...	—
106. Battery type ...	Rotax, 12V. 75A.H. (two in series)
107. Battery earth—pos. or neg.	Negative

CAPACITIES.

108. Sump pints ...	16
109. Gear Box pints ...	12
110. Rear Axle pints ...	2
111. Radiator galls. ...	2½ galls.
112. Radiator hose. Inlet length; Int. diam.	Special metal pipe
113. Radiator hose. Outlet length; Int. diam.	None. Rad. mounted direct on crank-case
114. Petrol galls. ...	19½

TECHNICAL SERVICE DATA

AV105 and BA105 - 1935

ENGINE.

1. No. of Cylinders 6
2. Treasury Rating 20.9 h.p.
3. C.C. 2,969
4. B.H.P. 100 at 4,500 r.p.m.
5. Bore 75 mm.
6. Stroke 112 mm.
7. Compression Ratio 6.7 to 1
8. Compression Pressure lbs. 160.5
sq. in.
9. 1st O.S. Bore 75.25 mm.
10. Max. O.S. for boring ... 76.25 mm.
11. Firing order 1-5-3-6-2-4
12. Piston clearance top ... Dead fit for Hepolite pistons
13. Piston clearance bottom ... Dead fit for Hepolite pistons
14. Ring Gap Butt fit
15. No. of compression rings 2
16. Width of compression 1.5 mm.
rings
17. No. of oil rings 2
18. Width of oil rings ... 3 mm.
19. Oil pressure, lbs. sq. in. 35-40
20. Gudgeon pin type ... Floating in piston
21. Pit in piston Floating
22. Fit in con. rod Locked with bolt
23. Crankpin diam. 48 mm.
(standard)
24. Second standard —
25. Min. diam. for regrind ... 47 mm.
26. Type of bearing White metal direct in rod
27. End clearance001in.
28. Diam. clearance Dead fit
29. No. of crankshaft bearings. 7
30. Type of bearing Plain white metal—detachable
31. Standard main journal 64 mm.
diam.
32. Second standard —
33. Min. diam. for regrind ... 63 mm.
34. End clearance002in.
35. Diam. clearance Dead fit
36. End thrust taken on ... Face of front main bearing—floating
thrust washer between crank and
bearing
37. No. of camshaft bearings. 4
38. Type of bearing Direct in block
39. Bearing clearance00075in.
40. End thrust taken on ... Aluminium end pad
41. Camshaft drive (type) ... Helical fibre wheel
42. Valve timing markings ... Line scribed on camshaft wheel
43. Exhaust Valve diam. ... 40 mm.
44. Inlet Valve diam. 44 mm.
45. Valve seat angle 45°
46. Tappet type Plunger
47. Inlet Valve Clearance for
timing —
48. Inlet Valve opens—degs. 12° B.T.D.C. on AV. 10° B.T.D.C. on
BA
49. In. Valve opens. No. of
flywheel teeth —
50. Inlet Valve opens—piston
traverse —
51. Inlet Valve working010in. hot on AV. .006in. hot on BA
clearance
52. Exhaust Valve working .010in. hot on AV. .006in. hot on BA
clearance
53. Are guides removable? ... Yes
54. Carburettor make Zenith downdraught 48/V.
55. Choke setting 30
56. Main setting 190
57. Compensator setting ... 180
58. Idling setting 60
59. Economy setting 235

CLUTCH AND GEAR BOX.

60. Clutch type Automatic coupling (traffic clutch)
61. Type of facing —
62. Gear ratio, top 4.363:1
63. Gear ratio, third 5.933:1
64. Gear ratio, second ... 8.246:1 (Self-change Pre-selector
Gearbox)
65. Gear ratio, first 14.834:1
66. Gear ratio, reverse ... 18.542:1

FRONT AXLE AND STEERING, ETC.

67. Camber 3°
68. Caster angle 3°
69. Toe-in 5-7 mm.
70. King pin inclination ... 4° 15'
71. Track 4ft. 7½in. L.W.B. 4ft. 7½in. S.W.B.
72. Turning circle 39ft. 10in. L.W.B. 37ft. 0in. S.W.B.
73. Wheel base 10ft. 0in. L.W.B. 9ft. 6in. S.W.B.
74. Tyre size 5.50 x 19

REAR AXLE.

75. Type of axle Semi-floating
76. Type of drive Spiral Bevel
77. Ratio 4.363 to 1
78. Adjustment Depth: Screw in torque tube. Side:
Adjustable race nuts
79. End play—inches Easy mesh (no dimensions)
80. Lash—inches Easy mesh (no dimensions)

BRAKES.

81. Type Self-Servo
82. Type of linings Bonded material
83. Lining size—Front ... 1 Short, 18in. x 1½in. x ½in. 1 Long,
21in. x 1½in. x ½in. per wheel
84. Lining size—Rear ... 18in. x 1½in. x ½in.

SPRINGS.

85. Type F., ½ Elliptic. R., ½ Cantilever
86. Length—Front AV. 850 mm. BA. 900mm.
87. Width—Front AV. 2½in. BA. 2½in.
88. No. of leaves—Front ... AV. 10. BA. 11
89. Thickness of leaves—Front AV. 1½in. BA. 2in.
90. Camber—Front 5½in.—free
91. Length—Rear AV. 685 mm. BA. 716 mm.
92. Width—Rear AV. 3in. BA. 3in.
93. No. of leaves—Rear ... AV. 11. BA. 12
94. Thickness of leaves—Rear AV. 2½in. BA. 2½in.
95. Camber—Rear 10in. free

ELECTRICAL.

96. Distributor rotation ... Clockwise
97. Manual advance No
98. Automatic advance ... Yes. 35° range
99. Breaker gap018in.
100. Plug make Champion No. 17. 18 mm.
101. Plug gap020—.022in.
102. Firing order 1-5-3-6-2-4
103. Ignition timing 1° retard, T.D.C.
104. No. of teeth on flywheel —
105. Piston traverse —
106. Battery type Rotax, 12V. 75A.H. (Two in series)
107. Battery earth—pos. or neg. Negative

CAPACITIES.

108. Sump pints 16
109. Gear Box pints 12
110. Rear Axle pints 2
111. Radiator galls. 2½ galls.
112. Radiator hose. Inlet ... Special metal pipe
length; Int. diam.
113. Radiator hose. Outlet ... None—radiator mounted direct on
length; Int. diam. crankcase
114. Petrol galls. 19½

TECHNICAL SERVICE DATA

TALBOT

3 1/2 LITRE and LIMOUSINE—1936/37/38

ENGINE.

1. No. of Cylinders	6
2. Treasury Rating	23.8
3. C.C.	3,377
4. B.H.P.	120 at 4,500 r.p.m.
5. Bore	40 mm.
6. Stroke	112 mm.
7. Compression Ratio	7:1 on 3 1/2 Litre. 6.5:1 on Limo.
8. Compression Pressure lbs. sq. in.	171.5 on 3 1/2 Litre. 143.76 on Limo
9. 1st O.S. Bore	40.25 mm.
10. Max. O.S. for boring	41.25 mm.
11. Firing order	1-3-5-6-2-4
12. Piston clearance top	Dead fit for Hepolite pistons
13. Piston clearance bottom	Dead fit for Hepolite pistons
14. Ring Gap	Butt fit NO .002" per "
15. No. of compression rings	2 54Y .005" - .006"
16. Width of compression rings	1.25 mm.
17. No. of oil rings	2
18. Width of oil rings	1 mm.
19. Oil pressure, lbs. sq. in.	5-10
20. Gudgeon pin type	Floating in piston
21. Fit in piston	Floating
22. Fit in con. rod	Locked with bolt
23. Crankpin diam. (standard)	48 mm.
24. Second standard	—
25. Min. diam. for regrind	47 mm.
26. Type of bearing	White metal run in rod
27. End clearance	.001in. - .002"
28. Diam. clearance	Dead fit NO .0016" CLEAR
29. No. of crankshaft bearings	7
30. Type of bearing	Plain white metal, detachable
31. Standard main journal diam.	54 mm.
32. Second standard	—
33. Min. diam. for regrind	53 mm.
34. End clearance	.002in. - .003
35. Diam. clearance	Dead fit NO .001" CLEAR
36. End thrust taken on	Face of front main bearing with floating spacing washer between crank and bearing
37. No. of camshaft bearings	4
38. Type of bearing	Direct in block
39. Bearing clearance	.00075in. NO .001/.0015 CLEAR TO
40. End thrust taken on	Aluminium end pad .001/.006
41. Camshaft drive (type)	Helical fibre wheel
42. Valve timing markings	Line scribed on camshaft wheel
43. Exhaust Valve diam.	40 mm.
44. Inlet Valve diam.	44 mm.
45. Valve seat angle	15°
46. Tappet type	Plunger
47. Inlet Valve Clearance for timing	—
48. Inlet Valve opens—dogs	10° B.T.D.C.
49. In. Valve opens. No. of flywheel teeth	—
50. Inlet Valve opens—piston traverse	—
51. Inlet Valve working clearance	.006in. hot / .008"
52. Exhaust Valve working clearance	.006in. hot / .008"
53. Are guides removable?	Yes
54. Carburettor make	Zenith, 48 V1 2
55. Choke setting	37
56. Main setting	175
57. Compensator setting	90
58. Idling setting	70
59. Progression setting	Two 2 mm.
59a. Economy setting	195

CLUTCH AND GEAR BOX.

60. Clutch type	Automatic with preselector S.C. box. Altern. fitting, Single Dry Plate
61. Type of facing	Borg & Beck Clutch Unit with sycromesh box on 3 1/2 litre only
62. Gear ratio, top	3 1/2 Litre 4.86:1
63. Gear ratio, third	5.390:1
64. Gear ratio, second	6.390:1
65. Gear ratio, first	10.777:1
66. Gear ratio, reverse	16.143:1

FRONT AXLE AND STEERING, ETC.

67. Camber	0°
68. Caster angle	0°
69. Toe-in	6 mm.
70. King pin inclination	1° 15'
71. Track	1ft. 7 1/4in. L.W.B.: Front 4ft. 7 1/4in. rear 4ft. 11 1/4in.
72. Turning circle	30ft. 10in. L.B.W.: 40ft.
73. Wheel base	10ft. 0 1/4in. L.W.B.: 11ft. 4in.
74. Tyre size	6.00 x 18. L.W.B.: 6.50 x 18

REAR AXLE

75. Type of axle	Semi-floating
76. Type of drive	Spiral Bevel
77. Ratio	4.365 to 1 on 3 1/2 Litre. 4.88 to 1 on Limousine
78. Adjustment	Depth: Screw in torque tube. Side: By means of adjustable race nuts
79. End play—inches	Easy mesh—no dimensions
80. Lash—inches	Easy mesh—no dimensions

BRAKES.

81. Type	Self servo
82. Type of linings	Bonded material
83. Lining size—Front	1 Short 18in. x 1 1/4in. x 1/4in. 1 Long 3 1/4in. x 1 1/4in. x 1/4in. per wheel
84. Lining size—Rear	18in. x 1 1/4in. x 1/4in.

SPRINGS.

85. Type	F. & Elliptic, R. & Cantilever
86. Length—Front	900 mm.
87. Width—Front	2 1/4in.
88. No. of leaves—Front	11
89. Thickness of leaves—Front	2in.
90. Chamber—Front—free	3 1/4in. on 3 1/2 Litre. 6in. on Limo.
91. Length—Rear	790 mm. on 3 1/2 Litre. 775 mm. on Limousine
92. Width—Rear	3in. on 3 1/2 Litre. 3 1/4in. on Limousine
93. No. of leaves—Rear	12 on 3 1/2 Litre. 15 on Limousine
94. Thickness of leaves—Rear	3 1/4in. on 3 1/2 Litre. 3 1/2in. on Limousine
95. Chamber—Rear	10in.—free

ELECTRICAL.

96. Distributor rotation	Clockwise
97. Manual advance	No
98. Automatic advance	Yes. 35° range
99. Breaker gap	.018in.
100. Plug make	Champion No. 17. 18 mm.
101. Plug gap	.018in. USUALLY USE .022/.025"
102. Firing order	1-5-3-6-2-4
103. Ignition timing	1° retard, T.D.C.
104. No. of teeth on flywheel	—
105. Piston traverse	—
106. Battery type	Two 6V. 63A.H. on 3 1/2 Litre. Two 12V. 75A.H. on Limousine (in series)

CAPACITIES.

108. Sump pints	16
109. Gear Box pints	5 sycromesh. 12 preselector
110. Rear Axle pints	2
111. Radiator galls.	2 galls. 1 qt. 1 pt.
112. Radiator hose. Inlet	Special rigid pipe
length; Int. diam.	—
113. Radiator hose. Outlet	None. Rad. mounted direct on crank-case
length; Int. diam.	—
114. Petrol galls.	19

IF THIS LEADER TO HEPOLITE-TALBOT 2 ALBS ALLOW PISTONS - THESE WERE STRAIN LOADED AND HAD TO BE INSULATED WITH HOSE CLIPS 1 NORMALLY BORN TO SIZE +0005 - .0000

TALBOT 7

TECHNICAL SERVICE DATA

BD "105" and BL "105 Speed"—1936/7

ENGINE.

1. No. of Cylinders ... 6
2. Treasury Rating ... 20.9 h.p.
3. C.C. ... 2,969
4. B.H.P. ... 100 at 4,500 r.p.m.
5. Bore ... 75 mm.
6. Stroke ... 112 mm.
7. Compression Ratio ... 6.6 : 1
8. Compression Pressure lbs. sq. in. ... 157.5
9. Int. O.S. Bore ... 75.25 mm.
10. Max. O.S. for boring ... 76.25 mm.
11. Firing order ... 1-5-3-6-2-4
12. Piston clearance top ... Dead fit for Hepolite pistons } *
13. Piston clearance bottom ... Dead fit for Hepolite pistons } *
14. Ring Gap ... Butt fit *No. .002" pm 1*
15. No. of compression rings ... 2 *(94 .004) .005"*
16. Width of compression rings ... 1.5 mm.
17. No. of oil rings ... 2
18. Width of oil rings ... 3 mm.
19. Oil pressure, lbs. sq. in. ... 35-40
20. Gudgeon pin type ... Floating in piston
21. Fit in piston ... Floating
22. Fit in con. rod ... Locked in rod
23. Crankpin diam. (standard) ... 49 mm.
24. Second standard ... —
25. Min. diam. for regrind ... 47 mm.
26. Type of bearing ... White metal run in rod
27. End clearance001in. *— .002"*
28. Diam. clearance ... Dead fit *No. .0015 clear.*
29. No. of crankshaft bearings ... 7
30. Type of bearing ... Plain white metal, detachable
31. Standard main journal diam. ... 64 mm.
32. Second standard ... —
33. Min. diam. for regrind ... 63 mm.
34. End clearance002in.
35. Diam. clearance ... Dead fit *No. .002" clear*
36. End thrust taken on ... Face of front main bearing with floating space washer between crank and bearing
37. No. of camshaft bearings ... 4
38. Type of bearing ... Direct in block *Plan to service 1/004/100L*
39. Bearing clearance00075in. *No. .0025*
40. End thrust taken on ... Aluminium end pad
41. Camshaft drive (type) ... Helical fibre wheel
42. Valve timing markings ... Line scribed on camshaft wheel.
43. Exhaust Valve diam. ... 40 mm.
44. Inlet Valve diam. ... 44 mm.
45. Valve seat angle ... 48° *30°*
46. Tappet type ... Plunger
47. Inlet Valve Clearance for timing ... —
- Inlet Valve opens—legs ... 10° B.T.D.C.
- In. Valve opens. No. of 3 flywheel teeth
- Inlet Valve opens—piston traverse ... —
- Inlet Valve working clearance006in. hot
- Exhaust Valve working clearance006in. hot
- Are guides removable? ... Yes
- Carburettor make ... Zenith 48 V/1.3. Downdraught
- Choke setting ... 37
- Main setting ... 175
- Compensator setting ... 90
- Idling setting ... 80
- Economy setting ... 200

CLUTCH AND GEAR BOX.

60. Clutch type ... Automatic coupling (traffic clutch), or Single dry plate
61. Type of facing ... Borg & Beck Unit (Alternative fitting)

	"105" preselector	"105 Speed" preselector	"105" Synchro. box "105" only
62. Gear ratio, top	4.6 : 1	4.363 : 1	4.60 : 1
63. Gear ratio, third	6.256 : 1	5.933 : 1	6.744 : 1
64. Gear ratio, second	8.694 : 1	8.246 : 1	11.363 : 1
65. Gear ratio, first	15.64 : 1	14.83 : 1	17.02 : 1
66. Gear ratio, reverse	19.55 : 1	18.542 : 1	17.02 : 1
- FRONT AXLE AND STEERING, ETC.
67. Camber ... 3°
68. Caster angle ... 3°
69. Toe-in ... 6 mm.
70. King pin inclination ... 4° 15'
71. Track ... 4ft. 7 1/2 in.
72. Turning circle ... 39ft. 10in.
73. Wheel base ... 10ft. 0 1/2 in.
74. Tyre size ... 6.00 x 18 on "105." 19 x 5.50 on "105 Speed"
- REAR AXLE.
75. Type of axle ... Semi-floating
76. Type of drive ... Spiral Bevel
77. Ratio ... 4.8 : 1 on "105." 4.363 : 1 on "105 Speed"
78. Adjustment ... Depth: Screw in torque tube. Side: By means of adjustable race nuts
79. End play—inches ... Easy mesh—no dimensions
80. Lash—inches ... Easy mesh—no dimensions
- BRAKES.
81. Type ... Self servo
82. Type of linings ... Bonded material
83. Lining size—Front ... 1 Short 18in. x 1 1/2 in. x 1/2 in. 1 Long 2 1/2 in. x 1 1/2 in. x 1/2 in. each wheel
84. Lining size—Rear ... 18in. x 1 1/2 in. x 1/2 in.
- SPRINGS.
85. Type ... F. 1/2 Elliptic. R. 1/2 Cantilever
86. Length—Front ... 900 mm.
87. Width—Front ... 2 1/2 in.
88. No. of leaves—Front ... 11
89. Thickness of leaves—Front ... 2in.
90. Camber—Front ... 5 1/2 in.—free
91. Length—Rear ... 790 mm.
92. Width—Rear ... 3in.
93. No. of leaves—Rear ... 12 on BD. 105. 10 on BL. 105
94. Thickness of leaves—Rear ... 3 1/2 in. BD. 2 1/2 in. BL.
95. Camber—Rear ... 10in.—free
- ELECTRICAL.
96. Distributor rotation ... Clockwise
97. Manual advance ... No
98. Automatic advance ... Yes
99. Breaker gap016in.
100. Plug make ... Champion No. 17—18 mm.
101. Plug gap020—.022in.
102. Firing order ... 1-5-3-6-2-4
103. Ignition timing ... 1° Retard, T.D.C.
104. No. of teeth on flywheel ... —
105. Piston traverse ... —
106. Battery type ... Rotax STW 11A & 12. 6V. 63A H. (Two in series)
107. Battery earth—pos. or neg. ... Negative
- CAPACITIES.
108. Sump pints ... 16
109. Gear Box pints ... 12 Preselector. 5 Synchromesh
110. Rear Axle pints ... 2
111. Radiator galls. ... 2 1/2
112. Radiator hose. Inlet length; Int. diam. ... Special metal pipe
113. Radiator hose. Outlet length; Int. diam. ... None. Rad. mounted direct on crank-case
114. Petrol galls. ... 19

TALBOT'S

THIS REFERS TO HEPOLITE—JACKSON 2 PIECE ALLOY PISTONS — THESE BEING LOADED AND HAD TO BE INSERTED WITH HOSE CLIPS! NORMALLY BORE TO .0005 — .0000

BEARINGS FOR ALL TALBOTS 1926-37

BEARING DATA SHEETS, MODEL BY MODEL:

These give the location, function, type, dimensions and original supplier's designation for each bearing, together with its unique Talbot part number.

BDS 1: 1926-35 Models 14/45 AD, AF & AG; AQ; AU New 14 & 65 & AX 65

BDS 2: 1930-37 Models AO 70 & 75; AM 75; AW 75; BA 75 & BD 75

BDS 3: Models 90 1930-33 AO 90, AM 90 & AW 80

BDS 4: Models 105 1931-35 AV 105 BA 105 & BI 105

BDS 5: Models 95 1931-35 AV95 & AZ 95

BDS 6: Models 110 1934-37 BA 110, AX 100 & BG 3½ litre

BDS 7: Ambulances AS 70, AY 75, AY 95 & AY 100

ORIGINAL BEARINGS AND MODERN EQUIVALENTS

Using the original Talbot part number as the link, this provides the current standard reference code for modern replacements.

Where identical bearings are no longer available, the nearest modern equivalent is suggested and the **M** notes provide details of any modifications required to accommodate it. If you have carried out any other successful adaptations please inform TOC spares so that other Members may benefit.

Michael Marshall

TOC : FOR ALL ROESCH TALBOTS 1926-37
ORIGINAL BEARINGS & MODERN EQUIVALENTS

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller N - Needle brg.
SA - Self aligning (ball or roller) Spl. - Special (S) - Sealed brg.

Non-identical equivalents and modifications (M) to suit are shown in italics in last column, and detailed below the table.

POSITION	TALBOT Pt. No.	TYPE & SIZE	ORIGINAL BEARING(S)	STD. REF. No. OF NEAREST MODERN EQUIVALENT
<u>ENGINE:</u>				
Dynamotor front	N/A	B ¾ x 17/8 x 9/16	SKF RL56	LJ¾
Dynamotor rear	N/A	B 35 x 80 x 14	SKF 6107 or Hoff. M35N	<i>Becoming hard to find.</i>
Fan front	309207	B 10 x 30 x 9?	6200, or 6200 2RS (S)
Fan rear	303066	B 17 x 40 x 12?	6203, or 6200 2RS (S)
<u>G'BOX & CLUTCH</u>				
Clutch spigot	307023	B 17 x 40 x 12	R&M LJ 17	6203 2Z, or 6203 2RS (S)
B&B clutch spigot	303050	B 20 x 52 x 15	Hoff. 320	6304 2Z, or 6203 2RS (S)
Clutch withdrawal	304713	DGB 42 x 80 x 18	Hoff. 5615	6208, or 7208 ACB <i>M.1</i>
“ “	310999	DGB 35 x 72 x 16	R&M 7/LJT35	7207 ACB <u>17</u> wide <i>M.8</i>
Traffic clutch	312764	28R 6 x 8 102 x118	Hoff L/480 Sp	?
<u>Gearbox:</u>				
Direct. drive pinion	303083	B 30 x 62 x 16	R&M.....?	6206
“ “ “	309963	B 1¾ x 3¾ x 13/16	R&M LJ 1¾”	LJ1¾
Driving shaft front	306808	R ¾ x 1¼ x ½ App.	Hyatt	R&M N15x32x12 <i>M.2</i>
“ “ “	310840	R 1½ x 23/8 x 13/16	Hyatt 206 Spl	T'ton B2812+IK242819 <i>M.9</i>
Driving shaft rear	309027	R 30 x 57 x 16?	SKF outer 2nu06E+NUP206 inner <i>M.3</i>
“ “ “	309964	B 13/8 x 3½ x 7/8?	R&M KJ 13/8”	MJ13/8

POSITION	TALBOT Pt. No.	TYPE & SIZE	ORIGINAL BEARING(S)	STD. REF. No. OF NEAREST MODERN EQUIVALENT
<u>Gearbox (Continued)</u>				
Layshaft front	309965	B 20 x 80 x 21	R&M LHJ20	6405 or M307 M.10 & M.11
Driving shaft (W)	303060	B 35 x 72 x 17	Hoff. 135	6207
Driven shaft (W)	"	" " "	" "	6207
Clutch cone (W)	312054	B 55 x 100 x 21	Hoff. 155	6211
Rev. brake drum (W)	"	" " "	" "	6211
Rev. planet (W)	312134	DR? Sp.	Hoff.....?	?
Forward planet (W)	312137	R? Sp	Hoff.....?	?
<u>STEERING</u>				
Steering column	306309	SADB 25 x 52 x 18	SKF 2205	2205
" "	303122	SADB 30 x 62 x 20	SKF 2206	2206
Hub - outer	306628	TR .75" x 2" x 3/4"	T 1351/1330	Timken or SKF1351/1330 NB: Becoming obsolete!
Hub - inner	306627	TR 1.3125x72x.748	T 317/313	26131-26283S M.14
<u>REAR AXLE</u>				
Prop. Shaft	304575	B 1" x 2 1/4 x 5/8"	R&M LJ1	LJ1, or -RS/2RS (S) M.4
" "	308603	B 28 x 2 1/4 x 5/8" Sp	R&M LJ1 Sp.	LJ1, or -RS/2RS (S) M.12
Pinion (shank end)	307850	ACB 30 x 62 x 16	R&M LJT30	7206B
" " "	303392	ACB 30 x 72 x 19	R&M MJT30	7306B
Pinion (gear end)	308308	ACB 30 x 61.9 x 16	R&M LJT30	7206B M.5
" " "	308393	ACB 30 x 71.9 x 19	R&M MJT30	7306B M.6
" " "	307933	DR 30 x 62 x 24	RM1DLRJ30	NU 2206 30 x 62 x 20 M.7
" " "	308391	DR 30 x 72 x 28	R&M.....?	?
Differential	306231	TR 40 x80 x 9/16"	T 11315 /11157	? ?
"	311583	TR 45 x 85 x 5/8"	T 29177 /29334	? or SKF30209 ? M.13
"	312862	TR 40 x 80 x 17.8	T334/332 OS	?

POSITION	TALBOT Pt. No.	TYPE & SIZE	ORIGINAL BEARING(S)	STD. REF. No. OF NEAREST MODERN EQUIVALENT
<u>Rear Axle (Cont.)</u>				
C'shaft drive pinion	310468	R 40 x 80 x 18	R&M.....?	?
Countershaft	312792	TR 2 x 3.672 x .96	T 375/3720	?
"	312793	TR 44.5 x 85 x 17.5	T 335/354 A	?
"	310448	TR 52 x 93 x 24	T 377/3720	?
"	310387	Spl. ? x 80 x 1½ (?)	Hyatt CW208	?
Rear Hubs	301697	DR 40 x 80 x 23	R&M LDJ 40	4208

Modifications to use non-identical bearings:

- M.1 - 42 bore brgs. no longer available. Grinding o/d of flange of withdrawal sleeve 306720 down to 40, would seriously reduce wear area against forks. Could grind bore of std. brg. out to 42 or, better still, make up two-part sleeve with ample flange area; then better than original.
- M.2 - Front of driving shaft 308188 can be repaired by grinding down to 16mm o/d and fitting Nitralloy bush to restore o/d to ¾" to suit original Hyatt roller brg.

Where pinion shaft 308187 is worn but sound, and/or to use Torrington needle brg. NAO 15 x32 x12, by grinding pinion shaft internally to 1.260" i/d and grinding spigot of riving shaft down to .5905" o/d.
- M.3 - Use SKF roller race 2nu06E outer, with NUP206 inner + thrust ring P206E if available [?] This assembly takes thrust in either direction, provided outer properly fitted with Loctite.
- M.4 - LJ1 still available. However, can use LJ1-2RS with double seals; or LJ1-RS (or -2RS with one seal removed), installed with seal to rear, and with 2 nipples fitted to torque tube at 180° to locate brg. to prevent prop. shaft coming forward, and to permit occasional oil lubrication.
- M.5 - Use std. 7206B brg. with o/d ground down to 61.90mm.
- M.6 - Use std. 7306B brb. With o/d ground down to 71.90mm.
- M.7 - In place of original DR 30 x6 2x24 can use R 30 x62 x20 N 2206 or NU 2206, with suitable 4mm thick x30mm i/d spacer ring to make up difference in length along shaft. App. 10% lower rating than originals, but should be all right for 14HPs.
- M.8 - Can 7207 ACB brg. 35 x72 x17, machining withdrawal sleeve and/or cover to provide for Additional 1mm in length.
- M.9 - Use Torrington drawn cup needle brg. B2812 [?] in pinion shaft; and inner race IR242816 [?] Shortened to 19mm Loctited to driving shaft.
- M.10 - Use 6405 B brg. 25 x 80 x 21, with 25mm o/d bush fitted to layshaft – See also M.11.

4/4

- M.11 - Alternative to M.10: Use 6307 B brg. 35 x 80 x 21, with 35mm o/d stepped bush on layshaft.
- M.12 - Use LJ1; LJ1-2RS with double seals; or LJ1-RS; (or -2RS with one seal removed), installed with seal to rear, and with 2 nipples fitted to torque tube at 180° to locate brg. to prevent prop. shaft coming forward, and to permit occasional oil lubrication. In any case, the 1" i/d of the standard bearing must be ground out to 28mm.
- M.13 - Can use SKF 30209 TR 45 x 85 x 20.75. Greater width than the original nominal 5/8" (16.9mm) said to make no difference.

ORIGINAL BEARINGS DATA SHEET NO. 1 FOR TALBOT 14HP 1926-35

Models 14-45: AD, AF & AG; AQ Scout, AU New 14, AU 65 & AX 65

Grouped as in the Talbot Illustrated Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller
SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARING(S)
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B ¾" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
GEARBOX & CLUTCH				
<u>Clutch: AD, AF, AG, AQ Scout:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
304713	Clutch withdrawal	B 42 x 80 x 18	[1]	H'man Thrust 5615, or R&M 1LJ T42
<u>Clutch: AU New 14 and AU 65:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
310999	Clutch withdrawal	B 35 x 76 x 16	[1]	R&M 7/LJT 35
<u>Traffic clutch: Possibly some 1935 AX 65:</u>				
312764	Roller brgs.	28R 6 x 8 102 x 118 Spl.	[2]	Hoffmann L/480
<u>Spur Gearbox: AD, AF, AG & AQ Scout:</u>				
303083	Direct drive pinion	B 30 x 62 x 16	[1]	Hoffmann LN 130 or SKF 6206
306808	Driving shaft front	R ¾" x 1¼" x 3/8" (App.)	[1]	Hyatt
309027	Driving shaft rear	R 30 x 57 x 16	[1]	R&M LRJ 30
<u>Silent Third Gearbox: AU New 14 and AU 65</u>				
309963	Direct drive pinion	B 1¾" x 3¾" x 13/16"	[1]	R&M LJ 1¾"
310840	Driving shaft front	R 1½" x 2 3/8" x 13/16" Spl.	[1]	Hyatt cage & rollers No.206
309964	Driving shaft rear	B 1 3/8" x 3½" x 7/8" (?)	[1]	R&M KJ 1 3/8"
309965	Layshaft front	B 20 x 80 x 21	[1]	R&M LHJ 20 Y

ORIGINAL BEARINGS DATA SHEET NO. 2 FOR TALBOT 18HP 1930-37

Models AO 70, AO 75, AM 75, AW 75, BA 75 & BD 75

Grouped as in the Talbot Illustrated Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball

R - Single row roller DR - Double row roller TR - Taper roller

SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B 3/4" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch - Early AO 70 & AO 75:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ17
304713	Clutch withdrawal	B 42 x 80 x 18	[1]	Hoffmann 5615
<u>Clutch - AM 75, also later AO 70 & AO75:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
310999	Clutch withdrawal	B 35 x 76 x 16	[1]	R&M 7/LJT 35
<u>Traffic clutch - BA 75 from 1935:</u>				
312764	Roller brgs.	28R 6 x 8 102 x 118 Spl.	[2]	Hoffmann L/480 Spl.
<u>Clutch - BD 75 only:</u>				
303050	Borg & Beck spigot	B 20 x 52 x 15	[1]	Hoffmann 320
<u>Spur Gearbox – Early AO 70 & AO 75:</u>				
?	Direct drive pinion	B?	[1]	?
?	Driving shaft front	R?	[1]	Hyatt
?	Driving shaft rear	R?	[1]	?
<u>Silent Third Gearbox: - AM 75:</u>				
309963	Direct drive pinion	B 1 3/4" x 3 3/4" x 13/16"	[1]	R&M LJ1 3/4"
310840	Driving shaft front	R 1 1/2" x 2 3/8" x 13/16" Spl.	[1]	Hyatt cage & rollers No.206
309964	Driving shaft rear	B 1 3/8" x 3 1/2" x 7/8" (?)	[1]	R&M KJ 13/8"
309965	Layshaft front	B 20 x 80 x 21	[1]	R&M LHJ 20 Y

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
<u>Wilson Preselector Gearbox - AW 75 & BA 75:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR? Spl.	[3]	Hoffmann Type ?
312137	Forward planet gears	R? Spl.	[9]	Hoffmann Type ?
<u>Humber gearbox - BD 75 only:</u> No details available				
<u>STEERING:</u>				
<u>Steering column - AO 70?, AO 75?, AM 75, AW 75 & BA 75:</u>				
303122		SADB 30 x 62 x 20	[1]	SKF No. 2206
306309	<u>- BD 75 only:</u>	SADB 25 x 52 x 18	[1]	SKF No. 2205
<u>Hubs - All models:</u>				
306628	Hub outer	TR .75" x 2.0" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313
<u>REAR AXLE : All models</u>				
308603	Prop shaft	B <u>28</u> x 2 1/4" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: <u>28</u> x 2 1/4" x 3/8"
303392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x <u>71.9</u> x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
311583	Differential	TR 45 x 85 x 5/8"	[2]	Timken 29177/29334
<u>Rear hubs - all models</u>				
301697		DB 40 x 80 x 23	[2]	R&M LDJ 40

Consult a Talbot Specialist first! He can provide application knowledge and sometimes, unused original bearings!

ORIGINAL BEARINGS DATA SHEET NO. 3 FOR TALBOT 90 1930-33

Models AO 90, AM 90 & AW 90

Grouped as in the Talbot Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball

R - Single row roller DR - Double row roller TR - Taper roller

SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B ¾" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch - Early AO 90 only:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ17
304713 ?	Clutch withdrawal	B 40 x 80 x 18 ?	[1]	Hoffman 5615 ?
<u>Clutch - AM 90, also later AO 90:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
310999	Clutch withdrawal	B 35 x 76 x 16	[1]	R&M 7/LJT 35
<u>Spur Gearbox – Early AO 90:</u>				
?	Direct drive pinion	B?	[1]	?
310289 ?	Driving shaft front	R?	[1]	Hyatt
?	Driving shaft rear	R?	[1]	?
<u>Silent Third Gearbox: - AM 90, also later AO 90:</u>				
309963	Direct drive pinion	B 1¼" x 3¾" x 13/16"	[1]	R&M LJ 1¼"
310840	Driving shaft front	R 1½" x 2 3/8" x 13/16" Spl.	[1]	Hyatt cage & rollers No.206
309964	Driving shaft rear	B 1 3/8" x 3½" x 7/8" (?)	[1]	R&M KJ 13/8"
309965	Layshaft front	B 20 x 80 x 21	[1]	R&M LHJ 20 Y

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
<u>Wilson Preselector Gearbox - AW 90:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR? Spl.	[3]	Hoffmann Type ?
312137	Forward planet gears	R? Spl.	[9]	Hoffmann Type ?
<u>STEERING:</u>				
<u>Steering column – All models:</u>				
303122		SADB 30 x 62 x 20	[1]	SKF No. 2206
<u>Hubs - All models:</u>				
306628	Hub outer	TR .75" x 2.0" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313
<u>REAR AXLE : All models</u>				
308603	Prop shaft	B 28 x 2¼" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: 28 x 2¼" x 3/8"
303392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x 71.9 x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
<u>Differential - AO 90 and AM 90:</u>				
306231		TR 40 x 80 x 9/16"	[2]	Timken 11315/11157
- <u>AW 90 only:</u>				
311583	Differential	TR 45 x 85 x 5/8"	[2]	Timken 29177/29334
<u>Rear hubs - all models</u>				
301697		DB 40 x 80 x 23	[2]	R&M LDJ 40

Consult a Talbot Specialist first! He can provide application knowledge and sometimes, unused original bearings!

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ORIGINAL BEARINGS DATA SHEET NO. 4 FOR TALBOT 105 1931-35

Models AV 105, BA 105, BD 105 & BI 105

Grouped as in the Talbot Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller
SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B 3/4" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch - AV 105 to Oct. 1932:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ17
310999	Clutch withdrawal	B 35 x 72 x 16	[1]	R&M 7/LJT 35
<u>Clutch - BD 105 only::</u>				
307023	Borg & Beck spigot	B 20 x 52 x 15	[1]	Hoffmann 320
<u>Traffic Clutch - BA 1935 and all BI 105:</u>				
312764		28R X 6 X 8 102 x 118 Spl.	[2]	Hoffmann L/480 Spl.
<u>Silent Third Gearbox: - AV 105 to Oct. 1932:</u>				
309963	Direct drive pinion	B 1 1/4" x 3 3/4" x 13/16"	[1]	R&M LJ 1 1/4"
310840	Driving shaft front	R 1 1/2" x 2 3/8" x 13/16" Spl.	[1]	Hyatt cage & rollers No.206
309964	Driving shaft rear	B 1 3/8" x 3 1/2" x 7/8" (?)	[1]	R&M KJ 13/8"
309965	Layshaft front	B 20 x 80 x 21	[1]	R&M LHJ 20 Y

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
<u>Wilson Preselector Gearbox - AV 105 from Oct. 1932, BA 105 & BI 105:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR?	Spl. [3]	Hoffmann Type ?
312137	Forward planet gears	R?	Spl. [9]	Hoffmann Type ?
<u>Humber gearbox - BD 105 only:</u> No details available				
<u>STEERING:</u>				
<u>Steering column - All models except BD 105:</u>				
303122		SADB 30 x 62 x 20	[1]	SKF No. 2206
306309	- <u>BD 105:</u>	SADB 25 x 52 x 18	[1]	SKF No. 2205
<u>Hubs - All models:</u>				
306628	Hub outer	TR .75" x 2.0" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313
<u>REAR AXLE : All models</u>				
308603	Prop shaft	B <u>28</u> x 2 1/4" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: <u>28</u> x 2 1/4" x 3/8"
303392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x <u>71.9</u> x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
311583	Differential	TR 45 x 85 x 5/8"	[2]	Timken 29177/29334
<u>Rear hubs - All models:</u>				
301697		DB 40 x 80 x 23	[2]	R&M LDJ 40

Consult a Talbot Specialist first! He can provide application knowledge and sometimes, unused original bearings!

ORIGINAL BEARINGS DATA SHEET NO. 5 FOR TALBOT 95 1931-35

Models AV 95 & AZ 95

Grouped as in the Talbot Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller
SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B ¾" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch - AV 95 to Oct. 1932:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ17
310999	Clutch withdrawal	B 35 x 72 x 16	[1]	R&M 7/LJT 35
<u>Traffic Clutch - BA 95 1935 & AZ 95:</u>				
312764		28R X 6 X 8 102 x 118 Spl.	[2]	Hoffmann L/480 Spl.
<u>Silent Third Gearbox: - AV 95 to Oct. 1932 only:</u>				
309963	Direct drive pinion	B 1 ¼" x 3 ¼" x 13/16"	[1]	R&M LJ 1 ¼"
310840	Driving shaft front	R 1 ½" x 2 3/8" x 13/16" Spl.	[1]	Hyatt cage & rollers No.206
309964	Driving shaft rear	B 1 3/8" x 3 ½" x 7/8" (?)	[1]	R&M KJ 13/8"
309965	Layshaft front	B 20 x 80 x 21	[1]	R&M LHJ 20 Y
<u>Wilson Preselector Gearbox - AV 95 & AZ 95:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR? Spl.	[3]	Hoffmann Type ?
312137	Forward planet gears	R? Spl.	[9]	Hoffmann Type ?

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
STEERING:				
<u>Steering column - All models except BD 105:</u>				
303122		SADB 30 x 62 x 20	[1]	SKF No. 2206
<u>Hubs - All models:</u>				
306628	Hub outer	TR .75" x 2.0" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313
<u>REAR AXLE – AV 95 only:</u>				
308603	Prop shaft	B 28 x 2¼" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: 28 x 2¼" x 3/8"
303392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x 71.9 x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
311583	Differential	TR 45 x 85 x 5/8"	[2]	Timken 29177/29334
301697	Rear hubs	DB 40 x 80 x 23	[2]	R&M LDJ 40
<u>DOUBLE REDUCTION AXLE – AZ 95 ONLY:</u>				
308603	Prop. Shaft	B 28 x 2¼" x 5/8"	[2]	R&M LJ 1" NB: 28 x 2¼" x 5/8"
308392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308395	Pinion (gear end)	ACB 30 x 71.9 x 19	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
312862	Differential	TR 40 x 80 x 17.8	[2]	Timken 334/332
310468	C'shaft drive pinion	R 40 x 80 x 18	[4]	R&M Type ?
312792	Countershaft	TR 2" x 3.672" x 0.96"	[2]	Timken 335/3720
312793	Countershaft	TR 44.5 x 85(?) x 17.5	[2]	Timken 335/354 A

Consult a Talbot Specialist first! He can provide application knowledge and sometimes, unused original bearings!

ORIGINAL BEARINGS DATA SHEET NO. 6 FOR TALBOT 110 1934-37

Models BA 110, AX 100 & BG 3½litre

Grouped as in the Talbot Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller
SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B ¾" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch – BA 110 only:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ17
<u>Traffic Clutch - BA 110 1935, AZ 100 & BD 3½ litre:</u>				
312764		28R X 6 X 8 102 x 118 Spl.	[2]	Hoffmann L/480 Spl.
<u>Wilson Preselector Gearbox – All models:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR? Spl.	[3]	Hoffmann Type ?
312137	Forward planet gears	R? Spl.	[9]	Hoffmann Type ?
STEERING - All models				
303122	Steering column	SADB 30 x 62 x 20	[1]	SKF No.2206
306628	Hub outer	TR .75" x 2" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
REAR AXLE – BA 110 & BG 3½litre ONLY				
308603	Prop shaft	B 28 x 2¼" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: 28 x 2¼" x 3/8"
303392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x 71.9 x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
311583	Differential	TR 45 x 85 x 5/8"	[2]	Timken 29177/29334
301697	Rear hubs	DB 40 x 80 x 23	[2]	R&M LDJ 40
DOUBLE REDUCTION AXLE - AZ 100 ONLY:				
308603	Prop. Shaft	B 28 x 2¼" x 5/8"	[2]	R&M LJ 1" NB: 28 x 2¼" x 5/8"
308392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x 71.9 x 19	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
312862	Differential	TR 40 x 80 x 17.8	[2]	Timken 334/332
310468	C'shaft drive pinion	R 40 x 80 x 18	[4]	R&M Type ?
312792	Countershaft	TR 2" x 3.672" x 0.96"	[2]	Timken 335/3720
312793	Countershaft	TR 44.5 x 85(?) x 17.5	[2]	Timken 335/354 A

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ORIGINAL BEARINGS DATA SHEET NO. 7 FOR TALBOT AMBULANCES

Models AS 70, AY 75, AY 95 & AY 100

Grouped as in the Talbot Catalogue of Spare Parts

NB: See also separate list: Original Bearings and Modern Equivalents – All Models

B - Single row ball ACB - Angular contact ball DB - Double row ball
R - Single row roller DR - Double row roller TR - Taper roller
SA - Self aligning (ball or roller) Spl. - Special

PART No.	POSITION	TYPE & SIZE	[No. off]	ORIGINAL BEARINGS
ENGINE:				
<u>Rotax Dynamotor bearings - All types:</u>				
-	Front	B ¾" x 1 7/8" x 9/16"	[1]	SKF RL56
-	Rear	B 35 x 80 x 14	[1]	SKF 6107, or Hoffmann M35N
<u>Fan:</u>				
309207	Front	B 10 x 30 x 9	[1]	?
303066	Rear	B 17 x 40 x 12	[1]	?
GEARBOX & CLUTCH				
<u>Clutch - AS 70 only:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
304713 ?	Withdrawal	B 42 x 80 x 18 ?	[1]	Hoffmann 5615 ?
<u>Clutch - AY 75 only:</u>				
307023	Spigot	B 17 x 40 x 12	[1]	R&M LJ 17
310999	Withdrawal	B 35 x 72 x 16	[1]	R&M 7/LJT 35
<u>Traffic Clutch - AY 95 from 1935 and AY 100:</u>				
312764		28R X 6 X 8 102 x 118 Spl.	[2]	Hoffmann L/480 Spl.
<u>Spur gearbox - Possibly used on early AS 70?:</u>				
?	Direct drive pinion	B?	[1]	?
?	Driving shaft front	R?	[1]	Hyatt
?	Driving shaft rear	R?	[1]	?
<u>Silent Third gearbox - AY 75 to 1935 :</u>				
309963	Direct drive pinion	B 1¾" x 3¾" x 13/16"	[1]	R&M LJ 1¾"
310840	Driving shaft front	R 1½" x 23/8" x 13/16"	[1]	Hyatt cage & rollers No.206
309964	Driving shaft	B 13/8" x 3½" x 7/8"?	[1]	R&M KJ 13/8"
<u>Wilson Preselector Gearbox – All models:</u>				
303060	Driving shaft	B 35 x 72 x 17	[1]	Hoffmann No. 135
"	Driven shaft	B 35 x 72 x 17	[1]	" " "
312054	Clutch cone	B 55 x 100 x 21	[1]	Hoffmann No. 155
"	Reverse brake drum	B 55 x 100 x 21	[1]	" " "
312134	Reverse planet gear	DR? Spl.	[3]	Hoffmann Type ?
312137	Forward planet gears	R? Spl.	[9]	Hoffmann Type ?

<u>STEERING - All models</u>				
303122	Steering column	SADB 30 x 62 x 20	[1]	SKF No.2206
306628	Hub outer	TR .75" x 2" x 15/16" (o'all)	[2]	Timken 1351/1330
306627	Hub inner	TR 1.3125" x 72 x 19 (o'all)	[2]	Timken 317/313
<u>DOUBLE REDUCTION REAR AXLE</u>				
<u>Prop. Shaft - All models:</u>				
308603		B <u>28</u> x 2¼" x 5/8" Spl.	[1]	R&M LJ1 Spl. NB: <u>28</u> x 2¼" x 3/8"
<u>Old Type Axle - AS 70 and AY 75 1931-33:</u>				
303392	Pinion (shank end)	ACB 30 x 72 x 19	[2]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x <u>71.9</u> x 19 Spl.	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
306231	Differential	TR 40 x 80 x 9/16"	[2]	Timken 11315/11157
310468	C'shaft drive pinion	R 40 x 80 x 18	[4]	R&M Type ?
310448	Countershaft	TR 52 x 93 x 24	[4]	Timken 337/3720
310387	Countershaft	TR ? x 80 x 1½"?	[2]	Hyatt C.W. 208
<u>New Type Axle – AY 75 & AY 95 from 1934 and AY 100 from 1936:</u>				
308392	Pinion (shank end)	ACB 30 x 72 x 19	[1]	R&M MJT 30
308393	Pinion (gear end)	ACB 30 x <u>71.9</u> x 19	[1]	R&M MJT 30 <u>Spl.</u>
308391	Pinion (gear end)	DR 30 x 72 x 28	[1]	R&M Type ?
312862	Differential	TR 40 x 80 x 17.8	[2]	Timken 334/332-OS
310468	C'shaft drive pinion	R 40 x 80 x 18	[4]	R&M Type ?
312792	Countershaft	TR 2" x 3.672" x 0.96"	[2]	Timken 375/3720
312793	Ditto.	TR 44.5 x 85(?) x 17.5	[2]	Timken 355/354 A
310387	Ditto.	2" inside roller, 80mm outside cage, 1.375" long	[2]	Hyatt C.W.208 Spl.

Consult a Talbot Specialist first! He can provide application knowledge and sometimes, unused original bearings!

CLEMENT TALBOT



SPARE PARTS CATALOGUE

"A.X.65"
MODELS

TALBOT AX65



BOOK OF SPARES

CLEMENT TALBOT LTD.,
BARLBY ROAD, LADBROKE GROVE, LONDON, W.10.

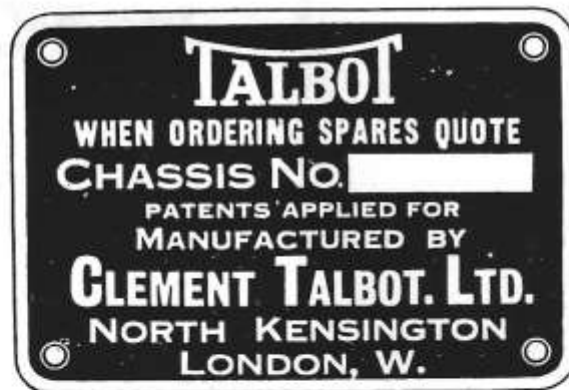
TELEPHONE : LADBROKE 3232 (8 LINES). TELEGRAMS & CABLES : CLEMTAL, NOTTARCH, LONDON.
CODES : A.B.C. 5th & 6th EDITIONS, MARCONI INTERNATIONAL, MOTOR TRADE, BENTLEY'S.

Price 3/6

World Exporters : ROOTES LTD., DEVONSHIRE HOUSE, PICCADILLY, LONDON, W.1.
TELEPHONE : GROSVENOR 3401.

October, 1937.

Always Quote Chassis Number.



SEE MASTER PRICE LIST FOR ALL SPARE PARTS PRICES.

The chassis number will be found stamped on a plate similar to the above, which is fixed to the nearside of the dashboard under the bonnet.

It should be noted that the illustrations and printed matter appear grouped together in units, and that when a part is located in the illustration, the Plate No., will be found to be in numerical order in the printed matter, making immediate location possible.

MODIFICATIONS. Where modifications have taken place, great care has been taken to show at what point in our production they came into force, a note being inserted thus :— " the first 250 cars," " after 250 cars," etc. The actual parts required can therefore be ascertained by referring to the chassis number on the car, and the following key :—

CAR NO.	CHASSIS NO.	CAR NO.	CHASSIS NO.
1	32100	1075	36176
250	32350	1325	36426
450	32550	1725	36826
520	32620	1750	36851
600	32700	1825	36926
800	35901	1840	36941
825	35926	1925	39027
889	35990	2075	39177

STANDARD IRONMONGERY. Standard nuts, plain and spring washers, and split pins, will be found at end of book, and are not incorporated in the main body of the list. Only those items which are either of special material or are illustrated appear in the printed matter. Under no circumstances must a Mild Steel Nut be used where a special nut is specified.

ORDER FROM YOUR LOCAL DEALER.

We strongly recommend owners of our products who require Spare Parts for their cars to obtain these from the nearest Talbot Distributor or Dealer.

DETAILS

Always give the chassis number of the vehicle concerned, except when stock orders are being placed when the year and model must be quoted.

The Chassis number will be found stamped on the name plate on the Dash Board.

SHIPPING INSTRUCTIONS

Give full instructions as to the manner in which goods are to be forwarded.

We do not insure unless instructed to do so, when goods are despatched by parcels post.

In order to facilitate clearance through the Customs, always advise us by separate letter the Chassis Number of the Car of any parts returned to enable us to give evidence of export. A declaration should also be sent us at the same time, whenever possible, to the effect that the parts have not undergone any process of repair, renovation, addition or alteration, whilst abroad.

SPECIAL ATTENTION

Specify whether right or left, front or rear. In view of the difference of opinion which appears to exist as to which way the car is faced when describing, for example, a wing as right or left, customers are requested to utilise the expressions "Offside" or "Nearside" (abbreviated as N/S or O/S), the offside being the driver's side (right hand drive car). Instructions under this heading apply particularly to such items as wings, door handles, hinges, door glasses, axle shafts, etc.

GIVE FULLEST DETAILS OF PARTS REQUIRED

The parts required should be looked up in the catalogue and the number quoted, as well as the technical description. If any doubt exists as to the name or number of the part, a dimensioned sketch will assist us in giving prompt service, or alternatively the old part should be sent as a pattern.

COLOURS

When ordering such details as body parts, a clear note should be made as to the precise colour, in order that no mistake may be made.

PATTERNS

When parts are sent to us as patterns it is very important that these should be carefully labelled, indicating the address of the individual or firm who has sent the part, together with any reference, such as order number, which may enable us to deal with the matter promptly.

RETURN OF PATTERNS

Old parts sent as patterns will not be returned unless special instructions to that effect accompany the order, and, furthermore, such parts will be scrapped by us after they have been held for a period of one week.

PRICES

All prices are subject to alteration without notice, and are for delivery at works. Postage, carriage, and packing will be charged extra. Also, they definitely cancel all prices previously issued.

PAYMENT

Where no ledger account exists and in order to facilitate immediate despatch of spare parts and obviate delays, all goods will be sent C.O.D. (Inland Cash on Delivery Service) in accordance with the Post Office Regulations, PRO-FORMA invoice issued by special request—ALTERNATIVELY orders should be accompanied by the necessary remittance.

When orders are cabled, please arrange for remittance in full settlement to be sent us by telegraphic transfer.

FIRE

Although every precaution is taken against fire, we do not accept liability for any damage which may be caused by fire to any Motor Car, or Part thereof entrusted to us for any purpose whatever.

EXHIBITIONS. The purchaser agrees that he will not exhibit any of the goods at any Motor Exhibition held within Great Britain, Ireland, the Isle of Man, or the Channel Islands, other than such as is held or approved by the Society of Motor Manufacturers and Traders Limited.

DELIVERY DELAYS.—The Company will not be held responsible for any delays in delivery of any article whether such delay is caused by circumstances over which the Company has control or otherwise.

ALTERATIONS IN PRICES AND SPECIFICATIONS.—The Company reserves the right to alter any prices or specifications at any time without notice and all goods are sold subject to prices and conditions ruling at the time of delivery.

DEALERS. Those persons, firms or companies whom the Company styles as "Distributors," "Dealers" or "Traders" are not authorised to pledge the credit of the Company or to assume any obligation on its behalf or to bind it thereby or to transact business on its account in any way whatsoever other than by the sale of cars purchased from it, nor is the Distributor, Dealer or Trader authorised to make any warranty or representation on the Company's behalf other than those contained in the current catalogue and price lists issued by the Company from time to time.

WARRANTY.—The Company warrants and guarantees as regards all new cars supplied of its manufacture that all precautions which are usual and reasonable have been taken by it to secure excellence of materials and workmanship, and in the event of any defect being disclosed in any part of a car undertaken, on the return of the defective part to its Works, carriage paid within six months after the purchase of the car, to examine it and should any fault due to defective materials or workmanship be found on such examination the Company will repair or replace the defective part free of charge. The Company's liability under the terms of this warranty is strictly limited to the replacement and despatch carriage forward to the purchaser of the repaired or replaced defective part or parts.

The Company's liability is limited to the terms of this warranty and it shall not be answerable for any contingent or resulting liability or loss arising through any defects.

This warranty shall be construed as strictly limited in its application to new cars and it is expressly laid down as a condition of any sale by the Company or by any of its duly authorised Distributors, Dealers or Traders of any second-hand car that the foregoing warranty is expressly excluded together with any other condition or warranty implied by Common Law by Statute or otherwise.

The warranty above mentioned shall not apply to defects caused or arising under the following conditions, and in such instances any other conditions or warranty implied by Common Law, by Statute or otherwise are expressly excluded, viz:—

- (i) During or caused by motor racing.
- (ii) In any car which has been altered after leaving the Company's Works.
- (iii) Wear and tear, accident, misuse or neglect.
- (iv) To any car which has been or is lent out on hire.
- (v) To any car on which the identification number or plates have been altered or removed.

No warranty is given in respect of tyres, speedometers, electrical equipment, lamps, horns, &c., or other goods not of the Company's manufacture. Every endeavour is made to secure the best quality in these articles and the makers whose names usually appear thereon are generally willing to replace any defective part therein and the Company will be pleased at all times in case of doubt to furnish the actual maker's names and addresses.

The chassis supplied by the Company are intended to be fitted with bodies similar in weight and general make to those shown in the Company's catalogue, and unless the Company is allowed to inspect, test and finally signify its approval in writing of the chassis after a body not of the Company's manufacture has been fitted, the foregoing warranty will not apply to the said chassis.

The judgment of the Company in all cases of claims shall be final and conclusive, and the purchaser agrees to accept its decision on all questions as to defects and to the exchange of part or parts. After the expiration of one month from the despatch of notification of the Company's decision the part or parts submitted for inspection may be scrapped by the Company or returned to the Customer carriage forward.

The Company does not issue any other form of guarantee or warranty than that contained herein. This warranty is given in place of any warranty or condition implied by Common Law, Statute or otherwise which is expressly excluded.

The foregoing warranty shall be construed as strictly limited in its application to:—

- (i) New cars supplied direct by the Company or through one of its duly authorised Distributors, Dealers or Traders.
- (ii) Repairs done by the Company itself.
- or (iii) Replacement parts supplied by the Company direct.

REPAIRS AND REPLACEMENTS

(i) The foregoing warranty is given by the Company subject to the reservations exceptions and conditions specified above in respect of:—

- (a) all repairs done by the Company; and
- (b) all replacement parts supplied by the Company direct.

(ii) This warranty is given by the Company with all repairs done and replacement parts supplied by the Company in lieu of any condition or warranty implied by Common Law, Statute or otherwise and all such implied condition or warranty is hereby expressly excluded.

(iii) All parts sent for repair or replacement must be forwarded carriage paid, and bear the sender's name and address: the chassis number, including the letter preceding and (if any) following the same, and year of manufacture should also be given. Cars which are sent for repair will be driven by the Company's employees at the risk and responsibility of the owner's only. Repairs of Cars are undertaken only on the assumption that the owners give the Company authority to drive the vehicles on their behalf.

The Company accepts no responsibility for damage by fire or otherwise to customer's cars or parts thereof whilst in the Company's possession.

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PROPRIETARY ARTICLES.

(Those marked * operate additional Service Departments, as indicated by their publications).

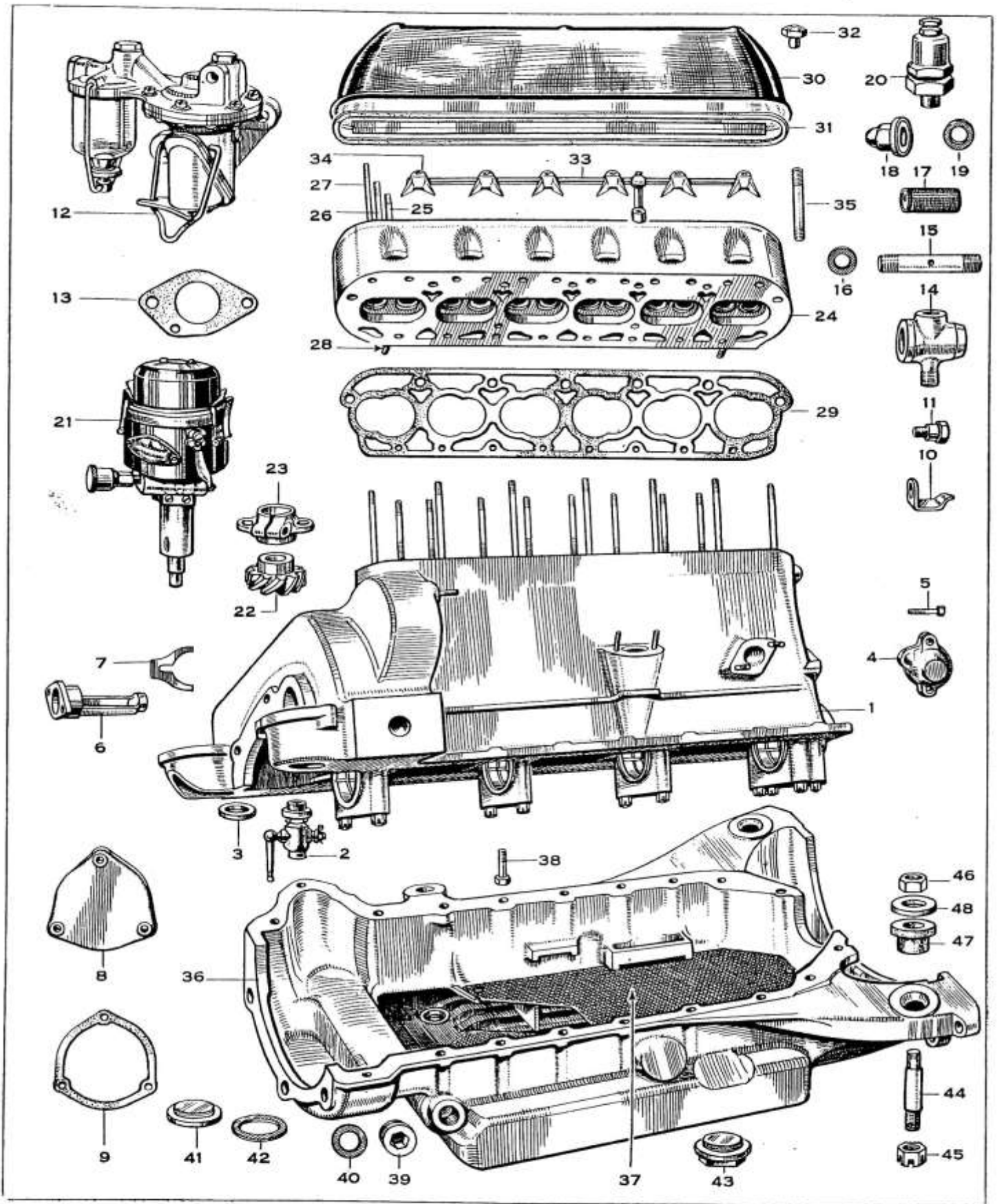
Speedometer	*BRITISH JAEGER INSTRUMENTS LTD., Chronos Works, North Circular Road, London, N.W.2.
Revolution Counter	*BRITISH JAEGER INSTRUMENTS LTD., Chronos Works, North Circular Road, London, N.W.2.
Clock	*BRITISH JAEGER INSTRUMENTS LTD., Chronos Works, North Circular Road, London, N.W.2.
Radiator Mascot	BENJAMIN ELECTRIC LTD., Brantwood Works, Tariff Road, Tottenham, N.17.
Ignition Coil	*DELCO REMY & HYATT LTD., 111 Grosvenor Road, London, S.W.1.
Distributor	*DELCO REMY & HYATT LTD., 111 Grosvenor Road, London, S.W.1.
Petrol Pump	*DELCO REMY & HYATT LTD., 111 Grosvenor Road, London, S.W.1.
Wheels	*DUNLOP RUBBER CO. LTD., 1 Albany Street, N.W.1.
Shock Absorbers	ANDRE COMPONENTS LTD., 38 Felsham Road, Putney, S.W.15.
Silentbloc Bushes	ANDRE COMPONENTS LTD., 38 Felsham Road, Putney, S.W.15.
Petrol Gauge	H. M. HOBSON (Aircraft and Motor) COMPONENTS LTD., 47/55 The Vale, Acton, London, W.3.
Windscreen Wiper	HOUDAILLE HYDRAULIC SUSPENSION CO. LTD., 69 Drayton Gardens, London, S.W.10.
Instrument Board Assembly	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Dynamotor	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Reverse Switch	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Junction Box	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Trafficator	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Rear Indicator	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Lamps	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Battery	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Brake Pedal Switch	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Steering Column, Switch and Horn Push	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Shock Absorbers	*JOSEPH LUCAS LTD., Great Hampton Street, Birmingham.
Chassis Lubrication Equipment	TECALEMIT LTD., Great West Road, Brentford, Middlesex.
Carburettor	THE ZENITH CARBURETTOR CO. LTD., Honeypot Lane, Stanmore, Middlesex.
Bumpers	_____
Glass	_____
Tools	_____

Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	
ENGINE										
1	40436	TOP HALF CRANKCASE AND CYLINDERS with bearing caps fitted (for 1st 250 cars)	1		23	307514	Flanged Bush in Crankcase	1		
	40438	Top Half Crankcase and Cylinders with bearing caps fitted (after 250 cars)	1			307894	8 m/m Bolt Gripping Distributor	1		
	40437	Top Half Crankcase and Cylinders with bearing caps fitted and all studs (for 1st 250 cars)	1			24	100490A	CYLINDER HEAD	1	
	40439	Top Half Crankcase and Cylinders with bearing caps fitted and all studs (after 250 cars)	1				100731	Cylinder Head . Export	1	
						40191	Cylinder Head Assembled with valve guide and studs	1		
Studs in Top Half Crank Case										
	306687	12 m/m Stud for Bearing Caps	10		25	306690	8 m/m Stud for Rocker Bracket (short)	6		
	311489	10 m/m Stud fixing Cylinder Head	14		26	308089	8 m/m Stud for Rocker Bracket (long)	6		
	308337	12 m/m Special Stud fixing Cylinder Head	1		27	306689	6 m/m Stud for Cylinder Head Cover	3		
	331086	8 m/m Stud fixing Oil Pump (long)	1		28	307594	8 m/m Stud for Inlet and Exhaust Manifold	8		
	32438	8 m/m Stud fixing Oil Pump (short)	1			306915	8 m/m Stud for Water Outlet Pipe	8		
	310485	2BA Stud fixing Pump Body (chassis lubrication) (1st 250 cars)	3			308964	Special Nut for Stud—holding Inlet and Exhaust Manifold	8		
	306802	6 m/m Stud fixing Pump Body (chassis lubrication) (after 250 cars)	3		29	200969	CYLINDER HEAD GASKET Copper	1		
	303328	6 m/m Stud for Camshaft End Cap	2			200969A	Cylinder Head Gasket Klingerite	1		
	32440	8 m/m Stud fixing Petrol Pump	2		30	200872	Cylinder Head Cover	1		
	303172	8 m/m Stud for Magneto Bore Cover	3		31	200936	Cylinder Head Cover Joint Washer	1		
	306802	6 m/m Stud fixing flanged bush for Distributor	2		32	307652	Special Nut for Cylinder Head Cover	3		
2	307533	Drain Cock	1		33	307765	Oil Tube for Valve Rockers	1		
3	307184	Fibre Washer	1			307030	Set Screw for Tube	1		
4	306705	Rear End Camshaft Cover	1			307025	Centre Support for Oil Tube	1		
5	307686	6 m/m Bolt for Camshaft Cover	2			307029	Adjusting Screw in Centre Support	1		
6	309919	Camshaft Thrust Cap	1			308439	6 m/m Special Nut for Centre Support	1		
7	309891	Packing Piece	4		34	307762	Front Support for Oil Tube	1		
8	306949	Cover for Magneto Gear Bore	1			307763	Intermediate support for Oil Tube	4		
9	307580	Paper Washer for Gear Bore	1			307764	Rear Support for Oil Tube	1		
10	310116	Timing Pointer	1		35	308337	12 m/m Special Stud fixing Cylinder Head	1		
11	310117	12 m/m Bolt supporting cylinders	1			307745	12 m/m Special Nut for fixing Cylinder Head	1		
12	201612	PETROL PUMP and Filter. A.C. 1524103 (See Index for Petrol Pump details)	1		36	100850	BOTTOM HALF CRANKCASE (for 1st 250 cars)	1		
13	311600	Joint Washer	1				100870	Bottom Half Crankcase (after 250 cars)	1	
	312840	Adaptor. For use when fitting oil gauge in conjunction with oil light unit	1		37	201707	Oil Baffle (for 1st 250 cars)	1		
	31957	14 m/m Fibre Washer for use when fitting oil gauge in conjunction with oil light unit	1				201784	Oil Baffle (after 250 cars)	1	
14	313168	Adaptor for oil supply pipe and oil light contact	1			303307	6 m/m Ch. Hd. Screws for Oil Baffle	13		
15	313217	Union Stud for oil supply pipe and oil light contact	1	For use after 1825 cars		312288	6 m/m Stud for Oil Level Pipe (4 off with Auto Coupling)	2		
16	308534	Joint Washer	1			38	309087	Long 8 m/m Set Bolt Fixing Top and Bottom Half (90 m/m long)	2	
17	313218	Filter for Union Stud	1					308409	Short 8 m/m Set Bolt Fixing Top and Bottom Half (24 m/m long)	6
18	313219	Dome Fixing Nut	1				308426	8 m/m Long Bolt fixing Top and Bottom Half (59 m/m long)	4	
19	313220	Washer	1				307889	8 m/m Short Bolt fixing Top and Bottom Half (31 m/m long)	7	
20	310842	Oil Light Contact Unit	1		39	308193	Oil Release Valve Plug	1		
21	310375	DISTRIBUTOR with Automatic Advance 650KB	1		40	308196	Fibre Washer	1		
	311491	Distributor with Automatic Advance Colonial 656ZB (See Index for Distributor Details)	1		41	308214	Drain Plug	1		
22	307014	Driving Gear	1		42	308215	Fibre Washer	1		
	307015	Pin for fixing Driving Gear	1		43	310251	Plug for Auto Coupling Adjustment Hole	1		
					44	314852	Special Stud for Engine Suspension	2		
					45	307682	14 m/m Slotted Nut	2		
					46	309939	Special Normal Nut	2		
					47	307586	Insulator for Engine Suspension	4		
					48	314854	Washer	4		
						309938	Locking Plate for Special Normal Nut	2		
						309937	Locking Plate for Special Stud	2		
					49	100608	INLET AND EXHAUST MANIFOLD	1		
						30216	8 m/m Studs fixing Carburettor	2		
					50	200812	GASKET FOR MANIFOLD	1		
					51	201530	CARBURETTOR (for 1st 250 cars) Zenith Horizontal 30 UH	1		
						312485	Carburettor (after 250 cars) Zenith Horizontal 30 VEH (See Index for Carburettor details)	1		

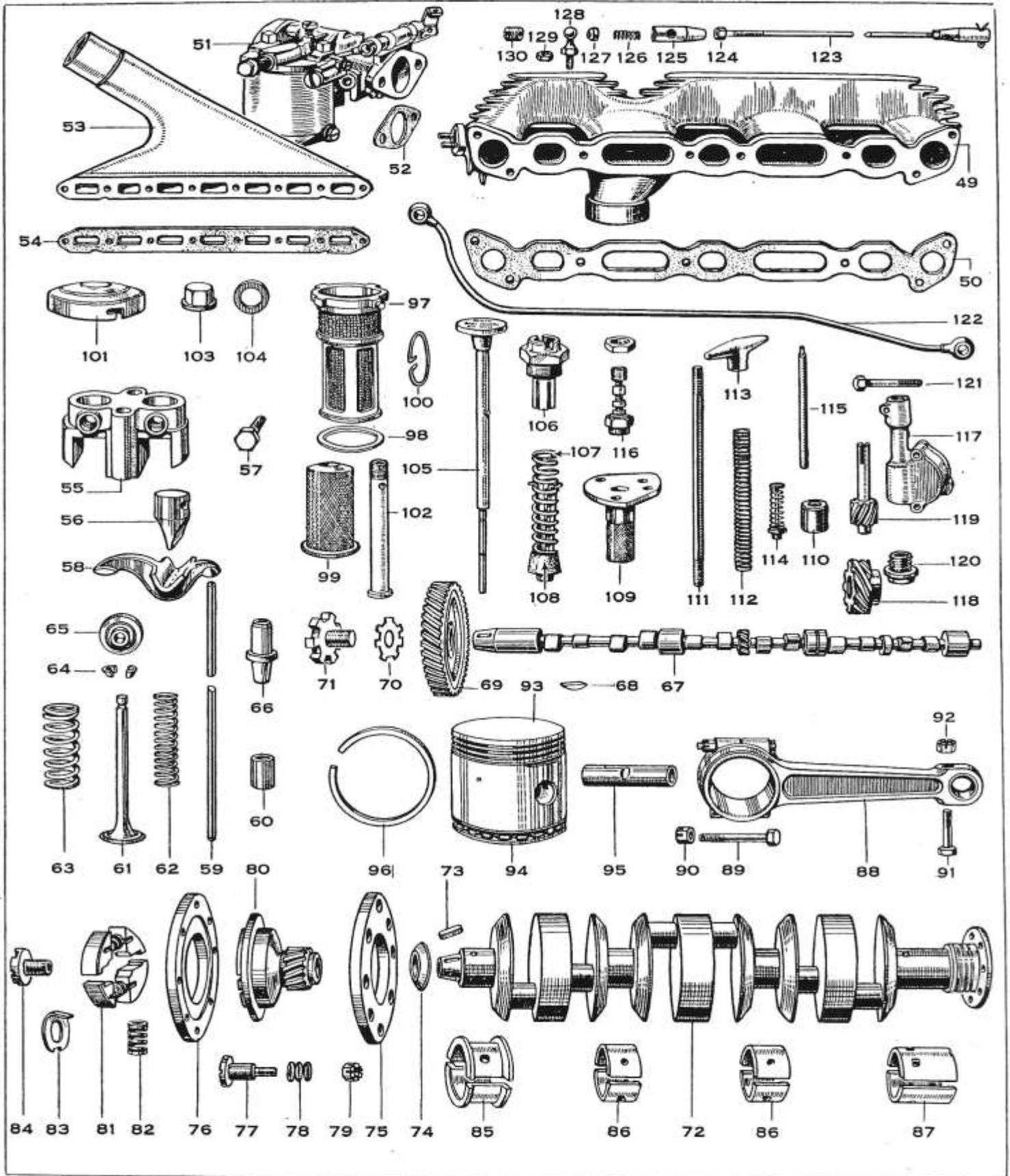
When ordering please quote part and chassis number NOT plate Reference.

Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
52	306709A	Joint Flange	1		96	307497	Piston Ring	18	
53	200978	Water outlet pipe	1			308995	Piston Ring .5 m/m oversize	18	
54	306912	Joint for outlet pipe	1			308997	Piston Ring 1.0 m/m oversize	18	
55	306651	Bracket for adjusting piece and Rocker Bearing	6			307789	Scraper Ring	12	
56	306693	Adjusting Piece and Rocker Bearing	12			308996	Scraper Ring .5 m/m oversize	12	
57	308601	8 m/m Bolt for Rocker Bearing	12			308998	Scraper Ring 1.0 m/m oversize	12	
58	306514	Valve Rocker	12			41197	Piston c/w Gudgeon Pins and Rings, (Hepolite)	6	
59	311488	Valve Tappet Rod	12			314870	Compression Ring (Hepolite)	2	
	308267	Valve Tappet Rod. Export	12			314869	Top Scraper Ring (Hepolite)	1	
60	306657	Valve Tappet	12			314871	Bottom Scraper Ring (Hepolite)	1	
61	307548	INLET VALVE	6		97	307060	Oil Pressure Filter (outer)	1	
	307549	EXHAUST VALVE	6		98	304201	Washer	1	
62	308598	Valve Spring (small)	12		99	304190	Pressure Filter. (Inner)	1	
63	308172	Valve Spring (large)	12		100	304195	Locking Ring	1	
64	307794	Valve Cup Retainer	pr. 12		101	306944	Oil Filler and Filter Cap	1	
65	307793	Valve Cup	12		102	306939	Supply Pipe and Fixing Tube for Oil Filter	1	
66	308095	Valve Guide Exhaust	6		103	308936	Nut for fixing Tube for Oil Filter	1	
	308128	Valve Guide Inlet	6		104	301468	Fibre Washer	1	
67	100858	CAMSHAFT (for 1st 2075 cars)	1		105	40010	Rod and Knobs for oil level indicator	1	
	100975	Camshaft (after 2075 cars)	1		106	307798	Plug for Rod	1	
68	309761	Key	1		107	307800	Spring for oil Drain Plug	1	
69	40178	Camshaft Gear	1			307801	Retainer for spring	1	
70	306712	Locking Washer	1		108	307802	Oil Drain Plug	1	
71	306684	Retaining Screw	1			307804	Washer	1	
72	100847	CRANKSHAFT (for 1st 1825 cars)	1			308140	Stud for Plug	1	
	100941	Crankshaft (after 1825 cars)	1			307806	2BA Nut for Plug	1	
	312097	Oil Retainer in end of Crankshaft	For 1st 1725 cars		Chassis Lubrication Pump Unit				
	40280	Guide Piece and Tube	1		109	40116	Pump Body and Filter (for 1st 250 cars)	1	
	312480	Retaining Spring	1			40167	Pump Body and Filter (after 250 cars)	1	
	312587	Oil Filter in rear end of crankshaft	cars		110	310481	Plunger for pump	1	
73	30827	Key	1		111	310934	Plunger Rod	1	
74	308647	Crankshaft Thrust Washer	1		112	310935	Spring	1	
75	307410	Vibration Damper Plate (rear)	1		113	310484	Handle for Plunger Rod	1	
76	307399	Vibration Damper Plate (front)	1		114	311892	Drain off Valve	1	
77	307411	Bolt for Damper Plate	8			311893	Valve Spring	For 1st 250 cars	
78	307407	Spring for Damper Plate	8			311894	Valve Spring Collar	after 250 cars	
79	307630	Nut for Damper Plate	8		115	312412	Rod operating drain off valve	1	
80	201203	Crankshaft Pinion, Damper and Spring Drive Housing	1			311896	Cap for drain off valve	cars	
81	311918	Damper Friction Segments	4		116	T550	3 Way Pump fitting for Tecalemit Lubrication	1	
82	309133	Spring for Friction Segments	4		117	309249	Body for Rev-Counter Drive	1	
83	307162	Locking Washer	1			310000	6 m/m Bolt Fixing Rev-Counter Drive	2	
84	308422	Retaining Screw for Pinion	1		118	309250	Rev-Counter Gear on Camshaft	1	
	308423	Felt Plug in end of Crankshaft	1		119	306772	Rev-Counter Drive Pinion	1	
85	306667	CRANKSHAFT BEARING front 2 halves			120	309248	Thrust Plug	1	
85	308577	Crankshaft bearing front for use with reground crankshaft	2 halves			306769	Fibre Washer	1	
86	306668	Crankshaft bearing intermediate	4 halves		121	307720	6 m/m Bolt Holding Cable Connection	1	
86	308578	Crankshaft bearing intermediate for use with reground crankshaft	4 halves			310314	Rev-Counter Drive Cable, 3' 6" Inner and Outer for RC7 and K9	1	
87	308167	Crankshaft bearing rear	2 halves			T491	Rev-Counter Drive Cable 3' 6" Inner	1	
87	308567	Crankshaft bearing rear for use with reground crankshaft	2 halves			T492	Rev-Counter Drive Cable 3' 6" Outer	1	
88	201162	CONNECTING ROD AND CAP	6		122	40440	Petrol Pipe (for 1st 250 cars)	1	
89	308103	7 m/m Special Bolt for Cap	12			40256	Petrol Pipe - Pump to Carburettor (after 250 cars)	1	
90	308104	7 m/m Slotted Nut	12			307600	Clip for petrol pipe and Air control tube	2	
91	308958	6.5 m/m Special Bolt fixing Gudgeon Pin	6		123	306940	Control Rod from Steering to Carburettor (for 1st 600 cars)	1	
92	308959	6.5 m/m Special Nut for Gudgeon Pin	6				312542	Control Rod from Steering to Carburettor (after 600 cars)	1
94	A308689	PISTON c/w Gudgeon Pin	6		124	302711	3BA Nut	2	
	A308971	Piston c/w Gudgeon Pin .5 m/m oversize	6		125	306331	Ball Socket (for 1st 600 cars)	1	
	A308975	Piston c/w Gudgeon Pin 1.0 m/m oversize	6				312532	Ball Socket (after 600 cars)	2
95	308957	Gudgeon Pin	6						
	309096	Gudgeon Pin .1 m/m oversize	6						

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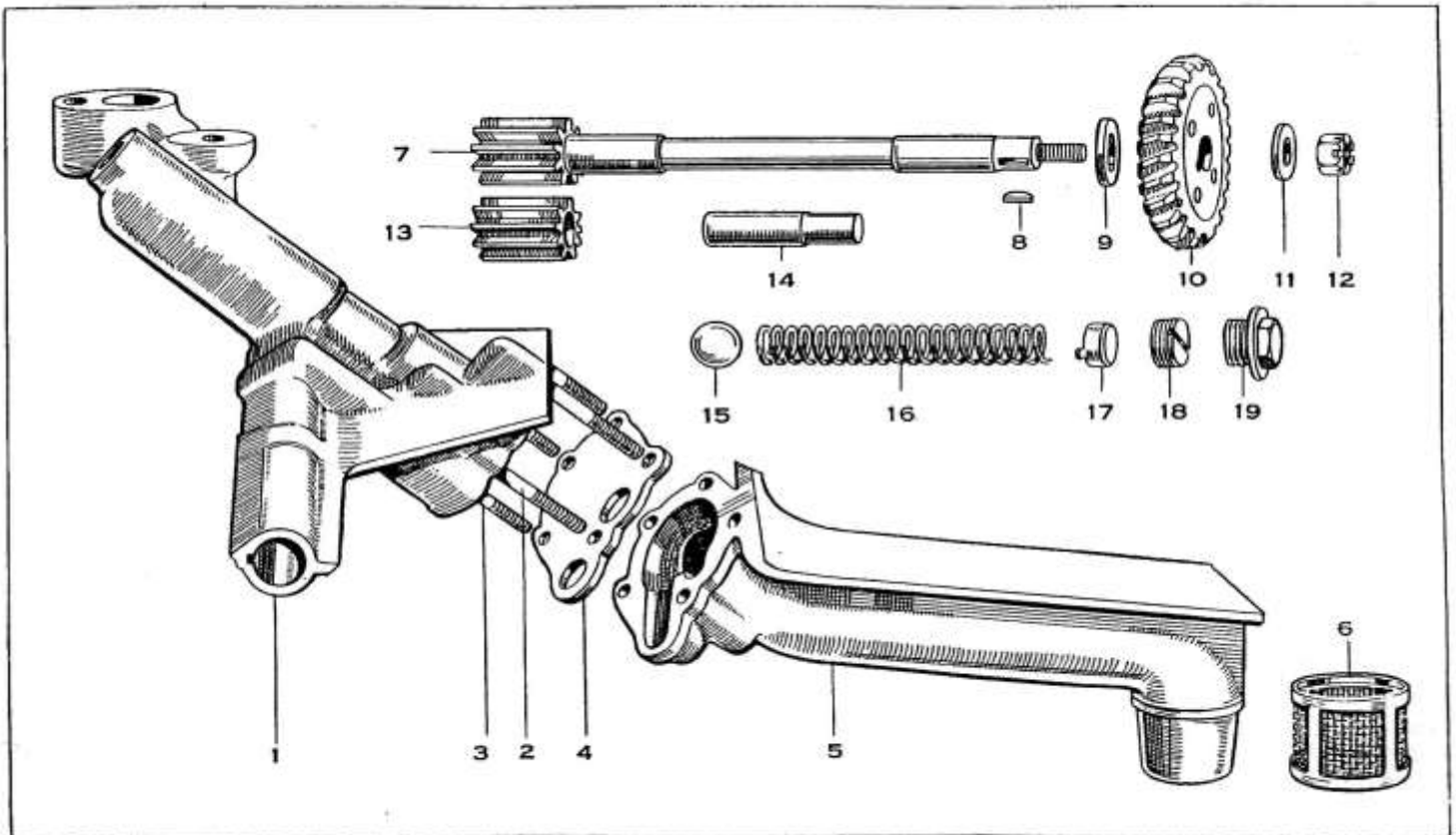
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
126	303571	Spring (for 1st 600 cars)	2			T.93	Washer for Main Jet	Zenith 16709	
	312433	Spring (after 600 cars)	2			T.600	Main Jet Plug	Zenith 16694	
127	303570	Plug (for 1st 600 cars)	2			T.601	Washer for Main Jet Plug	Zenith 11007	
	311968	Plug (after 600 cars)	2			T.602	Main Jet Tube complete	Zenith 05715	
128	303573A	Ball for Lever on Carburettor (for 1st 600 cars)	1			T.603	Washer for Main Jet Tube complete	Zenith 05719	
	312391	Ball for Lever on Carburettor (after 600 cars)	1			T.604	Compensating Jet	Zenith 16817	
129	302711	3BA Nut for Lever on Carburettor (for 1st 600 cars)	2			T.95	Washer for Compensating Jet	Zenith 16828	
	32462	2BA Nut for Lever on Carburettor (after 600 cars)	2			T.606	Compensating Jet Plug	Zenith 16815	
130	306332	Cap (for 1st 600 cars)	2			T.607	Washer for Compensating Jet Plug	Zenith 12160	
	311967	Cap (after 600 cars)	2			T.608	Cap Jet complete	Zenith 05707	
OIL PUMP									
1	201107	Oil Pump Body (for 1st 250 cars)	1			T.609	Washer for Cap Jet complete	Zenith 04340	
	201782	Oil Pump Body (after 250 cars)	1			T.610	Capacity Tube	Zenith 33439	
2	308202	6 m/m Stud fixing Pump Cover (long) (1 required up to 250 cars)	2			T.611	Slow Running Jet	Zenith 33963	
	308216	6 m/m Stud fixing Pump Cover (long) (2 required after 250 cars)	1			T.95	Washer for Slow Running Jet	Zenith 16828	
3	308217	6 m/m Stud fixing Pump Cover (short) (1 required up to 250 cars)	3			T.613	Slow Running Jet Carrier complete with Tube	Zenith 05732	
	308203	6 m/m Stud fixing Pump Cover (short) (3 required after 250 cars)	2			T.614	Air Adjusting Screw for slow running	Zenith 05698	
4	308201	Base Plate	1			T.67	Progression Jet	Zenith 33451	
	201218	Oil Pump Cover and Suction Pipe (for 1st 250 cars)	1			T.616	Plug Covering Progression Jet	Zenith 05691	
5	201783	Oil Pump Cover and Suction Pipe (after 250 cars)	1			T.617	Washer for Progression Jet	Zenith 06169	
	40522	Filter	1			T.60	Adjustable Stop Screw	Zenith 05923	
7	314553	Oil Pump Spindle and Driving Gear	1			T.619	Locking Spring for Adjustable Stop Screw	Zenith 05922	
8	304144	Key No. 3 Woodruff	1			T.620	Starting Jet	Zenith 33270	
9	304131	Thrust Washer for Spindle	1			T.621	Gasket between top and bottom halves of Carburettor	Zenith 05746	
10	311928	Oil Pump Driving Gear (for 1st 250 cars)	1			T.622	Locking Key for stirrup and for removing Jets and Plugs	Zenith 05722	
	40273	Oil Pump Driving Gear	1			312485	CARBURETTOR (after 250 cars)	Zenith Horizontal 30 V.E.H.	1
11	301579	Washer for Spindle	1			T.623	Barrel	Zenith 07294	
12	307630	Nut for Spindle—8 m/m slotted	1			T.67	Progression Jet	Zenith 33451	
13	314554	Oil Pump Driven Gear	1			T.625	Needle seating assembly. (Quote size required)	Zenith 09121	
14	308586	Spindle	1			T.593	Fibre washer for needle seating assembly	Zenith 11681	
15	308190	Ball for Release Valve	1			T.75	Filter Gauze	Zenith 06100	
16	308198	Spring for Release Valve	1			T.73	Filter Plug	Zenith 06098	
17	308191	Locking Washer	1			T.629	Choke Tube Assembly with Bar	Zenith 07992	
18	308197	Adjusting Nut for Spring	1			T.630	Gasket. (Float chamber cover to barrel)	Zenith 07595	
19	308194	Plug for end of spring housing	1			T.631	Bowl	Zenith 07830	
	40441	Oil Pump complete (1st 250 cars)	1			T.632	Float	Zenith 08898	
	40344	Oil Pump complete (after 250 cars)	1			T.92	Main Jet	Zenith 06605	
CARBURETTOR									
201530	CARBURETTOR (for 1st 250 cars)			1		T.93	Fibre Washer for main jet	Zenith 16709	
	Zenith Horizontal 30 UH					T.94	Compensating Jet	Zenith 06620	
T.590	Filter Gauze only.					T.95	Fibre Washer for Compensating Jet	Zenith 16828	
T.591	Bottom half of carburettor without parts					T.96	Slow running Jet	Zenith 06798	
	Zenith 06081					T.97	Metal Washer for slow running Jet	Zenith 06983	
T.592	Needle seating complete with needle size 2.5					T.98	Capacity Tube	Zenith 07841	
	Zenith 05681					T.640	Emulsion Block	Zenith 08361	
T.593	Washer for seating					T.641	Gasket for Emulsion Block	Zenith 08363	
T.594	Float with arm					T.642	Starting Jet	Zenith 07837	
T.595	Sprindle for float					T.643	Metal Washer for Starting Jet	Zenith 08577	
T.596	Choke Tube					T.644	Venturi. (State size required)	Zenith 07931	
T.597	Screw fixing choke tube					T.645	Gasket for Distributor Body	Zenith 07932	
T.598	Main Jet								

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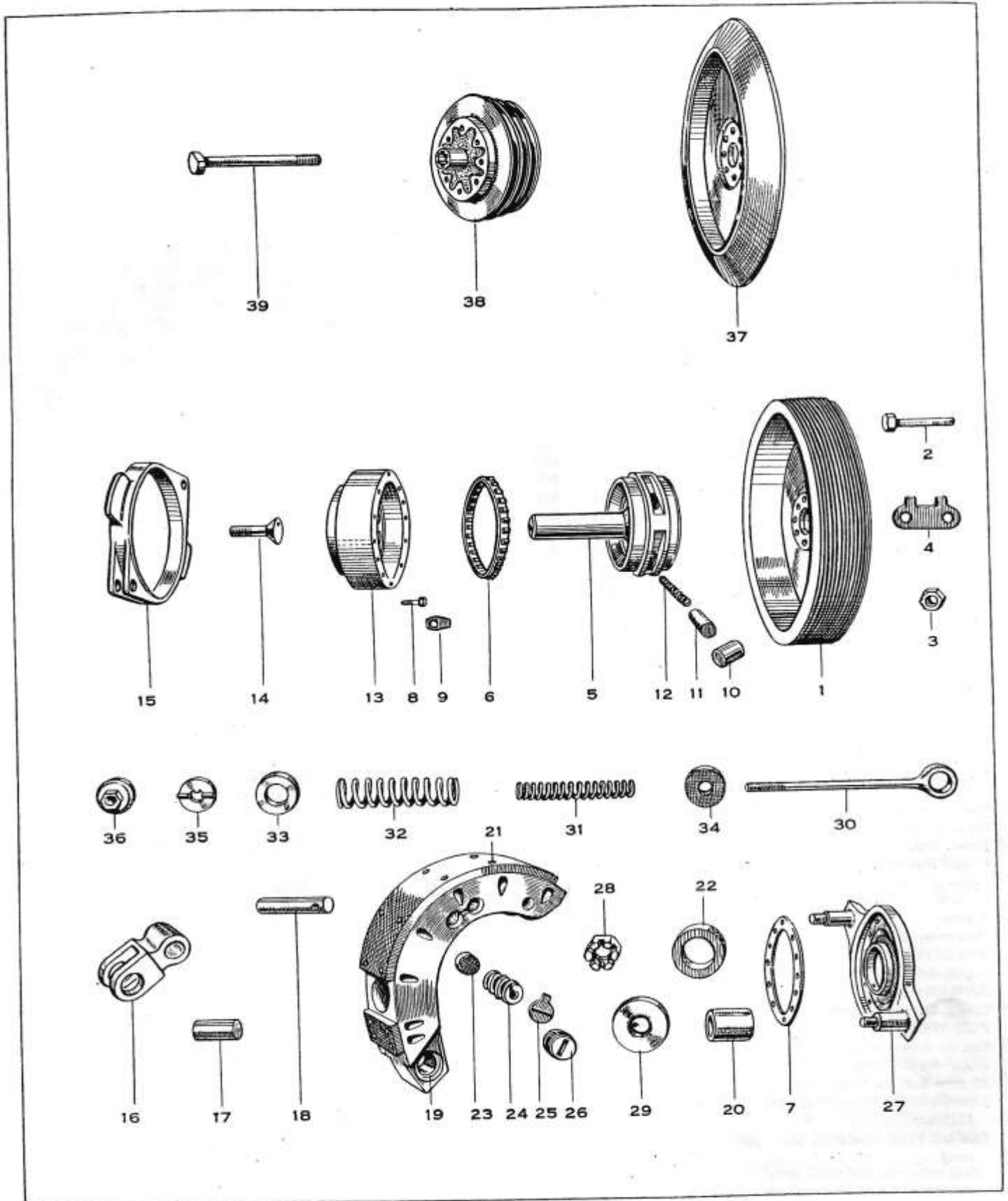


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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	
DISTRIBUTOR					TRAFFIC CLUTCH (AUTOMATIC COUPLING)					
	310375	Distributor Delco Remy.	650KB	1						
	311491	Distributor Export Delco Remy.	656ZB	1						
	T.688	Advance Weight Delco Remy.	829825		1	201979	Drum for Automatic Coupling	1		
	T.689	Advance Weight Spring (650KB)			2	313287	8 m/m Bolt for Automatic Coupling	8		
		Delco Remy.	1835699		3	311163	8 m/m Nut	8		
	T.705	Advance Weight Spring (650KB)			4	313288	Locking Washer	4		
		Delco Remy.	DRH495		5	40596	Hub for Automatic Coupling Drum with plug			
	T.690	Advance Weight Spring (656ZB)				313624	Plug in end of Coupling Hub	1		
		Delco Remy.	1835118		6	312764	Roller Cage and Bearing	2		
	T.706	Advance Weight Spring (656ZB)			7	313285	Thrust Washer for Roller Bearing	1		
		Delco Remy.	824668		8	311766	6 m/m Bolt	12		
	T.691	Breaker Arm and Points			9	313402	Locking Plate	12		
		Delco Remy.	DRH554		10	312765	12 m/m Roller for Free Wheel	4		
	T.692	Breaker Plate (lower)			11	312767	Spring Plunger	4		
		Delco Remy.	820451		12	312837	Spring	4		
	T.693	Breaker Plate (upper)			13	40454	Driving Member and Roller Bearing Housing	1		
		Delco Remy.	820455		14	312784	8 m/m Countersunk Bolt	8		
	T.694	Cam	Delco Remy.	829822	15	313375	Compensating Piece	1		
	T.695	Cap or cap Base	Delco Remy.	824987	16	313376	Link for Compensating Piece	2		
	T.696	Cap Cover	Delco Remy.	820133	17	313377	Pin for Compensating Piece	2		
	T.697	Cap Cover Screw	Delco Remy.	803912	18	313282	Pin for Compensating Piece	2		
	T.698	Cap Spring Clip	Delco Remy.	834069		313283	Grub Screw	2		
	T.699	Cap Carbon Button*	Delco Remy.	821604	19	201984	Segment for Auto Coupling	2		
					20	313706	Bush for Segment	2		
	T.348	Condenser	Delco Remy.	1842806	21	313401	Liner for Segment	2		
	T.701	Housing	Delco Remy.	829817B		313350	4 m/m Rivets	36		
	T.702	Rotor	Delco Remy.	820445	22	313669	Inner Friction Washer for Segment	2		
	T.703	Shaft (650 KB)	Delco Remy.	1838932		313558	Outer Friction Washer for Segment	2		
	T.704	Shaft (656ZB)	Delco Remy.	829819B	23	313448	Friction Pad for Damper	8		
						313784	End Washer between Spring and Friction Pad	8		
					24	313447	Spring for End Washer between Spring and Friction Pad	8		
					25	313577	Locking Washer for Spring and Friction Pad	8		
					26	313576	Adjusting Plug	8		
					27	201998	Driving Piece for Segment	1		
					28	313359	Nut for Driving Piece	2		
					29	313360	Special Washer	2		
					30	313275	Eye Bolt for Segment Springs	2		
					31 &					
					32	313616	Springs. Inner and Outer. (Supplied in pairs)	2		
					33	313518	Washer for Coupling Spring	2		
					34	313279	Composition Washer for Spring	2		
					35	313278	Special Locking Washer	2		
					36	313277	Special Nut	2		
						40961	Automatic Coupling complete	1		
							Flywheel and Coupling. (Not required with Traffic Clutch)			
					37	201756	Flywheel	1		
					38	40214	Gearbox Coupling (for 1st 1750 cars)	1		
						40373	Gearbox Coupling (after 1750 cars)	1		
					39	311951	Special 8 m/m Bolt	8		
						313234	Locking Plate for 8 m/m Bolts	4		
						311948	Locking Plate for 8 m/m Nuts	4		
PETROL PUMP										
	201612	A.C. PETROL PUMP complete								
		A.C.	1524103	1						
	T.46	Body and Primer assembly	A.C.	856971	1					
	T.47	Upper Cover	A.C.	1524106	1					
	T.115	Rocker Arm	A.C.	1524104	1					
	T.116	Diaphragm Spring	A.C.	1524013	1					
	T.182	Diaphragm and Pull Rod assembly	A.C.	856966	1					
			A.C.	1521475	1					
	T.183	Filter Cover	A.C.	1521479	1					
	T.239	Filter Screen	A.C.	1521480	1					
	T.256	Filter Gasket	A.C.	856926	1					
	T.257	Linkage	A.C.	856035	1					
	T.258	Rocker Arm Pin	A.C.	848429	2					
	T.259	Rocker Arm Pin Clip	A.C.	856939	2					
	T.290	Rocker Arm Pin Clip Washer	A.C.	856927	1					
			A.C.	856270	2					
	T.291	Rocker Arm Spring	A.C.	855279	2					
	T.293	Valve Spring	A.C.	856968	1					
	T.880	Valve	A.C.	1521472	1					
	T.707	Valve Retainer Plate	A.C.	1521473	2					
	T.708	Valve Retainer Plate Gasket	A.C.							
	T.709	Valve Spring Retainer	A.C.							

* 809445 diam. .215" may have been used. Check diam. before ordering.

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GEAR BOX									
1	{ 100838	Gearbox Casing (for 1st 250 cars)	1		34	312479	Felt Plug	1	
	{ 100876A	Gearbox Casing (after 250 cars)	1		35	312274	Brass Plug	1	
Gear Box Studs									
	303185	6 m/m Studs for Gearbox Cover	18		36	312232	Ball Nut Spherical Seating for Bus Bar Operating Link	1	
	305760	8 m/m Studs for Front Cover and Driving Shaft Housing	8		37	304801	Woodruff Key	1	
	309077	6 m/m Studs for Camshaft Sector Cover	3		38	201743	Pedal for Gearbox Operation	1	
	308779	8 m/m Studs for Gearbox End Cover, 63.5 long	7			309081	Stop Screw for Pedal for Gearbox Operation	1	
	304618	8 m/m Studs for Gearbox End Cover, 55 long	1		39	{ 306798	Plate for Pedal for Gearbox Operation (for 1st 1075 cars)	1	
	308780	8 m/m Studs for Gearbox End Cover, 33.5 long	3			{ 312743	Plate for Pedal for Gearbox Operation (after 1075 cars)	1	
	312490	10 m/m Studs for Bus Bar Spring Plate	2		40	201246	Brake Pedal	1	
	32438	8 m/m Studs for Hand Brake Bracket	5		41	{ 306798	Plate for Brake Pedal (for 1st 1075 cars)	1	
	312288	6 m/m Studs for Oil Pipes	4			{ 312820	Plate for Brake Pedal (after 1075 cars)	1	
	311924	10 m/m Bolt Fixing Gearbox to Crankcase	4		42	307691	8 m/m Set Bolt for Pedal Plates	2	
	311925	8 m/m Bolt Fixing Gearbox to Bottom Half	4			{ 307960	Rubber Pad for Pedals (for 1st 1075 cars)	2	
2	312127	Drain Plug	1			{ 312745	Rubber Pad for Pedals (after 1075 cars)	2	
3	301417	Washer for Drain Plug	1		43	200830	Accelerator Pedal	1	
4	201729	Gearbox Cover	1		44	{ 304793	Plate for Accelerator Pedal (for 1st 1075 cars)	1	
5	201722	Gearbox End Plate	1			{ 312742	Plate for Accelerator Pedal (after 1075 cars)	1	
	308194	Plug for Dismantling Conn. Rod	1		45	307719	6 m/m Bolt for Accelerator Pedal	1	
	308195	Fibre Washer for Plug for Dismantling Conn. Rod	1			{ 307957	Rubber Pad for Accelerator Pedal (for 1st 1075 cars)	1	
6	312458	Oil Return Pan	1			312744	Rubber Pad for Accelerator Pedal (after 1075 cars)	1	
7	307696	6 m/m Set Bolt for Oil Return Pan	2		46	306795	Bush for Brake and Accelerator Pedals	1	
8	312437	Locking Plate	1		47	307265	Ball on Accelerator Pedal (for throttle control)	1	
9	313226	Union Plug in Gearbox for Pipe from Crankcase	1		48	306860	Lock Nut on Pedal Shaft	1	
10	309865	Fibre Washer for Union Plug in Gearbox for Pipe from Crankcase	1		49	31976	Locking Ring	1	
11	201733	Hand Brake Bracket	1		50	304790	Spring for Pedals	3	
12	312122	Oil Retaining Washer	2		51	311926	Support for Pedal Adjusting Piece	1	
13	312123	Spring for Oil Retaining Washer	2		52	312068	Adjusting Piece for Control Pedals	1	
14	312124	Plain Washer	2		53	312078	Locking Washer	1	
15	201125	Hand Brake Lever	1		54	312077	Bolt for Adjusting Piece	1	
16	308682	Push Knob in Hand Brake Lever for hand-brake pawl	1		55	306927	Fork for Brake Rods	3	
17	308768	Rod Operating Pawl	1		56	307611	Pin for Forks	5	
	303414	1 BA Nut	1		57	306877	Hand and Footbrake T. Piece	1	
	308681	Spring for Pawl	1		58	308701	Brake Connection (Foot Pedal to Double Lever)	1	
19	308680	Hand Brake Pawl	1			312443	Rear Brake Rod (for 9' 6" wheelbase)	1	
20	308679	Hand Brake Sector	1			312445	Front Brake Rod (From Crosshaft to Cable)	2	
21	307894	8 m/m Bolt fixing Hand Brake Sector	2		59	{ 40211	Oil Return Pipe, Gearbox to Crankcase	1	
22	308769	Locking Plate	2			{ 40410	Oil Return Pipe. Gearbox to Crankcase (when fitting Auto Coupling)	1	
23	307698	10 m/m Bolt fixing Handbrake Lever to Shaft	1		60	40411	Oil Balance Pipe between Gearbox and Crankcase	1	
24	312125	Handbrake Cross Shaft	1		61	312289	Joint Washer	4	
25	312382	Brake Lever	1			313444	Cover Plate for Oil Return Orifice. (When not fitting Auto Coupling)	1	
26	312112	Footbrake Shaft	1		62	40374	Oil Pipe from Crankcase to Gearbox (after 1825 cars)	1	
27	312114	Oil Retaining Washer	2		63	{ 312067	Control Rod from Steering to Gearbox (for 1st 600 cars)	1	
28	312115	Spring for Oil Retaining Washer	2			{ 312513	Control Rod from Steering to Gearbox (after 600 cars)	1	
29	312116	Plain Washer	2		64	{ 311966	Ball Socket (for 1st 600 cars)	2	
30	312120	Double Lever on Footbrake Shaft	1			{ 312518	Ball Socket (after 600 cars)	2	
31	312111	Front Brake Lever	1		65	312433	Spring	2	
32	307693	10 m/m Bolt for Front Brake Lever	1		66	311968	Plug	2	
33	{ 312478	Gearbox Pedal Operating Shaft (for 1st 1725 cars)	1		67	311967	Cap	2	
	{ 312953	Gearbox Pedal Operating Shaft (after 1725 cars)	1						

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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
68	312092	Plate for Bus Bar Spring	1		92	312578	Retaining Disc for 4th Gear Balls (for 1st 825 and from 1075 cars)	1	
	312100	Ball Pin for Bus Bar Spring	1			312628	Retaining Plate for Male Member (from 825-1075 cars)	1	
69	312105	Adjusting Nut	2		93	312035	Front Plate for Return Spring	1	
70	312049	Selector Quadrant (for 1st 1725 cars) ..	1		94	312026	Rear Plate for Return Spring (for 1st 1075 cars)	1	
	312918	Selector Quadrant (after 1725 cars) ..	1			312576	Rear Plate for Return Spring (after 1075 cars)	1	
71	312047	Cover and Bearing for Selector Quadrant (for 1st 1725 cars)	1		95	312059	2 BA Bolt for Return Spring (for 1st 1075 cars)	3	
	312917	Cover and Bearing for Selector Quadrant (after 1725 cars)	1			312575	2 BA Bolt for Return Spring (after 1075 cars)	3	
72	311965	Lever (for 1st 1725 cars)	1		96	32462	2 BA Nut	6	
	312916	Lever (after 1725 cars)	1		97	312131	Driven Shaft and Universal Joint Fork (Fixed)	1	
73	308747	6 m/m Bolt (for 1st 1725 cars)	1		98	311974	Floating Bush	1	
	313618	6 m/m Bolt (after 1725 cars)	1		99	303060	Ball Bearing, 35 x 72 x 17	1	
74	312391	Ball end for Lever	1		100	312041	Housing for Driven Shaft Bearing	1	
75	312006	Driving Shaft (for 1st 600 cars)	1		101	310908	Universal Joint Fork (Loose)	1	
	312504	Driving Shaft. (When using unground gears)	1	From 600-	102	40026	Universal Joint Ring	1	
	312593	Driving Shaft. (When using ground gears)	1	1725 cars	103	308752	8 m/m Bolt	4	
	313230	Driving Shaft. (Not used with Auto Coupling)	1	After 1725 cars	104	312148	Sleeve for Driven Shaft	1	
	313265	Driving Shaft. (For use with Auto Coupling)	1		105	312221	Reverse Brake Drum	1	
76	303060	Ball Bearing for Driving Shaft, 35 x 72 x 17 ..	1		106	312054	Ball Bearing, 55 x 100 x 21	1	
	311982	Protection Washer	1		107	312222	Reverse Planet Carrier	1	
77	311975	Locking Nut for Ball Bearing on Shaft, and Universal Fork	1		108	312231	Floating Bush for Rev. Planet Carrier and Brake Drum	1	
78	311976	Locking Washer for Ball Bearing on Shaft and Universal Fork	1		109	312224	Distance Washer between Rev. Planet Carrier and Brake Drum	1	
79	311973	Distance Washer for Ball Bearing on Shaft and Universal Fork	1		110	312226	Plate for Rev. Planet Carrier	1	
80	312195	Gearbox Front Cover Plate	1		111	312132	Reverse Planet Wheel c/w Inner Race and Rollers (for 1st 1840 cars)	3	
81	312196	End Piece for Gearbox Front Cover Plate (for 1st 600 cars)	1			312879	Reverse Planet Wheel c/w Inner Race and Rollers (after 1840 cars)	3	
	312505	End Piece for Gearbox Front Cover Plate (from 600 to 1725 cars) and when not fitting Auto Coupling	1			313015	Distance Washer	3	
	313266A	End Piece for Gearbox Front Cover Plate (after 1725 and when fitting Auto Coupling)	1		112	312079	Rivet for Reverse Planet Roller Bearing and Distance Piece	6	
82	314171	Oil Retaining Ring for Front End of Gearbox	1	For use with Auto Coupling after 1725 cars	113	312065	Distance Piece	3	
	313286	Plug in Driving Shaft	1		114	312208	Distance Washer between Rev. Planet Carrier and 1st Speed Planet Carrier ..	1	
	313067	6 m/m Csk. Screw. (For use when Auto Coupling is fitted)	3		115	312220	1st Speed Brake Drum	1	
83	312615	Clutch Cone 17° (for 1st 1325 cars)	1		116	312222	1st Speed Planet Carrier	1	
	312644	Clutch Cone 15° (for after 1325 cars)	1		117	312231	Bush for 1st Speed Planet Carrier and 1st Speed Brake Drum	1	
84	312054	Ball Bearing for Clutch Cone 55x 100 x 21 ..	1		118	312224	Distance Washer between 1st speed Brake Drum and Planet Carrier	1	
85	312028	Retaining Ring for Clutch Cone	1		119	312226	Plate for 1st Speed Planet Carrier	1	
86	201718	Male Member (for 1st 825 cars)	1		120	312236	1st Speed Planet Wheel c/w Inner Race and Rollers (for 1st 1840 cars)	3	
	201845	Male Member (from 825 to 1075 cars) ..	1			312880	1st Speed Planet Wheel c/w Inner Race and Rollers (for after 1840 cars)	3	
	202099	Male Member (after 1075 cars)	1		121	312080	Rivet for 1st Speed Planet Roller Bearing and Distance Piece	6	
87	312024	Thrust Ring for 4th Gear (for 1st 825 cars) ..	1		122	312225	Distance Piece between 1st Speed Planet Carrier and Plate	3	
	312570	Thrust Ring for 4th Gear (after 825 cars) ..	1		123	312200	Distance Washer between 1st Speed Planet Carrier and 1st and 2nd Sun Wheel ..	1	
88	312034	Operating Strut for Male Member	1		124	312229	1st and 2nd Speed Sunwheel (for 1st 1840 cars)	1	
89	201717	Female Member (for 1st 825 cars)	1			312599	1st and 2nd Speed Sunwheel (for after 1840 cars)	1	
	201844	Female Member (from 825 to 1075 cars) ..	1						
	202097	Female Member (after 1075 cars)	1						
90	312057	Balls for Male and Female Member	6						
91	312577	Return Spring for Male Member	1						

When ordering please quote part and chassis number NOT plate Reference.

Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
125	311989	2nd Speed Brake Drum	1		150	312237	Hook for Reverse	1	
126	311972	Bush for 2nd Speed Brake Drum	1		151	312280	6 m/m Bolt fixing Hook to Sideplate .. .	1	
127	312240	2nd Speed Planet Carrier	1		152	312281	8 m/m Bolt fixing Hook to Sideplate .. .	1	
	312236	2nd Speed Planet Wheel c/w Inner Race and Rollers (for 1st 1840 cars)	3		153	312282	Locking Plate	1	
	312880	2nd Speed Planet Wheel c/w Inner Race and Rollers (after 1840 cars)	3		154	312253	Stop for Thrust Pad (Riveted to Side Plate)	2	
	312080	Rivet for 2nd Speed Roller Bearings and Distance Piece	6		155	312248	Thrust Pad for Reverse	1	
128	312225	Distance Piece	3		156	312254	Fulcrum Pin for Thrust Pad	1	
129	312230	3rd Speed Annulus	1		157	40910	External and Internal Brake Band Assembly with Liner fitted. For 1st, 2nd and 3rd Speeds	1	
130	312242	Bush between 3rd Speed Annulus and 3rd Speed Planet Carrier	1			100837	External Brake Band	3	
	312241	3rd Speed Planet Carrier (for 1st 1840 cars)	1			312117A	Rivets for External Brake Band	42	
131	312596	3rd Speed Planet Carrier (after 1840 cars)	1		158	312235	Liner for External Brake Band	3	
	312199	Bush between 3rd Speed Planet Carrier and 1st and 2nd Sunwheel	1		159		See 157		
	312135	3rd Speed Planet Wheel c/w Inner Race and Rollers (for 1st 1840 cars)	3			312227	Internal Brake Band	3	
132	312882	3rd Speed Planet Wheel c/w Inner Race and Rollers (after 1840 cars)	3			312117A	Rivets for Internal Brake Band	45	
133	312080	Rivet for Planet Wheels and Distance Pieces	6		160	313170	Liner for Internal Brake Band	3	
134	312225	Distance Pieces	3		161	312018	Link for Internal Brake Band. 1st, 2nd and 3rd Speeds	3	
135	311993	3rd Speed Sun Wheel, Brake Drum and Outer Clutch Cone	1		162	312084	Pin for Link	3	
	40180	3rd Speed Sun Wheel, Brake Drum and Outer Clutch Cone with Lining fitted 17°	1		164	312027	Pull Rod for Internal Brake Band. 1st, 2nd and 3rd Speeds	3	
	40318	3rd Speed Sun Wheel, Brake Drum and Outer Clutch Cone with Lining fitted 15°	1		165	312086	Fulcrum Pin for Internal Brake Band. 1st, 2nd and 3rd Speeds	3	
136	312650	Lining for Clutch Cone, 17° (for 1st 1325 cars)	1			312016	Front Hook for External Brake Bands. 1st, 2nd and 3rd Speeds	3	
	312643	Lining for Clutch Cone, 15° (after 1325 cars)	1		166	312032	Rear Hook for External Brake Bands, 1st, 2nd and 3rd Speeds	3	
	302281A	Rivets for Clutch Lining	12		167	312021	Thrust Pad for External Brake Band Hooks. 1st, 2nd, 3rd and 4th Speeds	4	
137	311970	Floating Bush for Driving Shaft and 3rd Speed Brake Drum (for 1st 1840 cars) .. .	1		168	312106	Fulcrum Pin for External Brake Band Hooks. 1st, 2nd, 3rd and 4th Speeds .. .	4	
	312199	Bush between 3rd Speed Planet Carrier, and 1st and 2nd Speed Sun Wheel (for 1st 1840 cars)	1		169	312017	Adjusting Table for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
138	312597	Bush for Driving Shaft 3rd Speed Sun Wheel and Planet Carrier (after 1840 cars)	1			312010	Table Pin for Adjusting Table for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
139	312251	Distance Washer	1		170	312020	Automatic Adjusting Ring for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
140	312598	Distance Piece between 3rd Speed Sun Wheel and Planet Carrier (after 1840 cars)	1			312014	Pin for Automatic Adjusting Ring for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
141	40911	External and Internal Brake Band Assembly with Liner fitted for Reverse	1		171	312019	Automatic Adjusting Spring for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
	100849	External Brake Band	1		172	312015	Adjusting Nut for 1st, 2nd, 3rd, 4th Speed and Reverse	5	
142	312235	Liner for External Brake Band	1		173	312008	Set Screw for Adjusting External Band for 1st, 2nd, 3rd, 4th Speeds and Reverse	5	
143		See 141			174	307631	Locking Nut for Adjusting External Band for 1st, 2nd, 3rd, 4th Speeds and Reverse	5	
	312228	Internal Brake Band	1		175	312709	Operating Strut for Thrust Pad for 1st, 2nd, 3rd, 4th Speeds and Reverse	5	
144	313170	Liner for Internal Brake Band	1		176	312581	Operating Strut Spring for 1st, 2nd, 3rd, 4th Speeds and Reverse	5	
	312117A	Rivets for Internal Brake Band	15			312113	Fixing Pin for Operating Strut Spring for 1st, 2nd, 3rd, 4th Speeds and Reverse	5	
145	312249	Internal Brake Band Link for Reverse .. .	1		177	312039	Pull Rod for 4th Speed	1	
146	310812	Pin for Link	1		178	312089	Adjusting Screw Bracket, 4th Speed .. .	1	
147	312244	Pull Rod for External Brake Band for Reverse	1		179	312042	Front Hook for 4th Speed	1	
148	312252	Fulcrum Pin for External Brake Band for Reverse	1			312043	Rear Hook for 4th Speeds (for 1st 1725 cars)	1	
149	312233	Side Plate for Hook (Front) (Reverse) .. .	1		180	313293	Rear Hook for 4th Speed (after 1725 cars) (For automatic change)	1	
	312234	Side Plate for Hook (Rear) (Reverse) .. .	1			312044	Plate for Rear Hook (for 1st 1725 cars) .. .	1	
					181	312109	Bolt for 4th Speed Hook	1	

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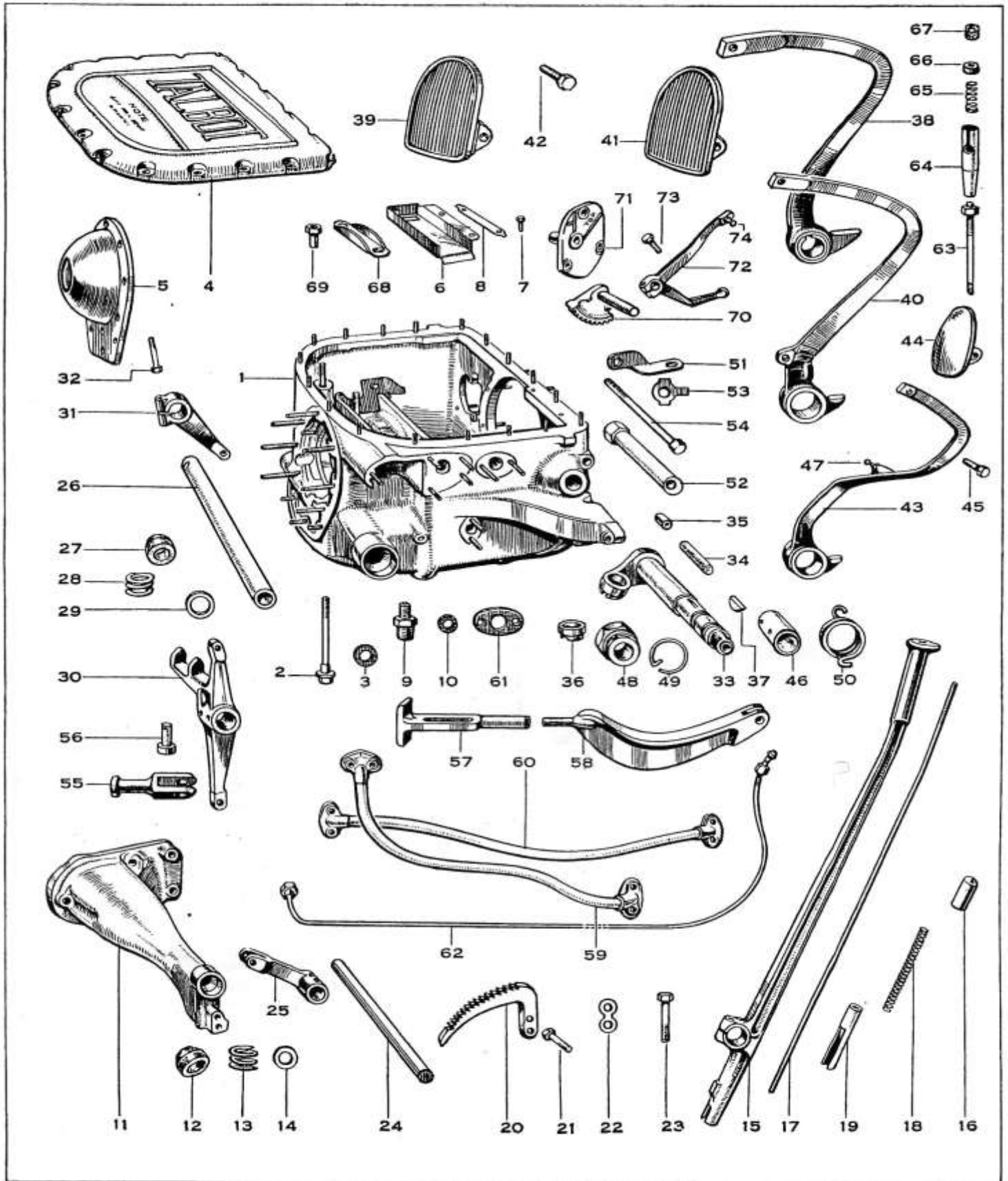
Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
182	303399	Washer for Bolt for 4th Speed Hook	1		218	312712	Interlocking Roller (Short)	2	
183	312108	Distance Piece	1		219	312072	Stop Screw for Rollers	2	
184	312247	Centraliser for O.S. Reverse Band	1		220	313688	Camshaft Ratchet	1	
185	312245	Centraliser for O.S. 1st, 2nd, and 3rd Speed Brake Bands	3		221	312955	2 BA Bolt	1	For after 1725 cars
186	312246	Centraliser for N.S. 1st, 2nd and 3rd Speed Brake Bands	3		222	312963	Locking Washer	1	
187	312218A	Spring for Centraliser	7		223	312964	Bracket for Auto Selector Mechanism	1	Auto- 1725 cars
188	312102	Centraliser Rod. Nearside	1			303604	6 m/m Stud for Auto Selector Mechanism	1	Change up
189	312101	Centraliser Rod. Offside	1		224	312966	Adjusting Pivot for Locking Lever	1	
190	312103	External Band Hook Fulcrum Rod	1		225	312975	Spring	1	
191	312104	External Band Link	1		226	312978	Special 6 m/m Locking Nut	1	
192	202093	Bottom Mounting Plate	1		227	312970	Rocking Lever for Auto Selection	1	For after 1725 cars
193	312399	10 m/m Stud fixing Plate to Gearbox Casing	5		228	312972	Pawl for Rocking Lever for Auto Selection	1	
194	312400	8 m/m Stud fixing Plate to Gearbox Casing	2		229	312973	Pivot Pin for Rocking Lever and Pawl	2	
195	312050	Operating Lever for Bus Bar (for 1st 1725 cars)	1		230	312967	Connecting Link. Male	1	
	312952	Operating Lever for Bus Bar (after 1725 cars)	1		231	212968	Connecting Link. Female	1	
196	312256	Connecting Rod (for 1st 1725 cars)	1		232	312974	Pivot Pin for Male and Female Connecting Link	2	Automatic change up
	312961	Connecting Rod (after 1725 cars)	1		233	312977	Locking Ball	1	
197	312257	Spherical Seating for Connecting Rod	1		234	312976	Spring	1	
198	312962	Spherical Washer	2		235	312979	6 m/m Plug	1	
199	312275	Special 8 m/m Lock Nut (for 1st 1725 cars)	1						
	312957	Special 8 m/m Lock Nut (after 1725 cars)	1						
200	312269	Ball Adjusting Nut (for 1st 1725 cars)	1						
	312959	Ball Adjusting Nut (after 1725 cars)	1						
201	312960	Special D. Washer (for use after 1725 cars)	1						
202	312958	Spring (for use after 1725 cars)	1						
203	201725	Bus Bar	1						
	312500	Bearing Pad	1						
204	312048	Bucket for Bus Bar	1						
205	312488	Bus Bar Spring. Heavy	1						
	312409	Bus Bar Spring. Light	1						
206	312023	Guide for Bus Bar Spring. Male	1						
207	312009	Guide for Bus Bar Spring. Female	1						
208	302094	Frame for Selector Control	1						
209	304358	10 m/m Stud fixing Selector Control to Gearbox Casing	2						
	312405	Selector Camshaft (for 1st 1725 cars)	1						
210	312954	Selector Camshaft (after 1725 cars)	1						
211	312073	Thrust Washer	1						
212	312075	Cam follower Plate	5						
213	312007	Cam follower Spring	5						
214	312074	Retaining Plate for Cam follower Spring	1						
215	307696	6 m/m Set Bolt	2						
216	312710	Interlocking Roller (long)	1						
217	312711	Interlocking Roller (Intermediate)	1						

Gear Box (Silent Third)

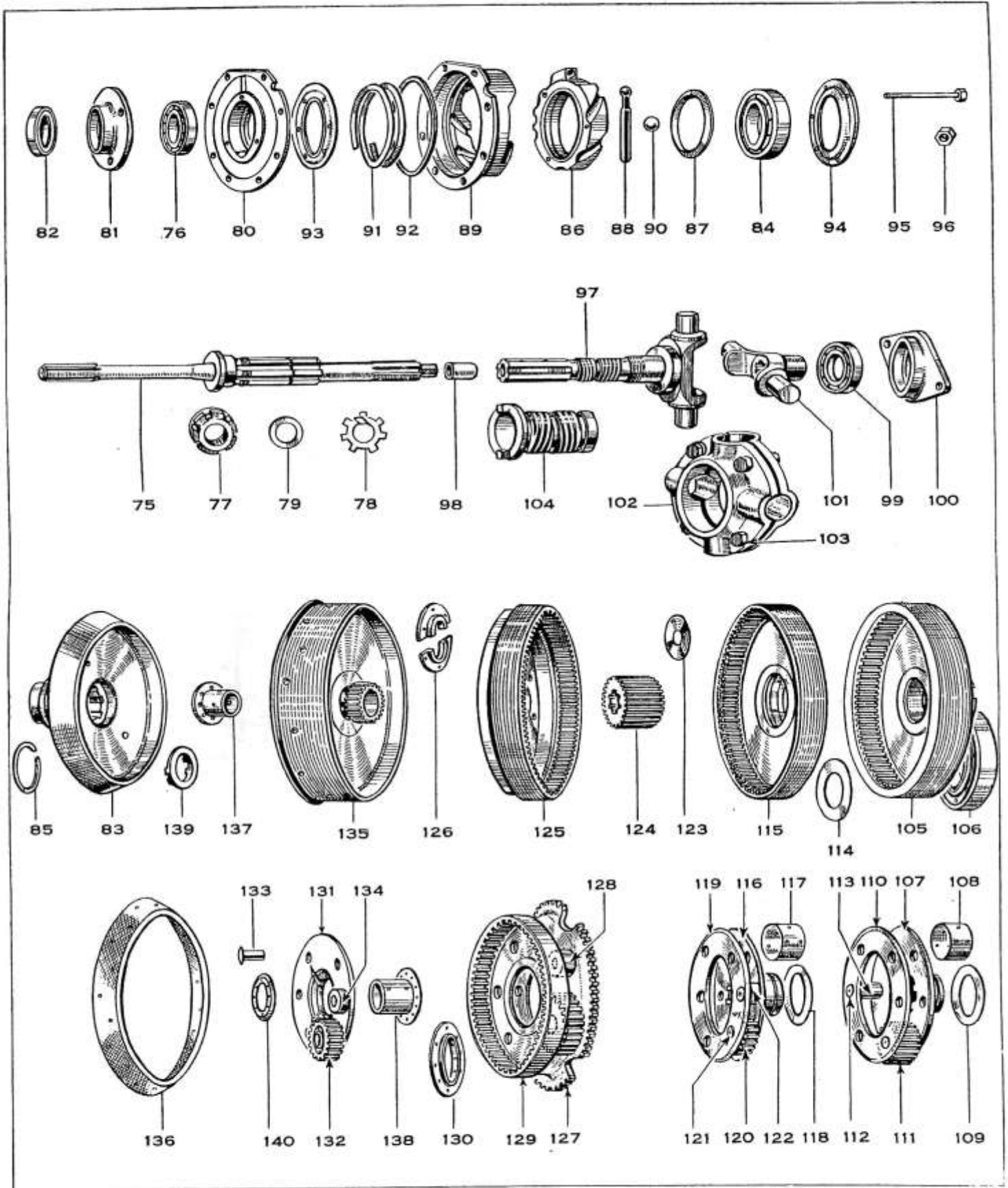
For those "AX.65" Models fitted with silent third gearbox, reference should be made to the A.M. Spare Parts List, pages 13, 14 and 15. The following part numbers being revised as follows :

Plate ref.	New Part No.
1	10083A
6	310913
11	31195
12	310838
13	310840
18	310912
22	311466
23	311467
27	310908
38	311575
39	311576 (1st item)
40	311577
64	310024
94	311386
96	311380
97	311369

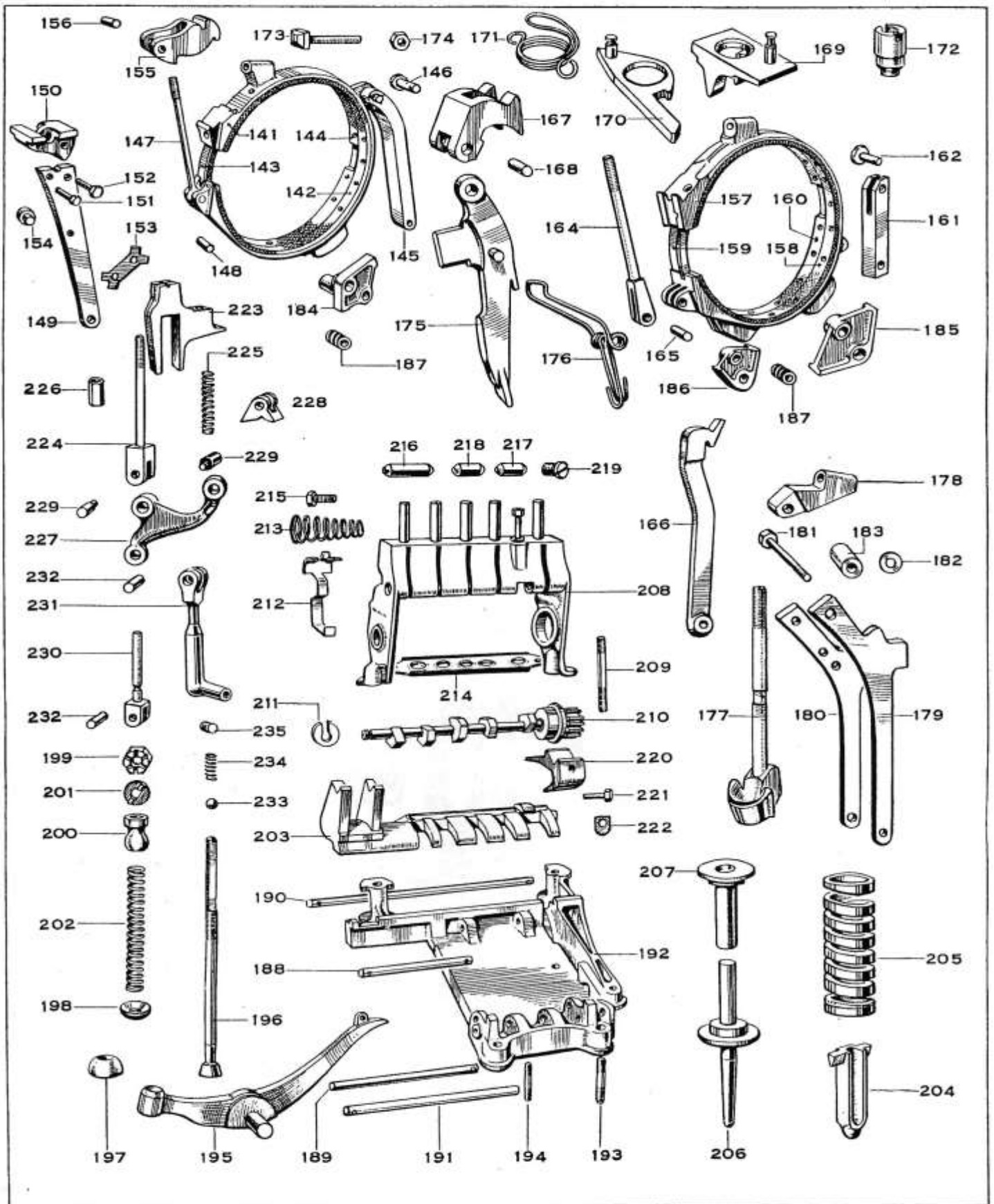
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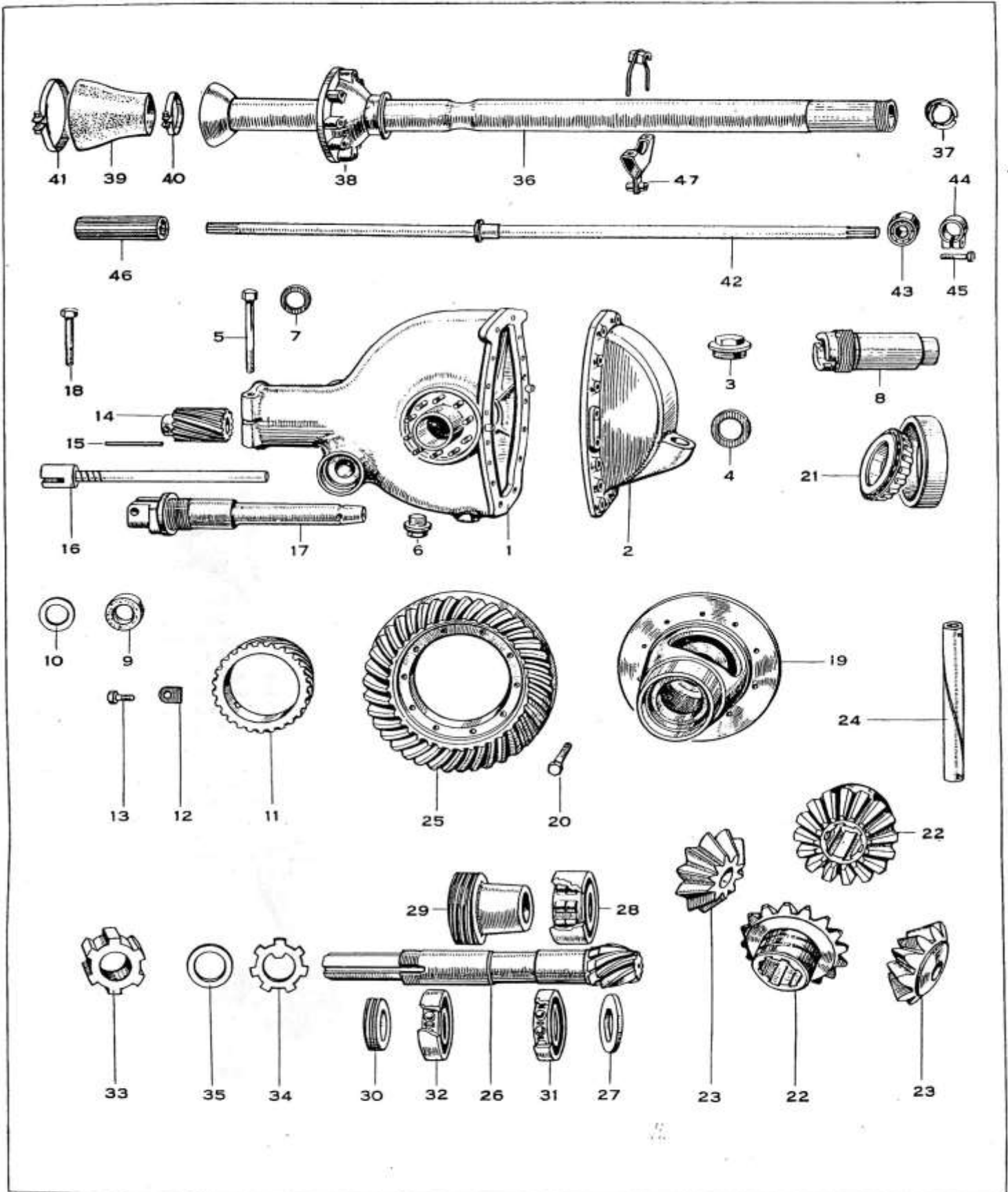
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
REAR AXLE									
1	100717	Rear Axle Casing (for 1st 600 cars)	1		22	309281	Differential Bevel Wheel (End of Axle Shaft) (first 600 cars)	2	
	100883	Rear Axle Casing (after 600 cars)	1			311579	Differential Bevel Wheel (End of Axle Shaft) (600 to 1075 cars)	2	
	310356	8 m/m Studs fixing Axle Sleeves	20			312694	Differential Bevel Wheel (End of Axle Shaft) (1075 to 2075 cars)	2	
	310499	Plain Nut for 8 m/m Studs fixing Axle Sleeves. (Vibrac)	20			313193	Differential Bevel Wheel (End of Axle Shaft) (after 2075 cars)	2	
2	307492	10 m/m Dowel Locating Cover	2		23	309282	Differential Bevel Pinion	2	
	200907	Cover for Axle Casing	1		24	311103	Differential Spindle (Crown Wheel and Bevel Pinion supplied in pairs only)	1	
3	307691	8 m/m Bolt Fixing Cover	16		25	307929	Crown Wheel 5.875:1 (first 600 cars)	1	
	306845	Oil Filler Plug	1			312493	Crown Wheel 5.875:1 (after 600 cars)	1	
4	303097	Washer	1		26	307579	Bevel Pinion 5.875:1 (first 600 cars)	1	
	307695	10 m/m Bolt fixing Torque Tube (first 600 cars)	1			312690	Bevel Pinion 5.875:1 (after 600 cars)	1	
5	312873	10 m/m Bolt fixing Torque Tube (after 600 cars)	1		27	307578	Washer for Bevel Pinion	1	
	304162	Drain Plug	1			28	307933	Special Roller Bearing. Special R. & M. 1/DLRJ30	1
6	304163	Washer	1		29	308659	Distance Piece and Oil Retainer	1	
	306413	Rear Axle Shaft Bearing Support (first 600 cars)	2			30	307829	Oil Retainer	1
7	311580	Rear Axle Shaft Bearing Support (600 to 1075 cars)	2		31	308308	Special Journal Thrust Bearing. Special R. & M. 4/LJT30	1	
	312752	Rear Axle Shaft Bearing Support (after 1075 cars)	2			32	307850	Journal Thrust Bearing. Special R. & M. 3/LJT30	1
8	308960	Grub Screw Locking Rear Axle Shaft Bearing Support	2		33		306634	Lock Nut for Journal Thrust Bearing	1
	308131	Oil Retaining Washer	2			34	306635	Lock Washer for Journal Thrust Bearing	1
9	308135	Retaining Washer for Oil Retaining Washer	2		35	307257	Plain Washer	1	
	309920	Speedometer Driving Gear (first 600 cars)	1			36	201609	Torque Tube	1
10	311581	Speedometer Driving Gear (after 600 cars)	1		37		306633	Lock Nut for Bearings	1
	311699	Locking Plate (after 600 cars)	2			306608	Grub Screw for Bearings	1	
11	309921	6 m/m Screw fixing Speedo. Gear (first 600 cars)	3		38	307830	Thrust Ring in Torque Tube	1	
	308674	6 m/m Bolt fixing Speedo. Gear (after 600 cars)	2			39	308615	Outer Spherical Cover	1
12	309301	Speedometer Driven Gear	1		40		306910	Universal Joint Cover	1
	31388	Taper Pin for Speedometer Driven Gear	1			307139	Small Clip for Universal Joint Cover c/w Screw and Nut	1	
13	310477	Speedometer Driven Gear	1		41	306909	Large Clip for Universal Joint Cover c/w Screw and Nut	1	
	310815	Adaptor for Speedo. Driven Gear	1			42	311487	Propellor Shaft c/w Ball Race Sleeve	1
14	307687	6 m/m Bolt fixing Speedometer Cable	1		43		304575	Ball Bearing on Propellor Shaft c/w Ball Race Sleeve. R. & M. L.J.I. 1" x 2 1/2" x 1 1/2"	1
	309806	Clip for Speedometer Cable on Gearbox (first 600 cars)	1			44	306364	Split Collar for locating Propellor Shaft c/w Ball Race Sleeve	1
15	312475	Clip for Speedometer Cable on Gearbox (first 600 cars)	1		45		307717	6 m/m Bolt for Propellor Shaft c/w Ball Race Sleeve	1
	314758	Clip for Speedometer Cable on Gearbox (after 600 cars)	1			46	306476	Sleeve for Propellor Shaft	1
16	314759	Clip for Speedometer Cable on Gearbox (after 600 cars)	1		47		310091	Brake Rod Support on Torque Tube	1
	309807	Clip for Speedometer Cable on Torque Tube c/w screws and nuts	3			309377	Clamp for Brake Rod Support on Torque Tube	1	
17	200759	Differential Housing (first 600 cars)	1		48	308179	Block for Brake Rod Support. (Felt)	1	
	201630	Differential Housing (from 600 to 1075 cars)	1			309378	Support for Speedometer Cable	1	
18	201857	Differential Housing (1075 to 2075 cars)	1		49	200953	Axle Sleeve (first 600 cars)	2	
	201958	Differential Housing (after 2075 cars)	1			201798	Axle Sleeve (after 600 cars)	2	
19	307643	Special 8 m/m Bolt fixing Crown Wheel	10		50	307852	Spring Carrier (without bush) (first 600 cars)	2	
	306231	Bearing for Housing. Timken 11315/11157 (first 600 cars)	2			51	310001	Spring Carrier (without bush) (after 600 cars)	2
20	311583	Bearing for Housing. Timken 29177/29334 (after 600 cars)	2		A307852		Spring Carrier c/w bush (first 600 cars)	2	
					A310001	Spring Carrier c/w bush (after 600 cars)	2		
					307853	Strap for Spring Carrier c/w bush	2		
					308952	Locking Washer for Nuts	4		

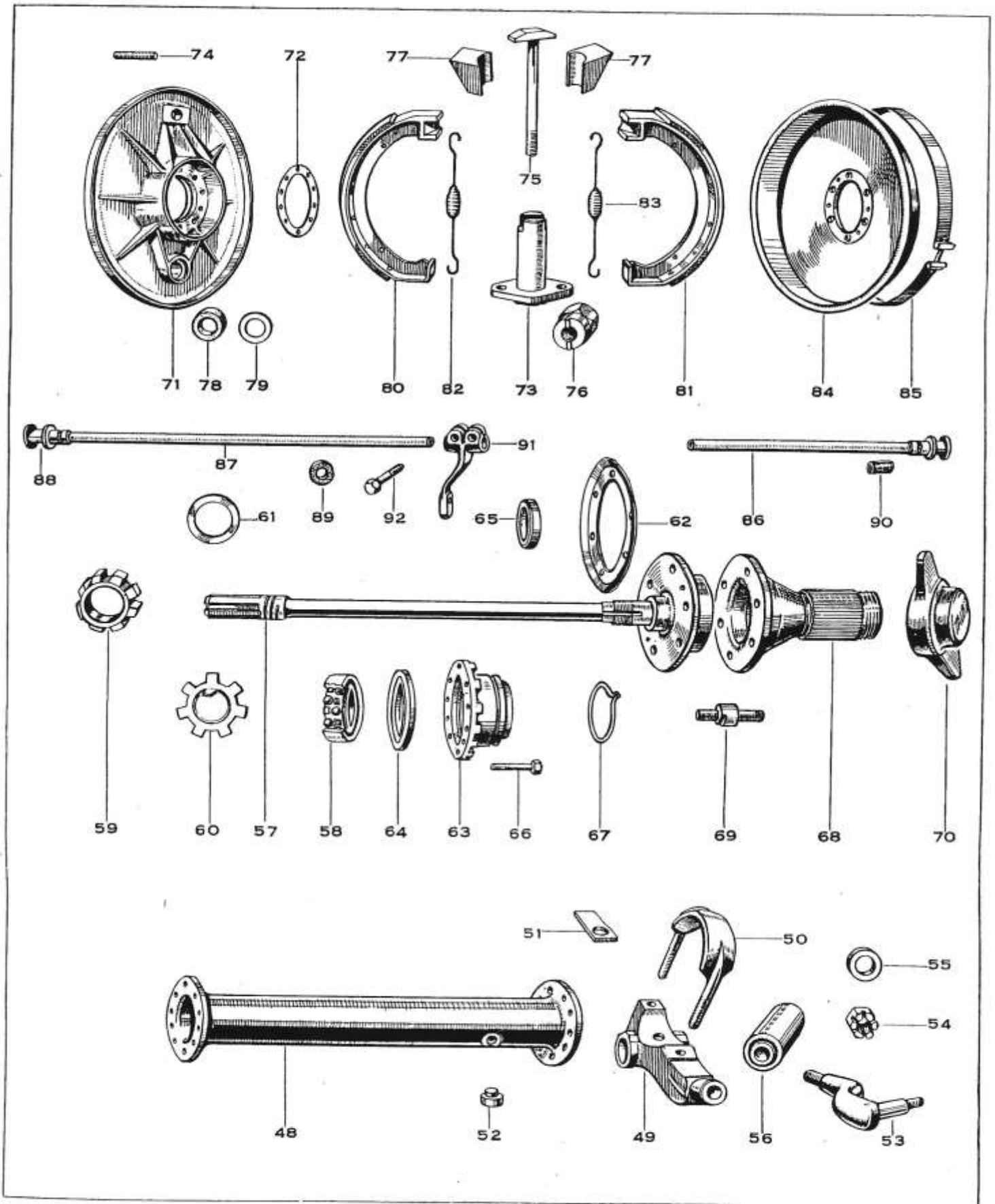
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
52	307856	Dowel for Locating Spring Carrier	2		70	311493	Lock Nut for Wheel R.H. Thread. N.S.	2	
53	307738	Angle Stud for Absorber (first 600 cars)	2		70	311494	Lock Nut for Wheel L.H. Thread. O.S.	2	
	310056	Angle Stud for Absorber (after 600 cars)	2						
54	307624	12 m/m Nut	2		71	201167	Brake Shoe Carrier. O.S.	1	
55	310295	Plain Washer } (after 600 cars)						201168	Brake Shoe Carrier. N.S.
56	307866	Silent Block Bush for Spring Carrier	2			311814	Bush for Brake Shoe Carrier	2	
57	201081	Rear Axle Shaft O.S. (first 600 cars)	1			310499	Plain Nut for Brake Shoe Carrier. (3% Nickel)	20	
	201631	Rear Axle Shaft O.S. (600 to 1075 cars)	1		72	307478	Washer for Carrier Bolt	2	
	201865	Rear Axle Shaft O.S. (after 1075 cars)	1		73	308222	Brake Shoe Pivot Pin	2	
	201080	Rear Axle Shaft N.S. (first 600 cars)	1		74	303475	6 m/m Stud fixing Pin	4	
	201632	Rear Axle Shaft N.S. (600 to 1075 cars)	1		75	306616	Brake Adjusting Piece	2	
	201866	Rear Axle Shaft N.S. (after 1075 cars)	1		76	308223	Nut for Brake Adjusting Piece	2	
58	301697	Ball Bearing. R. & M. L.D.J.40	2		77	306613	Brake Adjusting Wedge	4	
59	305346	Lock Nut. O.S.	1		78	310964	Oil Retaining Washer for Brake Camshaft	2	
	305346A	Lock Nut. N.S.	1		79	308135	Retaining Washer for Brake Camshaft	2	
60	305345	Lock Washer for Lock Nut	2		80	201433	Brake Shoe. O.S.	2	
	307256	Plain Washer for Lock Nut (3% nickel)	2			201434	Brake Shoe. N.S.	2	
61	306415	Distance Washer for Bearing. (first 1075 cars)	2		81	310469	Liner	4	
62	308384	Oil Throwing Plate	2			40368	Brake Shoe with liner fitted. O.S. and N.S.	4	
63	308969	Bearing Housing (first 1075 cars)	2		82	308966	Spring. Long	2	
	312494	Bearing Housing (after 1075 cars)	2		83	309247	Spring. Short	2	
64	308619	Oil Retainer and Washer for Bearing. O.S.	1		84	201397	Brake Drum	2	
	308620	Oil Retainer and Washer for Bearing. N.S.					85	308624	Band for Brake Drum
	306418	Washer for Bearing Housing (after 1075 cars)	1			308628	Plain Bar for Band	2	
65	307870	Oil Retaining Washer in Bearing Housing (first 1075 cars)	2			308627	Threaded Bar for Band	2	
	312751	Oil Seal in Bearing Housing (after 1075 cars)	2			308626	Bolt for Band	2	
	310357	8 m/m Bolt fixing carrier to Sleeve	20			308625	Locking Spring for Band	2	
66	308968	Retaining Ring for Carrier Bolt	2		310910	Rear Brake Shaft. O.S. (Silent 3rd gear-box)	1		
67	200799	Rear Hub. O.S.	1			308137	Rear Brake Shaft. O.S. (first 600 cars)	1	
	200800	Rear Hub. N.S.	1			312453	Rear Brake Shaft. O.S. (after 600 cars)	1	
68	308383	Special Stud fixing Drum to Hub (first 600 cars)	12		86	A308137	Rear Brake Shaft with Cam (first 600 cars)	1	
	306454	Special Stud fixing Drum to Hub (after 600 cars)	12			40254	Rear Brake Shaft with Cam (after 600 cars)	1	
	307174	Plain Washer for Special Stud fixing Drum to Hub (special)	12			310909	Rear Brake Shaft. N.S. (Silent 3rd gear-box)	1	
69	308556	10 m/m Thin Nut for Special Stud fixing Drum to Hub (3% Nickel) (first 600 cars)	12			308132	Rear Brake Shaft. N.S. (first 600 cars)	1	
	310502	Special 10 m/m Slotted Nut for Special Stud fixing Drum to Hub (3% Nickel) (after 600 cars)	12			312454	Rear Brake Shaft. N.S. (after 600 cars)	1	
	30335	10 m/m Plain Washer for Special Stud fixing Drum to Hub (3% Nickel)	12		87	A308132	Rear Brake Shaft with Cam. (first 600 cars)	1	
						40255	Rear Brake Shaft with Cam (after 600 cars)	1	
					88	308136	Rear Brake Cam	2	
					89	308134	Oil Retaining Washer	2	
					90	309851	Plug for ends of Brake Shafts	2	
						308879	Plug for centre Brake Shafts	1	
						308565	Oil Retaining Washer. (Langite)	AR	
						308566	Oil Retaining Washer. (Langite)	AR	
						308567	Oil Retaining Washer. (Langite)	AR	
						308133	Oil Retaining Washer. (Langite)	AR	
					91	310090	Brake Lever	1	
					92	307698	10 m/m Bolt for Brake Lever	2	

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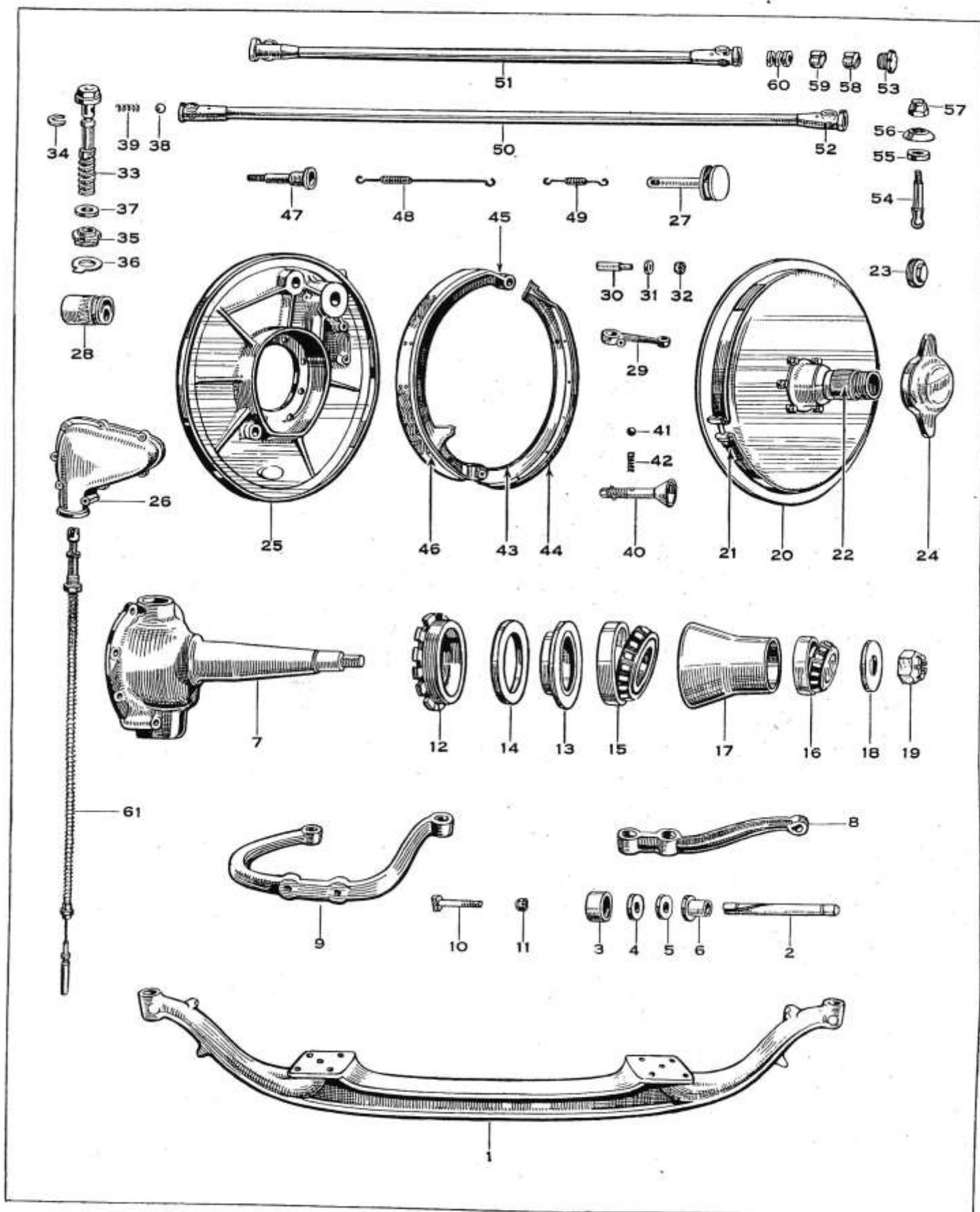
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
FRONT AXLE									
1	100722	Front Axle Bed. Standard	1			311368	8 m/m Bolt for Brake Cam Lever. m/m under Head	61.5	2
	100463	Front Axle Bed. Export	1			313027	8 m/m Bolt for Brake Cam Lever. m/m under Head	40.5	2
2	308017	Swivel Pin	2						
3	304843	Thrust Washer Cover	2		27	311292	Brake Cam. O.S.	1	1
4	307836	Top Thrust Plate for Swivel Pin	2			311293	Brake Cam. N.S.	1	1
5	307837	Centre Thrust Plate for Swivel Pin	2		28	311297	Eccentric Adjusting Bush. O.S.	1	1
	304842	Thrust Race (used in place of above on N.S. after 1925 cars)	1			311298	Eccentric Adjusting Bush. N.S.	1	1
	306673	Bush for Swivel Pin. Top	2		29	311627	Front Brake Cam Lever. N.S.	1	1
6	307835	Bush for Swivel Pin. Bottom (first 1925 cars)	2			311626	Front Brake Cam Lever. O.S.	1	1
	306674	Bush for Swivel Pin. Bottom. N.S. (after 1925 cars)	1			311361	Link Pin for Lever	2	2
	304830	Cork Washer for Top Bush	2		30	311617	Cotter Pin for Lever	2	2
	304831	Cork Washer for Bottom Bush. N.S.	1		31	32790	8.5 m/m Special Washer	2	2
	306676	Plug for Top Bush	2		32	313090	8 m/m Slotted Nut	2	2
	306925	Plate for Bottom Bush	2		33	311299	Adjusting Gear for Eccentric Bush. O.S.	1	1
7	100682	Swivel Axle. O.S.	1			311300	Adjusting Gear for Eccentric Bush. N.S.	1	1
	100683	Swivel Axle. N.S.	1		34	311357	Split Thrust Washer	2	2
8	201533	Steering Arm. N.S.	1		35	311356	Lock Nut for worm Retaining Washer	2	2
	201964	Steering Arm. N.S. Export	1		36	311359	Lock Washer for Worm Retaining Washer	2	2
9	201534	Double Steering Arm. O.S.	1		37	311358	Oil Retaining Washer for Gear	2	2
	200883	Double Steering Arm. O.S. Export	1		38	308377	Locking Ball for Oil Retaining Washer for Gear	2	2
	304832	Bolt Securing Steering Arm. O.S. (first 1825 cars)	2		39	311362	Spring for Oil Retaining Washer for Gear	2	2
10	313016	Bolt securing Steering Arm. O.S. (after 1825 cars)	2		40	310989	Brake Shoe Steady Pin	2	2
	304832	Bolt securing Steering Arm. N.S.	2		41	308377	Locking Ball	2	2
11	307722	Special Cone Nut	4		42	308378	Spring for Ball	2	2
12	307131	Locking Nut for Hub. O.S.	1		43	201435	Brake Shoe. (Large)	2	2
	307132	Locking Nut for Hub. N.S.	1		44	310470	Brake Liner. (Large)	2	2
13	307130	Abutment Ring for Swivel Axle	2			40452	Brake Shoe with Liner fitted. (Large)	2	2
14	307134	Oil Retaining Cork Washer for Hub	2		45	201627	Brake Shoe. (Small)	2	2
15	306627	Roller Bearing (large). Timken 317/313	2		46	310469	Brake Liner. (Small)	2	2
16	306628	Roller Bearing (small). Timken 1351/1330	2			40453	Brake Shoe with Liner fitted. (Small)	2	2
17	306649	Distance Piece for Bearings	2			40366	Brake Shoes with Liners and Bush fitted	2	2
18	306644	Washer for Swivel	2		308981	Joint Bush for Shoes	2	2	
19	307653	Swivel Nut. N.S.	1		304854	Retaining Ring for Shoes	2	2	
	307654	Swivel Nut. O.S.	1		47	308980	Pivot Pin for large Shoe	2	2
20	201397	Brake Drum	2		48	308982	Large Spring for Shoes	2	2
	C31153	6 m/m C/sk Head Screw for Brake Drum	4		49	308983	Small Spring for Shoes	2	2
	308383	Bolt for Brake Drum	12			306776	Track Rod	1	1
	308384	Oil Thrower Plate on Hub	2		50	40057	Track Rod with ends	1	1
21	308624	Band for Brake Drum	2			40451	Track Rod complete with Ball joints	1	1
	308628	Plain Bar for Band	2			306768	Steering Connectig Rod	1	1
	308627	Threader Bar for Band	2		51	40059	Steering Connecting Rod with ends	1	1
	308626	Bolt for Band	2			40060	Steering Connecting Rod with ends, ball joints, etc., fitted complete	1	1
	308625	Locking Spring for Bolt	2		52	310537	Ball Joint Sockets for steering connections	4	4
22	200806	Front Hub. O.S.	1		53	304949	Cap for Ball sockets	4	4
	200807	Front Hub. N.S.	1			C32901	Locking Screw for Ball sockets	4	4
23	310878	Cap in end of Hub	2			306899	Ball Pin. N.S. of Track Rod	1	1
24	311493	Lock Nut for Wheel. N.S. R.H. Thread	1		54	32797	Ball Pin. O.S. of Track Rod and front end Steering Connecting Rod	2	2
	311494	Lock Nut for Wheel. O.S. L.H. Thread	1			306787	Ball Pin in Drop Arm	1	1
25	100750	Brake Shoe Carrier. O.S.	1			C32816	Dowel for Steering Ball Pins	4	4
	100751	Brake Shoe Carrier. N.S.	1		55	304947	Oil Retaining Washer	4	4
	307710	8 m/m Bolt for Brake Shoe Carrier	8		56	C32801	Oil Retaining Cup	4	4
26	311281	Cover for Brake Cam Lever. O.S.	1		57	310523	Nut and Greaser Cap Body	2	2
	311282	Cover for Brake Cam Lever. N.S.	1			C33183	Lock Washer for Nut and Greaser Cap Body	2	2
	312469A	8 m/m Bolt for Brake Cam Lever. 42 m/m under Head	8		58	307888	Ball Joint Seating	4	4
	313026	8 m/m Bolt for Brake Cam Lever. 47 m/m under Head	4		59	304948	Ball Joint Seating	4	4
					60	C32795	Spring for Ball Joint Seatings	4	4
					61	310916	Inner Cable and Outer Casing for Front Brake	2	2

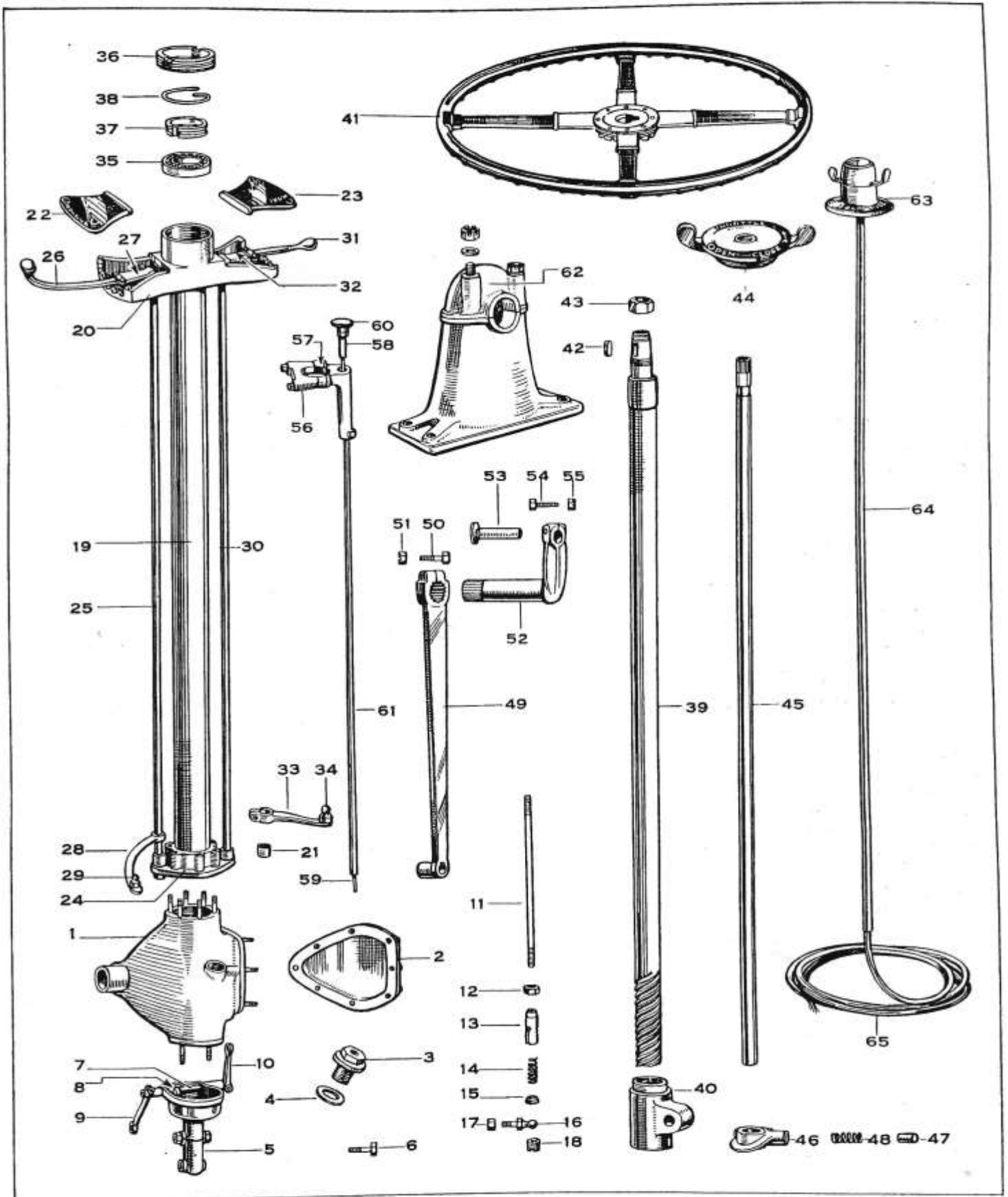
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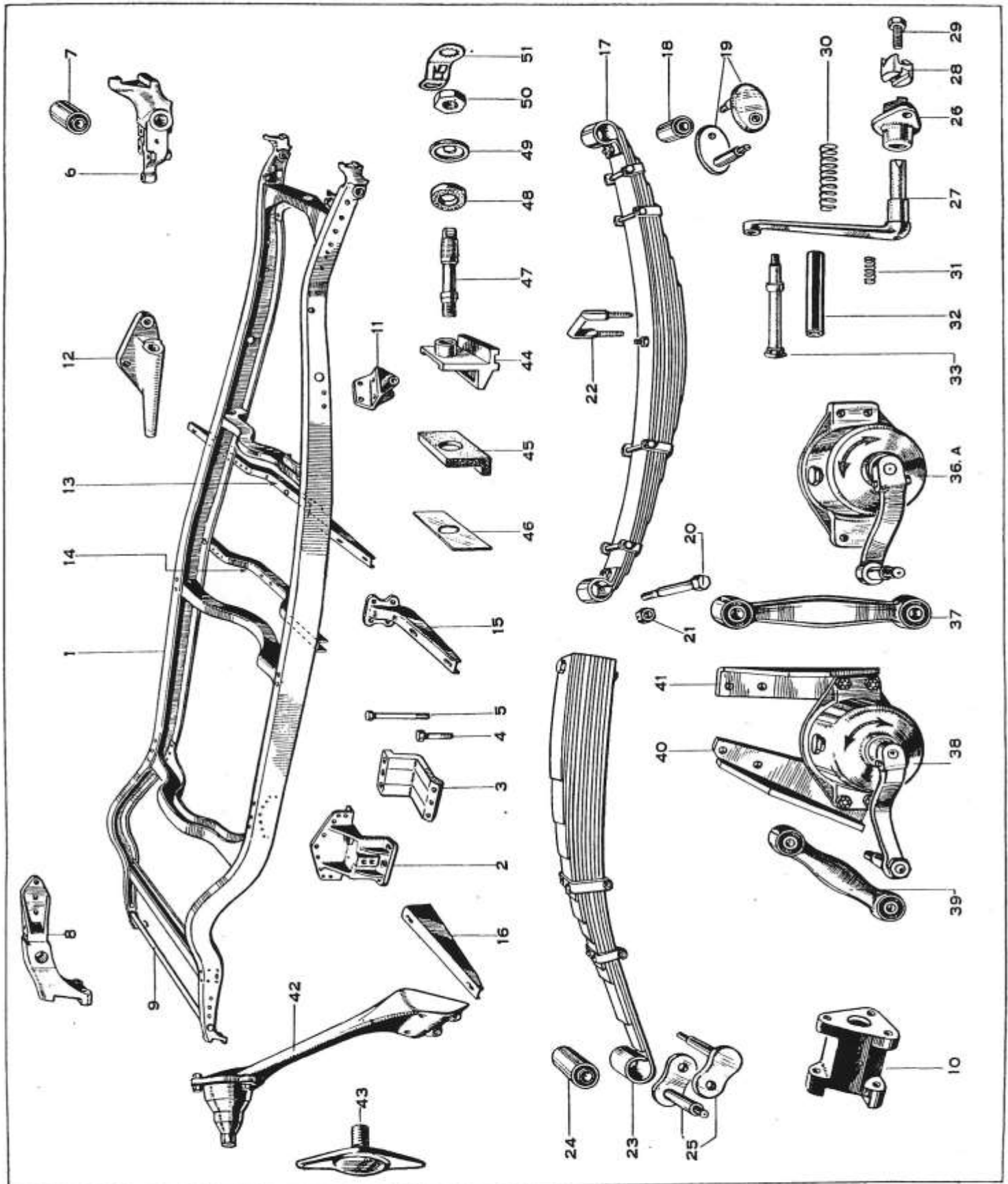
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
ROAD WHEELS									
	201526	Road Wheels, wire. 4" x 20" 42V (first 825 cars). Black	5			40205	Steering Column Assembly. (Change speed control only)	1	
	201831	Road Wheels, wire. 19" x 3" 42V. (after 825 cars). Black	5			40206	Steering Column Assembly. (Shock Absorber control only)	1	
		Balancing 10/- extra. Colours 10/- extra.				40136	Steering Column Assembly. (Silent 3rd gearbox. No Shock Absorber control)	1	
	310434	Balance Weights	AR		20	201750	Housing for change speed and Shock Absorber control	1	
	310435	Fibre Washer	AR			201741	Housing for change speed control only	1	Top of column
	310897	Special Bolt	3			201742	Housing for Shock Absorber control only	1	
	310813	Washer for Special Bolt	3	After 825 cars		306895	Housing for Silent 3rd Gearbox No Shock Absorber Control	1	
	310438	8 m/m Special Thin Nut	3	Per Wheel		21	312277 Bush for Top Housing } For Plate Nos. 25 and 30	2	
	310437	6 m/m Domed Nut	3				311955 Bush for Bottom Flange }	2	
	310603	Cover	3			22	311930 Cover for Change Speed Lever	1	
	310604	Top Cap	3			23	311931 Cover for Shock Absorber Lever	1	
	310607	Bottom Cap	3				311935 2 BA Cheese Head Screw for Shock Absorber Lever	4	
STEERING									
1	201011	Steering Box	1			24	312278 Bottom Flange for Change Speed and Shock Absorber Control	1	
	307970	6 m/m Studs for Steering Column Flange	6				312273 Bottom Flange for Change Speed control only, or Shock Absorber control only ..	1	
	307972	Special Thick Nut for Steering Column Flange	6				308127 Bottom Flange for Silent 3rd and no Shock Absorber Control	1	
2	306883	Steering Box Cover	1			25	312276 Change Speed Control Tube	1	
	303185	6 m/m Studs for Steering Box Cover	8				312279 Plug for Bottom of Change Speed Control Tube	1	
	306900	Oil Retaining Washer for Box	1				311938 Control Lever Pivot for Top of Tube ..	1	
	309506	Bronze Bush for Box	2				40210 Change Speed Control Tube with Pivot ..	1	
3	310767	Grease Plug	1			26	312385 Change Speed Control Lever	1	
4	C30843	Washer	1			27	311940 Anchorage Spring for Change Speed Control Lever	1	
5	309706	Bottom Cover	1				311941 Clamping plate fixing Lever to Spring ..	1	
	305769	6 m/m Studs for Bottom Cover	2				311939 Clamping plate fixing Spring to Control Lever Pivot	1	
	307872	Oil Retaining Washer in Bottom Cover ..	1				311936 2 BA Bolts	2	
	307873	Retaining Plate for Oil Retaining Washer in Bottom Cover	1				32462 2 BA Nuts	2	
6	307687	6 m/m Bolt Fixing Inner Tube and Steering Pillar Cable	2				311943 Locking Plate	1	
7	309707	Shaft for Throttle Control	1				311964 Control Lever (Change Speed) (first 2075 cars)	1	
8	309107	Lever for Throttle Control Cam	1			28	312915 Control Lever (Change Speed) (after 2075 cars)	1	
9	306975	Carburettor Control Lever on Steering. O.S.	1				312391 Ball End for Control Lever (Change Speed)	1	
10	306974	Carburettor Control Lever on Steering. N.S.	1				308747 6 m/m Fixing Bolt for Control Lever (Change Speed)	1	
	307719	6 m/m Bolt for Control Lever	2			30	312290 Shock Absorber Control Tube	1	
11	308269	Control Rod from Accelerator Pedal to Steering (first 600 cars)	1				311938 Control Lever Pivot for Top of Tube ..	1	
	312541	Control Rod from Accelerator Pedal to Steering (after 600 cars)	1				40268 Shock Absorber Control Tube with Pivot	1	
12	302711	3 BA Nut (first 600 cars)	2			31	312046 Shock Absorber Control Lever	1	
	C32462	2 BA Nut (after 600 cars)	2			32	311940 Anchorage Spring for Shock Absorber Control Lever	1	
13	306331	Ball Socket (first 600 cars)	2				311941 Clamping Plate fixing Lever to Spring ..	2	
	312532	Ball Socket (after 600 cars)	2				311939 Clamping Plate fixing Spring to Control Lever Pivot	1	
14	303571	Spring (first 600 cars)	2				311936 2 BA Bolt for Clamping Plate fixing Spring to Control Lever Pivot	2	
	312433	Spring (after 600 cars)	2				32462 2 BA Nut	2	
15	303570	Plug (first 600 cars)	2				311943 Locking Plate	1	
	311968A	Plug (after 600 cars)	2			33	312149 Control Lever for Shock Absorbers	1	
	303573A	Ball for Controls (first 600 cars)	1			34	312391 Ball End for Shock Absorbers	1	
16	307126	Special Ball for Lever 306974 (first 600 cars)	1				308747 6 m/m Fixing Bolt for Shock Absorbers ..	1	
	312391	Ball for Control Levers (after 600 cars) ..	2				312279 Plug for Bottom of Shock Absorber Control Tube	1	
17	302711	3 BA Nut	1						
	C32462	2 BA Nut	1						
18	306332	Cap (first 600 cars)	2						
	311967	Cap (after 600 cars)	2						
19	311549	Steering Column	1						
	40204	Steering Column Assembly. (Change speed and Shock Absorber control)	1						

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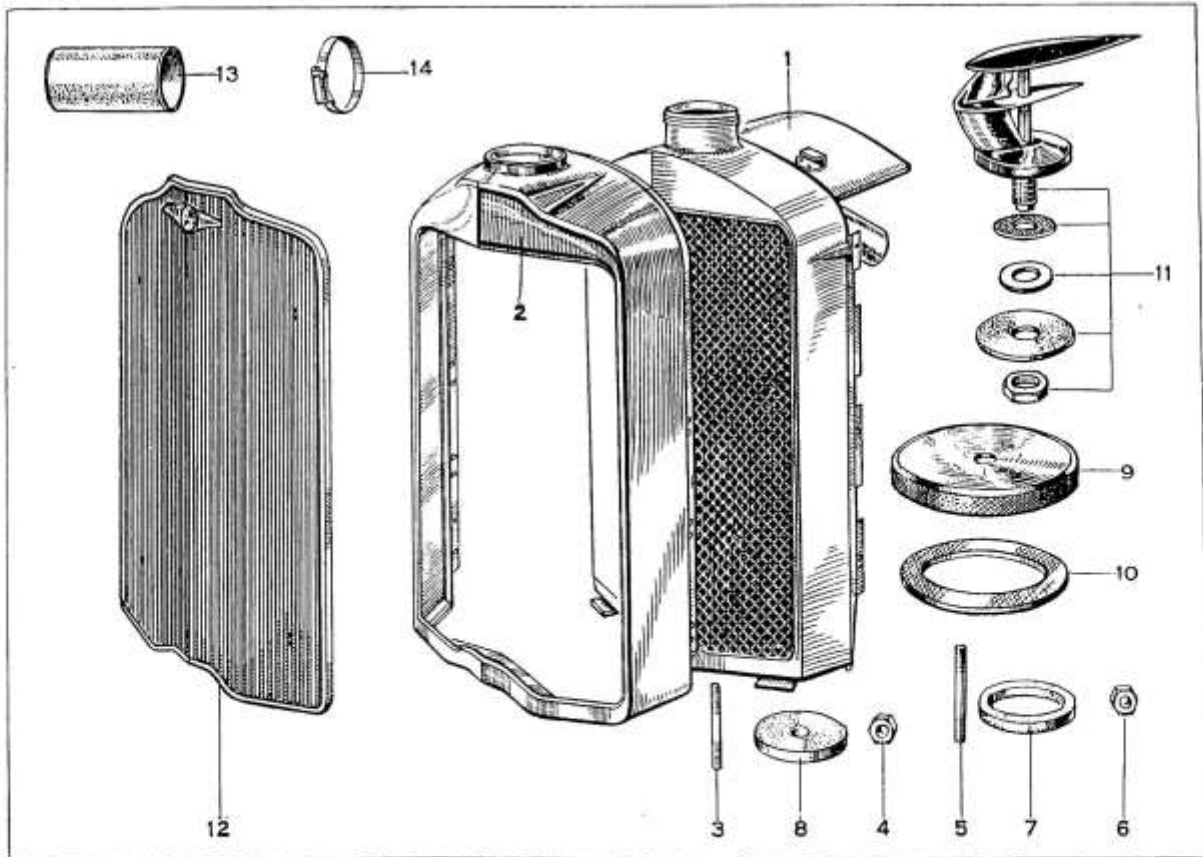


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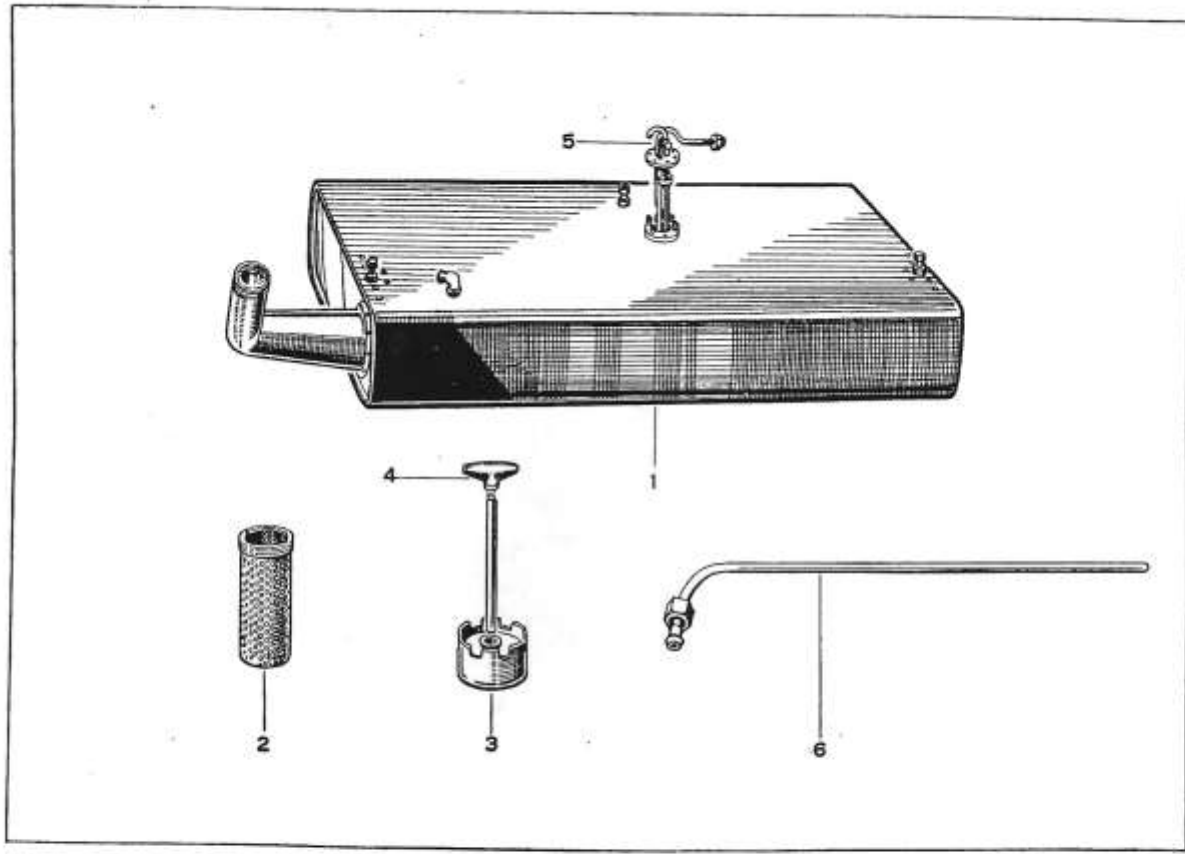
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
RADIATOR					9	311871	Radiator Filler Cap	1	
	100493	Radiator complete. (Block and Shell) (first 600 cars)	1		10	310586	Washer for Radiator Filler Cap	1	
	100893	Radiator complete. (Block and Shell) (after 600 cars)	1		11	310009	Radiator mascot c/w nut and washer	1	
1	T682	Radiator Block (first 600 cars)	1		307982	Retaining Washer for Radiator Mascot c/w nut and washer	1		
	T683	Radiator Block (after 600 cars)	1		310010	Joint Washer for Radiator Mascot c/w nut and washer	1		
2	T684	Shell for Radiator	1		312901	Ball Valve seating	1	After 600 cars	
3	305759	8 m/m Stud fixing Radiator to Crankcase (first 600 cars)	2		309615	3/4" Dia. Steel Ball	1	600 cars	
	312553	8 m/m Stud fixing Radiator to Crankcase (after 600 cars)	2		311860	Spring for 3/4" Dia. Steel Ball	1		
4	307672	Alloy Nuts for 8 m/m Stud fixing Radiator to Crankcase	2		12	100716	Stone Guard (first 450 cars)	1	
5	30215	10 m/m Stud in Radiator (first 600 cars)	1			100895	Stone Guard (450 to 600 cars)	1	
6	212554	10 m/m Stud in Radiator (after 600 cars)	1			100896	Stone Guard (after 600 cars)	1	
	307906	Alloy Nut for 10 m/m Stud in Radiator	1			V99844	Name Plate	1	
7	306966	Water outlet joint ring	1		C42648	4 BA Nuts for fixing Name Plate	2		
	307574	Water Outlet Joint Ring. (Fitted when required)	1		311434	4 m/m Spring Washer (for use with stone guard)	2		
8	306968	Radiator Pad Packing Washer	1		309846	4 m/m Washer (not required with stone guard)	2		
	307573	Radiator Pad Packing Washer. (Fitted when required)	1		13	306919	Rubber connection	1	
					14	307988	Clips for Rubber Connection. (Jubilee No. 4)	1	



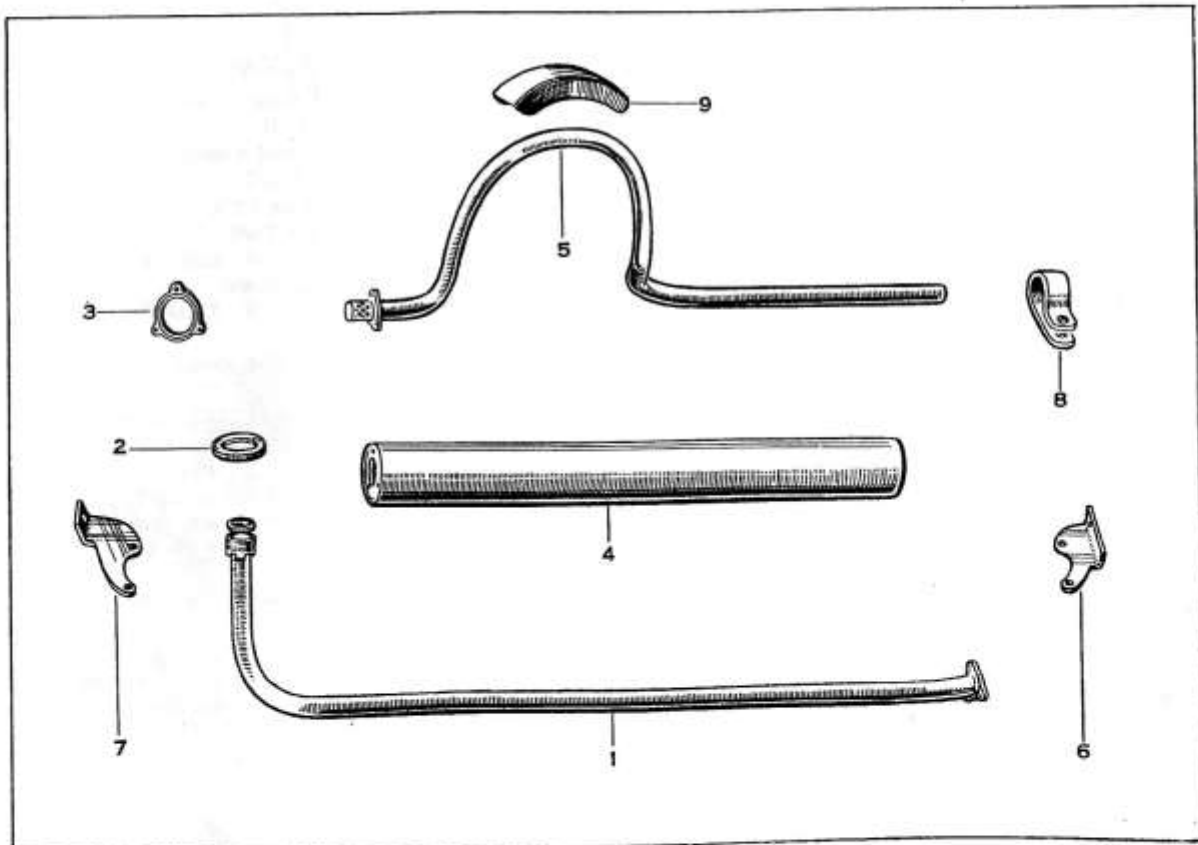
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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
PETROL TANK									
1	40334	Petrol Tank. "65" Standard. (Unpainted and without Tank Unit)	1			308733	Joint for Tank Unit	1	
	40336	Petrol Tank. "65" De Luxe. (Unpainted and without Tank Unit)	1			310242	Air Line c/w Nuts and Nipples. (Hobson) K.S.471	1	
	40335	Petrol Tank. For special long overhanging bodies. (Unpainted and without Tank Unit)	1		6	307454	10 m/m Stud for Support Bracket (Short)	2	
2	311856	Filter	1		310548	10 m/m Stud for Support Adaptor (Long)	1		
3	308694	Filler Cap	1		40220	Air Vent with union nut	1		
	307083	Washer for Filler Cap	1		312356	Elbow for Air Vent with Union Nut	1		
4	40213	Dipper Rod and Luggage Carrier Key	1		312489	Clip for Air Vent with Union Nut	1		
5	201767	Tank Unit. (Hobson) K.S.471	1		40095	Petrol Pipe (Tank to Pump) c/w Nipple, Nut and Banjo	1		
					309862	Banjo fixing Plug	1		
					309437	Clip for Petrol Pipe	8		



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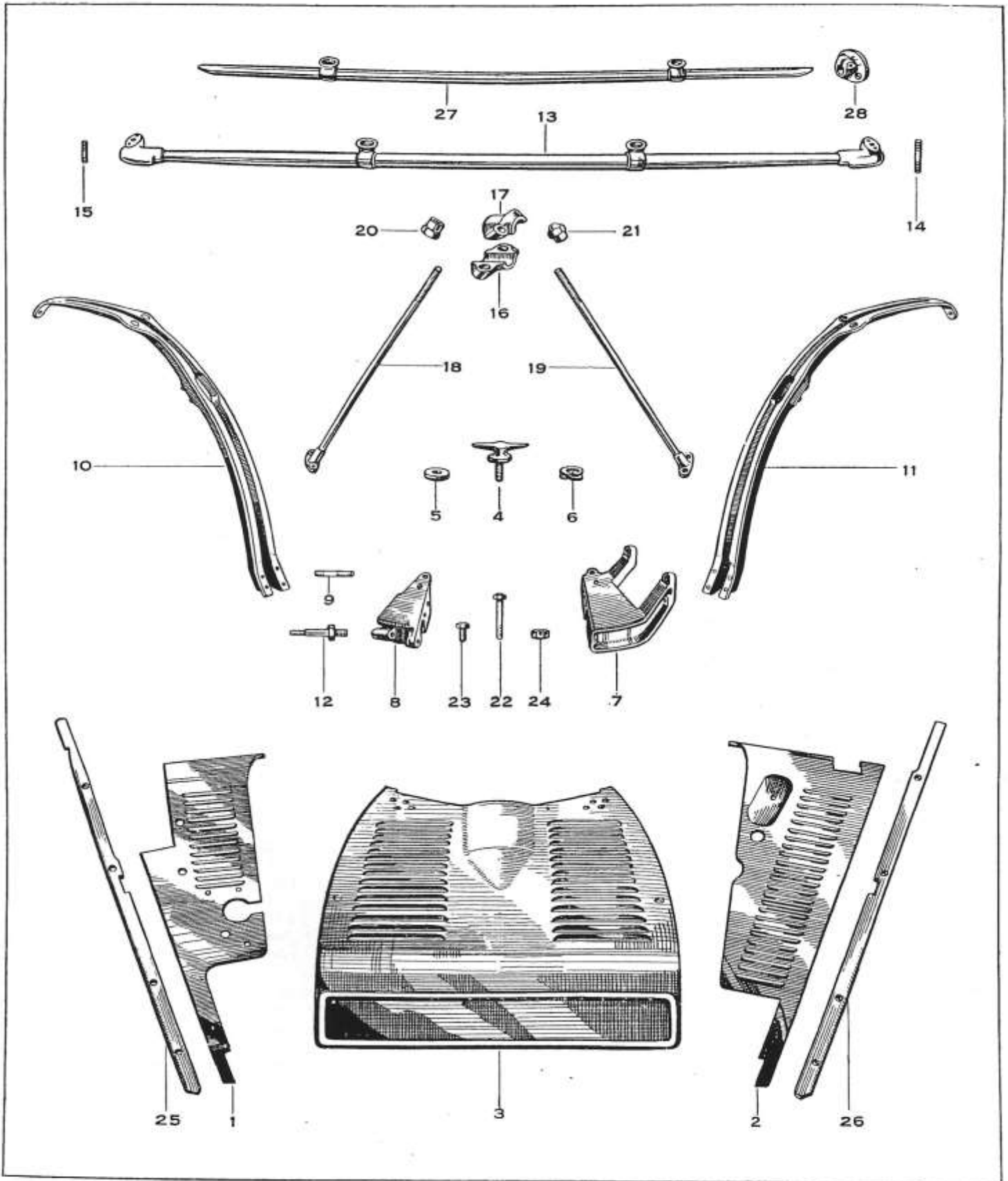
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SILENCER									
1	40149	Inlet Pipe to Silencer with Flange and Nut	1		7	310517	Support for rear end of Silencer	1	
	201661	Front Exhaust Pipe. (Bare)	1			307690	8 m/m Bolt for Front Support	1	
	309500	Nut for Front Exhaust Pipe. (Bare)	1			307691	8 m/m Bolt for Rear Support	1	
2	309498	Joint Washer	1		8	307601	Support for Tail Pipe (first 600 cars)	1	
	307340	Flange for front Exhaust Pipe and tail pipe	1			312363	Support for Tail Pipe (from 600 to 1825 cars)	1	
3	307339	Joint Washer for Flange for front Exhaust Pipe and tail pipe	2			312605	Support for Tail Pipe (after 1825 cars)	1	
4	40148	Silencer Barrel complete	1			307696	6 m/m Bolt for Support for Tail Pipe (first 600 cars)	1	
	32970	8 m/m Stud. Long	4			310600	8 m/m Bolt for Support for Tail Pipe (from 600 to 1825 cars)	2	
	30216	8 m/m Stud. Short	2			312469	8 m/m Bolt for Support for Tail Pipe (after 1825 cars)	1	
5	40150	Tail Pipe with Flange	1			312606	Distance Piece (after 1825 cars)	1	
	40309	Tail Pipe with Flange (for overhanging bodies)	1		9	312417	Body Protection Plate	1	
	201663A	Tail Pipe. Bare	1			307696	6 m/m Bolt fixing Body Protection Plate	3	
	201893A	Tail Pipe. Bare (for overhanging bodies)	1						
6	311121	Support for front end of Silencer	1						



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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
CHASSIS FITTINGS									
1	100866	Engine Tray. O.S. (first 250 cars)	1		17	311776	Centre Support Clip for Lamp Bracing. (Top half)	1	
	100868	Engine Tray. O.S. (from 250 to 600 cars)	1			18	40246	Head Lamp Bracing Rod. O.S. (Chrom.)	1
2	100891	Engine Tray. O.S. (after 600 cars)	1		19	40247	Head Lamp Bracing Rod. N.S. (Chrom.)	1	
	100867	Engine Tray. N.S. (first 250 cars)	1		20	311774	12 m/m Adjusting Nut. (Chrom.)	2	
3	100869	Engine Tray. N.S. (from 250 to 600 cars)	1		21	311773	12 m/m Domed Nut. (Chrom.)	2	
	100892	Engine Tray. N.S. (after 600 cars)	1			312856	Washer for Domed Nut. (Chrom.)	4	
	304574	Rubber Washer for Tecalemit Line	1		22	311658	10 m/m Bolt, Long for Anchorage Bracket. (Chrom.)	2	
	309771	Support for Engine Trays c/w Nuts welded in	7		23	311659	10 m/m Bolt, Short for Anchorage Bracket. (Chrom.)	2	
	308674	6 m/m Bolt fixing Trays to Supports and Steering Support	8		24	307627	10 m/m Slotted Nut	4	
	307728	6 m/m Screw fixing Trays	10		25	312647	Bonnet Strip. O.S. (600 to 800 cars)	1	
	200946	Dynamotor Shield. (Primed) (first 600 cars)	1				312551	Bonnet Strip. O.S. (800 to 1075 cars)	1
4	100894	Dynamotor Shield. (Primed) (after 600 cars)	1			312641	Bonnet Strip. O.S. (after 1075 cars)	1	
	309703	Spring Catch for Dynamotor Shield	2		26	312648	Bonnet Strip. N.S. (600 to 800 cars)	1	
	309698	Rubber Buffer for Dynamotor Shield (after 600 cars)	2				312552	Bonnet Strip. N.S. (800 to 1075 cars)	1
5	309069	Screw fixing Dynamotor Shield	2			312642	Bonnet Strip. N.S. (after 1075 cars)	1	
	201235	Front No. Plate. (first 600 cars)	1			309751	Special Screws fixing Bonnet Strip	8	
6	307839	Dome Screw fixing Shield (first 600 cars)	6		27	40160	Cross Tube for Head Lamp	1	
	310937	Knob fixing Shield (after 600 cars)	1		28	307268	Bracket holding Support Tube. O.S.	1	
7	310943	Special Washer	1				307269	Bracket holding Support Tube. N.S.	1
	310073	8.5 m/m Thackeray Washer	2			308052	8 m/m Bolt for Bracket holding Support Tube	4	
8	100886	Wing Stay and Shock Absorber Bracket. O.S. For use with Luvux Shock Absorber	1			307744	8 m/m Bolt for holding cross tube in Bracket	2	
	100887	Wing Stay and Shock Absorber Bracket. N.S. For use with Luvax Shock Absorber	1		ELECTRICAL EQUIPMENT				
9	201736	Wing Stay and Shock Absorber Bracket. O.S. For use with Hartford Shock Absorber	1		1	201760	Instrument Board Assembly (first 825 cars) Lucas FT48.21	1	
	201737	Wing Stay and Shock Absorber Bracket. N.S. For use with Hartford shock Absorber	1				201839	Instrument Board Assembly (after 825 cars) Lucas FT48.21C	1
10	311640	Clamping Plate for Wing Stay and Shock Absorber Bracket. O.S.	1				(Both including T.503, T510, T504, T505, T506, T488, T509)		
	311641	Clamping Plate for Wing Stay and Shock Absorber Bracket. N.S.	1				Bulbs 12-V 6-W. Lucas BAS.10S (Instrument Board)	2	
11	311642	12 m/m Bolt fixing Bracket	6			T503	Bulbs 12-V, 6-W. Lucas BAS.10S (Ignition)	1	
	310429	10 m/m Stud for Wing Stay	8				Bulbs 12-V, 6-W. Lucas BAS.10S (Oil pressure)	1	
12	311445	Locking Plate (Long)	2			T510	Bulbs 6-V, 6-W. Indicator Tell Tale. Lucas 205 S.C.206	2	
	311446	Locking Plate (Short)	2			T504	Starter Switch. Lucas 303	1	
13	312319	Front Wing Stay. Flat Wings. O.S.	1			T505	Ignition Switch. Lucas 12272	1	
	A22685	Front Wing Stay. Helmet Wings. O.S.	1			T506	Instrument Light Switch. Lucas 12332/1	1	
14	22684	Front Wing Stay. Helmet Wings. N.S.	1			T488	Lock for Switchboard c/w key. Lucas 9783/2	1	
	A312320	Front Wing Stay. Flat Wings. N.S.	1			T509	Instrument Board Face. Lucas 11741/2	1	
15	312376	Stud for Shock Absorber, Hartford (first 600 cars)	1			T507	Windscreen Wiper Switch. Lucas 12398	1	
	311159	Stud for Shock Absorber, Hartford (600 to 1825 cars)	1			T508	Ammeter. Lucas 9581	1	
16	40208	Cross Tube for Headlamp Support	1		2	312360	Cable—Junction Box to Switchboard. 8 core (first 825 cars) (Standard Cable)		
	311704	10 m/m Stud securing Bracket to Wing	4				311995	Cable—Junction Box to Switchboard. 12 core (Standard Cable) (after 825 cars)	
	311703	10 m/m Domed Nut for securing Bracket to Wing	4		3	309164	8-Day Clock. Jaeger C.34	1	
	311700	Distance Piece	4		4	309175	Petrol Gauge. Instrument Board Unit. Hobson K.S.471	1	
	311701	Seating Washer	4			201767	Tank Unit	1	
	311702	Locking Tab for Seating Washer	4			310242	Air Line c/w Nuts and Nipples	1	
	311574	6 m/m Stud for Side Lamp	1		5	309162	Speedometer Head. Jaeger S.62	1	
	311775	Centre Support Clip for Lamp Bracing. (Bottom half)	1			310880	Speedometer Cable. Jaeger F147	1	

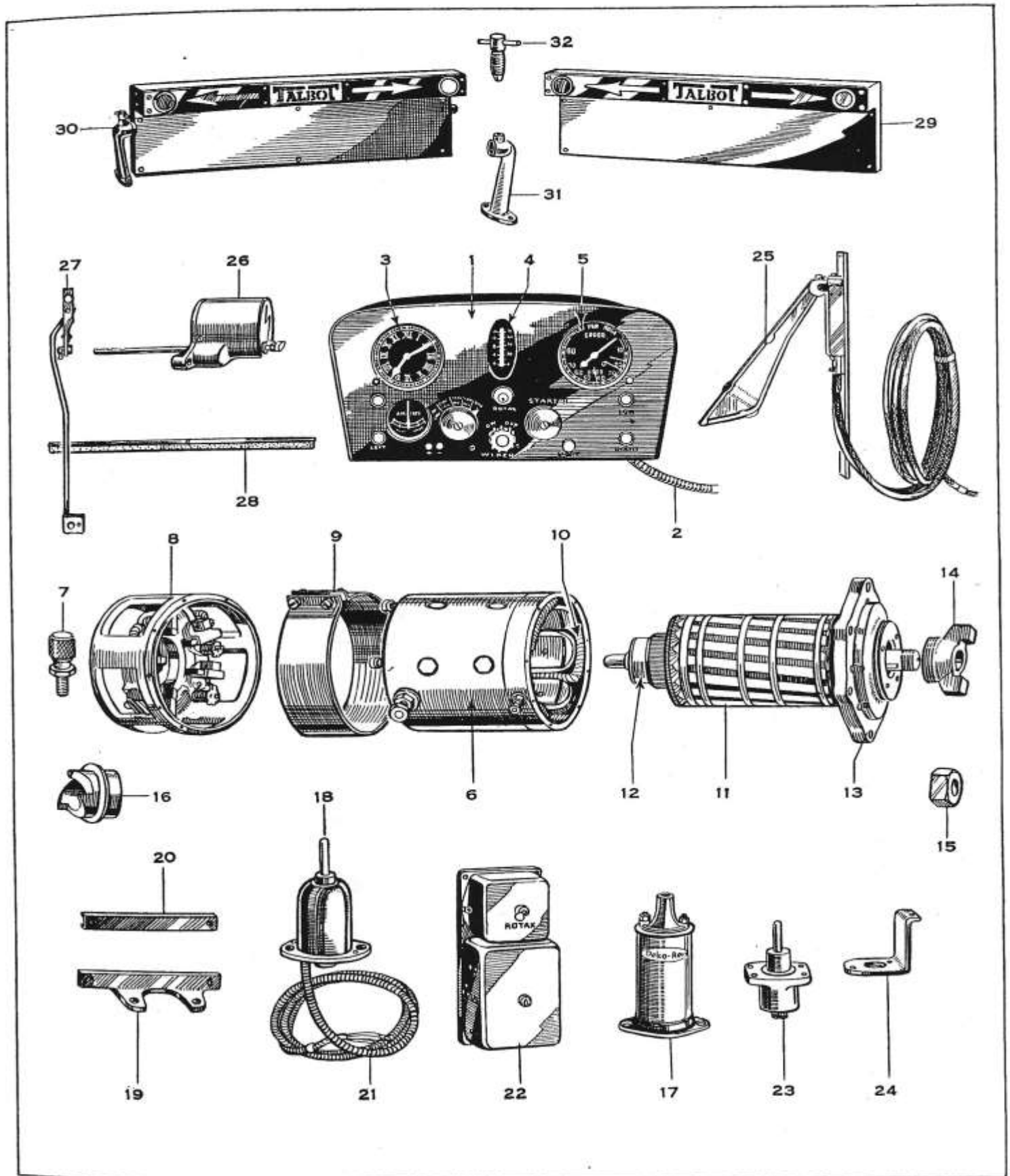
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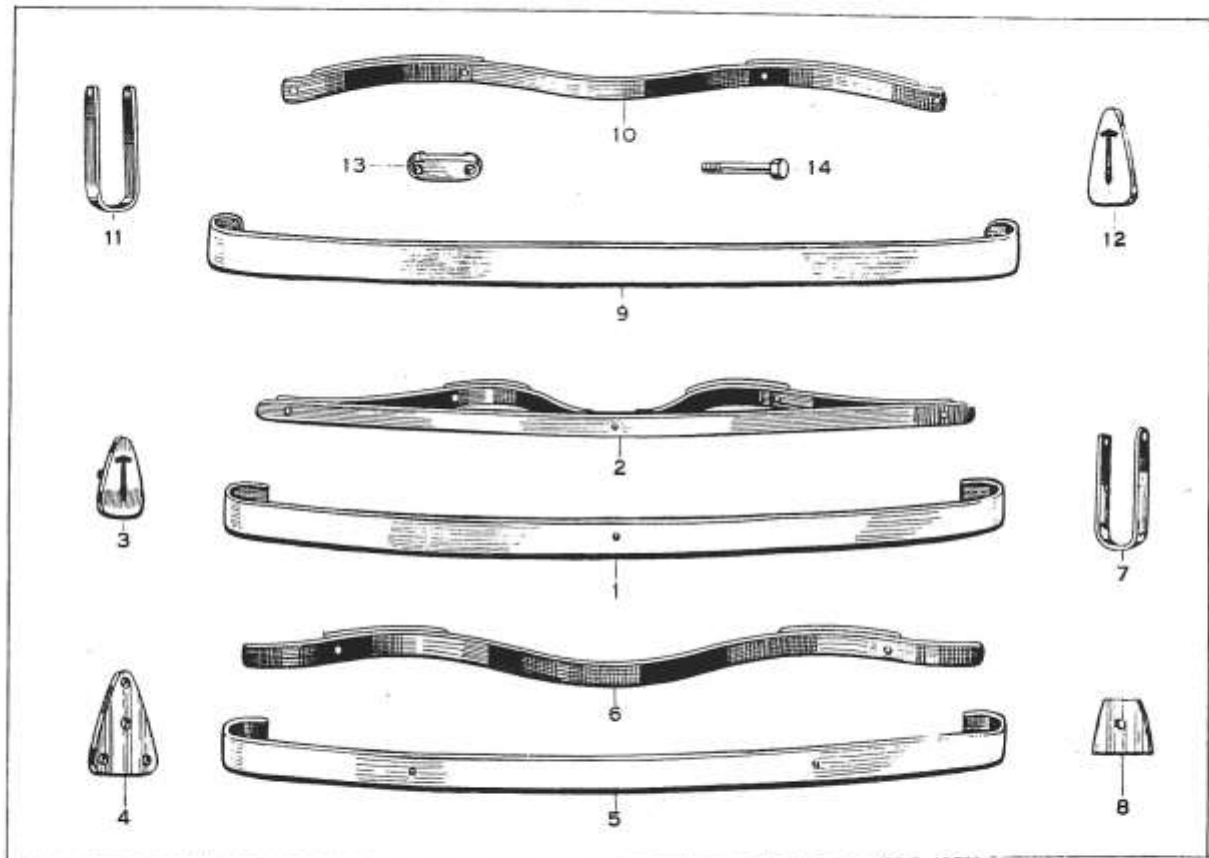
Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
	310525	Revolution Counter Head. Jaeger RC.7	1		2	31499	Windscreen Wiper Double Arm complete (Chromium). (Berkshire)	1	
	312372	Revolution Counter and Clock Combined (Head). Jaeger K9	1		26	T672	Motor Box. Black	1	
	310314	Drive Cable for RC7 and K9. 3'6" (Inner and Outer)	1		26	T673	Motor Box. Chromium	1	
	T491	Drive Cable for Inner RC7 and K9	1		27	T202	Arm. Chromium. Berkshire L5612/35	1	
	T492	Drive Cable for Outer RC7 and K9	1		27	T204	Arm. Tandem. Chromium. Berkshire L5613/35	1	
6	201748	Dynamotor. (first 250 cars). Lucas DM10	1			T203	Tandem Bar. Stainless Steel. Berkshire L5613C	1	
	201748	Dynamotor (250 to 825 cars). Lucas DM11	1		28	T677	Blades. Chromium. Berkshire L5610A	2	
	201841	Dynamotor (after 825 cars). Lucas DM11.3	1			201370	Rear Indicator and No. Plate on Cross Tube (first 825 cars). Lucas K606/2	1	
	310114	Paper Washer for Dynamotor	1		29	201842	Rear Indicator and No. Plate on Cross Tube (after 825 cars). Lucas K.635	1	
	307683	10 m/m Bolt for fixing Dynamotor	3			201370A	Rear Indicator and No. Plate on Body (first 825 cars). Lucas K.606/3	1	
7	T646	Greaser. (DM10). Lucas K24½ L2218/4	1			201842A	Rear Indicator and No. Plate on Body (after 825 cars). Lucas K635/2	1	
	T647	Greaser. (DM11. DM11/3). Lucas K24½	1		31	310067	8 m/m fixing Rear Indicator and Number Plate on Body	4	
8	T648	Commutator Frame. (DM10). Lucas 9043	1			310109	Bracket for fixing Rear Indicator and Number Plate in Cross Tube	2	
	T649	Commutator Bracket only. (DM11, DM11/3). Lucas 11690	1			30209	Studs for fixing Rear Indicator and Number Plate	2	
	T650	Brush Gear and Carrier (DM10). Lucas 8789	1		30	201121	Rear Indicator and No. Plate. Discontinued (On Luggage Carrier, first 825 cars)	1	
	T651	Brush Gear and Carrier. (DM11, DM11/3). Lucas 10441/2	1			201843	Rear Indicator and No. Plate. On Luggage Carrier, after 825 cars). Lucas K636	1	
	T652	Main Brush. Lucas R366	4		31	T678	Pedestal for Rear Indicator and No. Plate O.S.	1	
	T653	Control Brush. Lucas R368	1			T928	Pedestal for Rear Indicator and No. Plate N.S.	1	
	T654	Set of Brushes. Lucas R21	1		32	T679	Clamping Screw	1	
	T655	Commutator end cover band. (DM10). Lucas 10438/L	1			307415	Packing Piece for Pedestal. O.S.	1	
9	T656	Commutator end cover band. (DM10, DM11/3). Lucas 10438/1	1			307103	Packing Pieces for Pedestal. N.S.	1	
10	T657	Coils, Shunt. (Set of 3). Lucas 7793/2	1			C32474	6 m/m Screws for Pedestal	4	
	T658	Coils Series. (Set of 3). Lucas 7589/2	1			201590	Head Lamp. Black (first 889 cars). Lucas K590/8	2	
	T659	Coils Set. (Set of 6)	1			201766	Head Lamp, Black, Chrom. plated rim. (890-1725 de Luxe.) Lucas K596/12 after 889 Standard)	2	
11	T660	Armature. (DM11, DM11/3). Lucas 12,501	1			202027	Head Lamp. Chromium. (After 1725 de Luxe). Lucas K596CP	2	
	T661	Armature. (DM10). Lucas 8769/2	1			311138	Sidelamps. Black (first 889 cars). Lucas K704T1	2	
12	T662	Commutator End Bearing. Lucas LS8	1			312821	Sidelamps. Black. Chrom. plated rim. (890-1725 de Luxe after 889 Standard). Lucas K704/2	2	
	T663	Drive End. Lucas 6107	1			313847	Sidelamps. Chromium. (after 1726 cars). Lucas K704CP	2	
13	T664	Drive End Bracket. Lucas 11717	1			310298	Packing for Sidelamps (first 1725 cars)	2	
14	T665	Driving Dog. Lucas 11573	1			308123	6 m/m Screws for Sidelamps (first 889 cars)	4	
	T666	Clutch. (DM11/3). Lucas 12593	1			201092	Battery (uncharged) (first 825 cars). Lucas 12V. 75A (2599A)	1	
	T667	Clutch. (DM10, DM11/3). Lucas 10103	1			T680	Battery Case for Battery. Lucas	1	
	T668	Nut. (DM10). Lucas 151/N	1			201253	Battery (uncharged) (after 889 cars). Lucas 12V.90A 2638BT(2638A)	1	
15	T669	Nut. (DM11, DM11/3). Lucas 151/M	1			T681	Battery Case for Battery. Lucas	1	
16	310892	Starter Dog (first 825 cars)	1			40360	Battery Cradle	1	
	312609	Starter Dog, 3 Jaw (after 825 cars)	1			312416	Distance Tube for Battery Clamps (first 825 cars)	2	
17	309452	Ignition Coil c/w bracket. 12 V. Delco Remy 529F/1842365	1			311557	Clamp for Battery	2	
	309652A	Brake Pedal Switch (first 825 cars). Lucas BP3	1			306999	Wing Nut for Battery	2	
18	309652	Brake Pedal Switch (after 825 cars). Lucas BP2	1			312375	10 m/m Bolt for Cradle. Long	2	
	307686	6 m/m Bolt fixing Brake Pedal Switch and fixing support to frame	4			307749	10 m/m Bolt for Cradle. Short	2	
19	309653	Support and Adjusting Plate	1						
20	309654	Locking Plate	1						
21	310342	Cable from Brake Switch to Junction Box. (Standard Cable)	1						
22	312470	Junction Box (first 825 cars). Rotax 11960	1						
	312607	Junction Box (after 825 cars). Rotax 11960/2	1						
	T670	Fuse. 25 amp.	1						
	T671	Fuse. 35 amp.	1						
23	310676	Reverse Switch (after 1725 cars). Rotax Z790	1						
	303475	6 m/m Stud fixing Reverse Switch Bracket	2						
24	312656	Bracket for Reverse Switch. (Without Auto coupling)	1						
	312919	Bracket for Reverse Switch. (With Auto coupling)	1						
25	313578	Trafficator. Lucas SF28A	2						

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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
BUMPERS					"65" De Luxe				
"65" Standard									
1	100900	Front Bumper Bar	1		9	201506	Front and Rear Bumper Bars	2	
2	100900/1	Spring for Front Bumper Bar	1		10	201505	Front Bumper Spring	1	
3	313803	"T" Badge for Front and Rear Bumper	4		10	201504	Rear Bumper Spring	1	
4	312566	Plate fixing Spring to Dumb Iron	2			313300	U Piece. Front and Rear	4	
	310198A	8 m/m Studs for fixing Spring to Dumb Iron	6			309292	U Piece. (Export cars)	2	
5	100900A	Rear Bumper Bar	1			313329	U Piece. (When fitting fog lamp)	1	
6	100900A/1	Spring for Rear Bumper Bar	1		12	312651	"T" Bumper Plate	4	
7	313801	Rear U Clip	2			312748	8 m/m Studs for "T" Bumper Plate	4	
	309294	Clip for Bumper	2			312747	8 m/m Stud for "T" Bumper Plate	2	
	310198A	8 m/m Stud fixing U Clip. Not required when fitting extension supports	2			310900	Packing Piece	2	
	310299A	8 m/m Stud fixing Clip and U Clip. Not required when fitting extension supports	4		13	309294	Clips for U Piece	8	
8	313802	Distance Piece in Front Dumb Irons	2			310198A	8 m/m Stud fixing U Piece to Dumb Iron	2	
						310299A	8 m/m Stud fixing Piece and U Clip to Dumb Iron	4	



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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
TOOL KIT				
1	T398	Extension Piece for Jack, short	1	
2	T399	Extension Piece for Jack, long	1	
3	30473	Tyre Pump	1	
4	307662	Box Spanner 14 x 16 m/m	1	
5	307661	Box Spanner 10 x 12 m/m	1	
6	307660	Box Spanner 6 x 8 m/m	1	
7	307273	Special Spanner for Front Hub Locking Ring	1	
8	309869	Tubular Spanner for Steering Column Lock Nut and Universal Shaft Lock Nut	1	
9	307272	Tubular Spanner for Bevel Pinion Lock Nut in Torque Tube	1	
10	307935	Box Spanner for Con Rod Bolt	1	
11	309868	Tubular Spanner for Crankshaft Pinion Screw	1	
12	30776	Box Spanner for Sparking Plugs	1	
13	309876	Double ended "C" Spanner for Locknut Diff. Bearing Support, Locknut Bevel Pinion, Retaining Nut Steering column. Steering Ball Socket Joint, Locknut Axle Shaft. Camshaft Gear Screw	1	
14	308142	Double ended "C" Spanner for Steering Ball Socket, Exhaust Manifold Nut	1	
15	307277	Double ended "C" Spanner for Bevel Pinion Lock Nut, Nut for Steering Tube	1	
16	309876	Double ended Set Spanner for Front Axle. Front Engine fixing Bolt, Hub Grease Cap	1	
17	308477	Special Spanner for Brake Adjusting Nut	1	
18	307658	Double ended Set Spanner 10 x 12 m/m	1	
19	307657	Double ended Set Spanner 6 x 8 m/m	1	
20	307659	Double ended Set Spanner 14 x 16 m/m	1	
21	30482	Small adjusting Spanner	1	
22	30481	Screwdriver	1	
23	30483	Pliers	1	
24	309287	Jack (complete with extensions less brace)	1	
26	T918	Tyre Lever. (Rudge Whitworth)	1	
27	312909	Hammer for Rudge Whitworth Lock Nuts	1	
28	310065/6/7	Assembly Jig for damper segments c/w Guide pieces and 2, 8 m/m Bolts	1	
29	30470	Oil Can	1	
30	311905	File and Handle	1	
31	30480	Hammer	1	
32	307833	Brace for Jack extension	1	
33	30800	Tommy Bar. 5/8 x 5"	1	
34	304399	Tommy Bar. 3/4 x 10"	1	
35	309870	Tommy Bar. 3/4 x 10"	1	
36	307917	Set Bolts for extracting Brake Drum	2	
37	T430	Distributor Spanner and Feeler	1	
38	200909	Tool Bag	1	
39	308961	Spanner for Gudgeon Pin Bolt Nut	1	
40	308962	Spanner for Gudgeon Pin Bolt Nut	1	
41	312439	Tappet Adjusting Feeler	1	
42	307374	Pin Punch	1	
43	307296	Valve Grinding Tool	1	
	307305	Handle for Valve Grinding Tool	1	
	311503	Screw for Valve Grinding Tool	1	

Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
STANDARD IRONMONGERY				
(MILD STEEL)				
Standard Nuts				
	307635	6 m/m Thin Nut	1	
	307634	6 m/m Normal Nut	1	
	307633	6 m/m Slotted Nut	1	
	307632	8 m/m Thin Nut	1	
	307631	8 m/m Normal Nut	1	
	307630	8 m/m Slotted Nut	1	
	307629	10 m/m Thin Nut	1	
	307628	10 m/m Normal Nut	1	
	307627	10 m/m Slotted Nut	1	
	307626	12 m/m Thin Nut	1	
	307625	12 m/m Normal Nut	1	
	307624	12 m/m Slotted Nut	1	
	307623	14 m/m Thin Nut	1	
	307622	14 m/m Normal Nut	1	
	307621	14 m/m Slotted Nut	1	
	307620	16 m/m Thin Nut	1	
	307619	16 m/m Normal Nut	1	
	307618	16 m/m Slotted Nut	1	
Standard Plain Washers				
	303792	6 m/m Plain Washer	1	
	303399	8 m/m Plain Washer	1	
	303398	10 m/m Plain Washer	1	
	303397	12 m/m Plain Washer	1	
	303396	14 m/m Plain Washer	1	
	31314	16 m/m Plain Washer	1	
Standard Spring Washers				
	330624	6 m/m Spring Washers	1	
	330473	8 m/m Spring Washers	1	
	330474	10 m/m Spring Washer	1	
	32285	12 m/m Spring Washer	1	
	303395	14 m/m Spring Washer	1	
	303394	16 m/m Spring Washer	1	
Standard Split Pins				
	303629	For use with 6 m/m Slotted Nuts	1	
	301477	For use with 8 m/m Slotted Nuts	1	
	301477	For use with 10 m/m Slotted Nuts	1	
	303546	For use with 12 m/m Slotted Nuts	1	
	303547	For use with 14 m/m Slotted Nuts	1	
	303548	For use with 16 m/m Slotted Nuts	1	

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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
STANDARD SALOON C.502				
Wings				
A19400P	Front Wing . N.S.	Painted	1	
A19400	Front Wing . N.S.	In primer	1	
A19401P	Front Wing. O.S.	With wheel well painted	1	
A19401	Front Wing. O.S.	With wheel well in primer only	1	
A18210P	Rear Wing. N.S.	Painted	1	
A18210	Rear Wing. N.S.	In primer only	1	
A18211P	Rear Wing. O.S.	Painted	1	
A18211	Rear Wing. O.S.	In primer only	1	
A18276B	Screen adjustment locking handle (state N.S. or O.S.)	2	
A1779	Talbot nameplate c/w Screws	1	
Running Boards				
A18297	Running Board c/w Lin Rubber and Edging. N.S.	1	
A18298	Running Board Lin Rubber Edging. O.S.	1	
Doors				
A18264	Door Hinge, top front. N.S.	1	
A18265	Door Hinge, top front. O.S.	1	
A18266	Door Hinge, centre front. N.S.	1	
A18267	Door Hinge, centre front. O.S.	1	
A18268	Door Hinge, bottom front. N.S.	1	
A18269	Door Hinge, bottom front. O.S.	1	
A18277	Door Hinge, top rear. N.S.	1	
A18278	Door Hinge, top rear. O.S.	1	
A18279	Door Hinge, bottom rear. N.S.	1	
A18280	Door Hinge, bottom rear. O.S.	1	
A17870	Patent Door Silencer complete	4	
A17870	D. Spigot Furrule c/w Rubber Bush	4	
A17712	Rubber covered Door Check Strap	4	
A16713	Window Regulator for N.S. front window less handle	1	
A16714	Window Regulator for rear windows less handle	2	
(See De Luxe for remainder of door items)				
Polished Fillets				
A18001	Polished Facia Board with cubby hole	1	
A18003/10	Polished Dash Rail Fillet	1	
A18033/9	Polished Screen Fillet	1	
Glass				
(The prices are for Safety Plate, safety sheet can be supplied at half price, excluding screen)				
A18276SA	Windscreen	1	
A19603	Quarter Light	2	
A8856	Back Light	1	
(See De Luxe for the remainder)				

Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
DE LUXE SALOON				
(*Interchangeable with Standard Saloon)				
6 LIGHT BODY C.528				
4 LIGHT BODY C.529				
Wings				
A24181P	Front Wing. N.S.	Painted	1	
A24181	Front Wing. N.S.	In primer, only	1	
A24182P	Front Wing. O.S.	With wheel well painted	1	
A24182	Front Wing. O.S.	With wheel well in primer only	1	
A22246P	Rear Wing. N.S.	Painted	1	
A22246	Rear Wing. N.S.	In primer, only	1	4 Light Body
A22247P	Rear Wing. O.S.	Painted	1	
A22247	Rear Wing. O.S.	In primer, only	1	
A22647P	Rear Wing. N.S.	Painted	1	6 Light Body
A22647	Rear Wing. N.S.	In primer only	1	
A22648 P	Rear Wing. O.S.	Painted	1	
A22648	Rear Wing. O.S.	In primer only	1	
A22375	Finisher Plates for Petrol Tank Neck c/w Screws and Rubber (1 set)	1	
A22371A	Screen Adjustment Handle (state N.S. or O.S.)	2	
Running Board				
A22127A	Running Board c/w Lin Rubber and Edging. N.S.	1	
A22128A	Running Board c/w Lin Rubber and Edging. O.S.	1	
Doors				
A22745	Door Hinge, top front. N.S.	1	6 and 4 Light
A22746	Door Hinge, top front. O.S.	1	
A22747	Door Hinge, centre front. N.S.	1	Body
A22748	Door Hinge, centre front. O.S.	1	
A22749	Door Hinge, bottom front. N.S.	1	1
A22750	Door Hinge, bottom front. O.S.	1	
A22751	Door Hinge, top rear. N.S.	1	6 Light Body
A22752	Door Hinge, top rear. O.S.	1	
A22753	Door Hinge, bottom rear. N.S.	1	1
A22754	Door Hinge, bottom rear. O.S.	1	
A22379	Door Hinge, top rear. N.S.	1	4 Light Body
A22380	Door Hinge, top rear. O.S.	1	
A22381	Door Hinge, bottom rear. N.S.	1	1
A22382	Door Hinge, bottom rear. O.S.	1	
A22376	Door Lock Striking Plate and Silencer. N.S.	2	
A22377	Door Lock Striking Plate and Silencer. O.S.	2	
A22376	Spigot Furrule c/w Rubber Bush	4	
*A18284	Outer Door Handle, N.S. front c/w lock and key	1	
*A18284A	Key	1	
*A18285	Outer Door Handle, O.S. front	1	
*A16705	Outer Door Handle, O.S. rear	2	
A16712	Door Check Straps	4	

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Plate No.	Part No.	Description	No.	Part No. Modification or Remarks	Plate No.	Part No.	Description	No.	Part No. Modification or Remarks
*A12646		Quicklift Window Regulator, O.S. front less handle	1						
*A12646A		Quicklift Window Regulator Handle. O.S.	1						
*A12646B		Handle fixing Screws	1						
A22774		Window Regulator for N.S. front, less handle	1						
A22772		Window Regulator for N.S. rear, less handle	1						
A22773		Window Regulator for O.S. rear, less handle	1						
*A 3177		Handle for Window Regulator	3						
*A3179		Handle fixing Screw	3						
Carpet									
A22878		Rear Carpet, Six Light Body	1						
A22486		Rear Carpet, Four Light Body	1						
Polished Fillets									
A22121		Polished Facia Board with cubby box	1						
A22514/1		Polished Screen Fillet (6 Light)	1						
A22146/1		Polished Screen Fillet (4 Light)	1						
A22514/2		Polished Dash Rail Fillet (6 Light)	1						
A22146/2		Polished Dash Rail Fillet (4 Light)	1						
					Glass				
					(The prices are for Safety Plate, safety sheet can be supplied at half price, excluding screen).				
					A22372		Windscreen (4 and 6 Light)	1	
					*A18251		Front Door (4 and 6 Light)	2	
					*A19602		Rear Door (6 Light)	2	
					A22385		Rear Door (4 Light)	2	
					A22758		Quarter Light (6 Light)	2	
					*A18253		Front Door Ventilator (4 and 6 Light)	2	
					*A19604		Rear Door Ventilator (6 Light)	2	
					A22386		Rear Door Ventilator (4 Light)	2	
					A22759		Back Light (6 Light)	1	
					A22389		Back Light (4 Light)	1	
					Bonnet				
					(The following panels have unfinished edges in primer only).				
					*A2222		Top Panel. N.S.	1	
					*A2223		Top Panel. O.S.	1	
					*A2224		Side Panel. N.S.	1	
					*A2225		Side Panel. O.S.	1	
					*A1878R		Bonnet Fastener with Stirrup	2	
					*A1688		Buffer Studs	6	

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